INSTRUCTION MANUAL

VF-NC3C

<NOTICE>

1. THIS INSTRUCTION MANUAL IS SUBJECTED TO BE CHANGED WITHOUT NOTICE.
2. THIS INSTRUCTION MANUAL IS FOR STUDY REFERENCES ONLY.

2. Connection

⚠ Warning	
 Disassembly prohibited	• Never disassemble, modify or repair. This can result in electric shock, fire and injury. For repairs, call your sales agency.
 Prohibited	• Don't stick your fingers into openings such as cable wiring hole and cooling fan covers. This can result in electric shock or other injury. • Don't place or insert any kind of object into the inverter (electrical wire cuttings, rods, wires). This can result in electric shock or fire. • Do not allow water or any other fluid to come in contact with the inverter. That may result in electric shock or fire.

⚠ Caution	
 Prohibited	• When transporting or carrying, do not hold by the front panel covers. The covers may come off and the unit will drop out resulting in injury.

2.1 Cautions on wiring

⚠ Warning	
 Prohibited	• Never remove the terminal cover when power is on or open door if enclosed in a cabinet. The unit contains many high voltage parts and contact with them will result in electric shock.
 Mandatory action	• Turn power on only after attaching the front cover or closing door if enclosed in a cabinet. If power is turned on without the terminal cover attached or closing door if enclosed in a cabinet. This can result in electric shock or other injury. • Electrical construction work must be done by a qualified expert. Connection of input power by someone who does not have that expert knowledge may result in fire or electric shock. • Connect output terminals (motor side) correctly. If the phase sequence is incorrect, the motor will operate in reverse and that may result in injury. • Wiring must be done after installation. If wiring is done prior to installation that may result in injury or electric shock. • The following steps must be performed before wiring. (1) Shut off all input power. (2) Wait at least 15 minutes and check to make sure that the charge lamp is no longer lit. If these steps are not properly performed, the wiring will cause electric shock. • Tighten the screws on the terminal board to specified torque. If the screws are not tightened to the specified torque, it may lead to fire.

Warning	
Be Grounded	• Ground must be connected securely. If the ground is not securely connected, it could lead to electric shock or fire when a malfunction or current leak occurs.

Caution	
Prohibited	• Do not attach devices with built-in capacitors (such as noise filters or surge absorber) to the output (motor side) terminal. This could cause a fire.

2

■ Preventing radio noise

To prevent electrical interference such as radio noise, separately bundle wires to the main circuit's power terminals (R/L1, S/L2, T/L3) and wires to the motor terminals (U/T1, V/T2, W/T3).

■ Control and main power supply

The control power supply and the main circuit power supply for this inverter are the same.
If a malfunction or trip causes the main circuit to be shut off, control power will also be shut off. When checking the cause of the malfunction or the trip, use the trip holding retention selection parameter.

■ Wiring

- Because the space between the main circuit terminals is small use sleeved pressure terminals for the connections. Connect the terminals so that adjacent terminals do not touch each other.
- For ground terminal ⏚ use wires of the size that is equivalent to or larger than those given in table 10.1 and always ground the inverter (400V voltage class: C type ground).
  Use as large and short a ground wire as possible and wire it as close as possible to the inverter.
- For the sizes of electric wires used in the main circuit, refer to the table in section 10.1.
- The length of the main circuit wire in table 10.1 should be no longer than 30 meters. If the wire is longer than 30 meters, the wire size (diameter) must be increased.

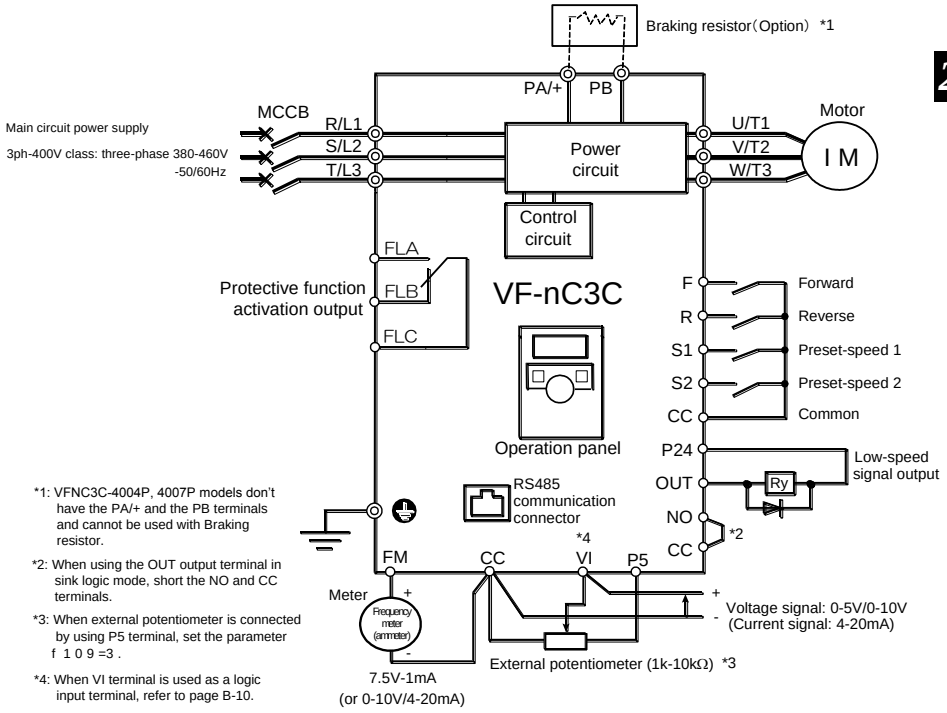
2.2 Standard connections

⚠ Warning	
Prohibited	• Do not connect input power to the output (motor side) terminals (U/T1, V/T2, W/T3). Connecting input power to the output could destroy the inverter or cause a fire. • First shut off input power and wait at least 15 minutes before touching wires on equipment (MCCB) that is connected to inverter power side. Touching the wires before that time could result in electric shock.
Mandatory action	• Set parameter ϕ109 when VI terminal is used as logic input terminal. If it is not set, it could result in malfunction.
Be Grounded	• Ground must be connected securely. If the ground is not securely connected, it could lead to electric shock or fire when a malfunction or current leak occurs.

2.2.1 Standard connection diagram 1

This diagram shows a standard wiring of the main circuit.

Standard connection diagram - SINK (Negative) (common:CC)



*1: VFNC3C-4004P, 4007P models don't have the PA/+ and the PB terminals and cannot be used with Braking resistor.

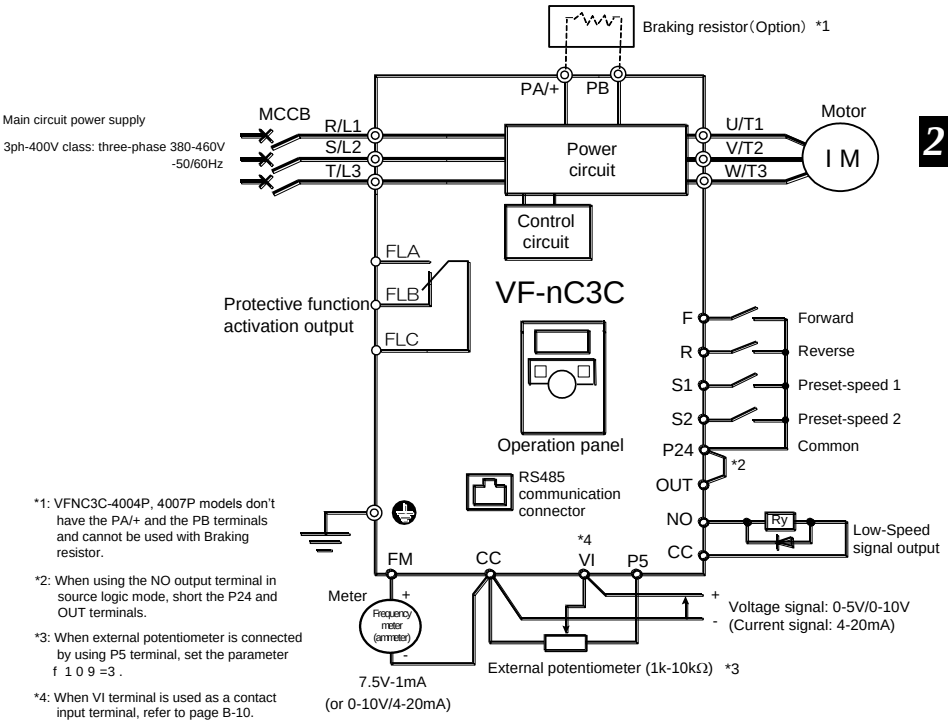
*2: When using the OUT output terminal in sink logic mode, short the NO and CC terminals.

*3: When external potentiometer is connected by using P5 terminal, set the parameter f 1 0 9 =3 .

*4: When VI terminal is used as a logic input terminal, refer to page B-10.

2.2.2 Standard connection diagram 2

Standard connection diagram - SOURCE (Positive) (common:P24)



*1: VFNC3C-4004P, 4007P models don't have the PA/+ and the PB terminals and cannot be used with Braking resistor.

*2: When using the NO output terminal in source logic mode, short the P24 and OUT terminals.

*3: When external potentiometer is connected by using P5 terminal, set the parameter f 1 0 9 =3 .

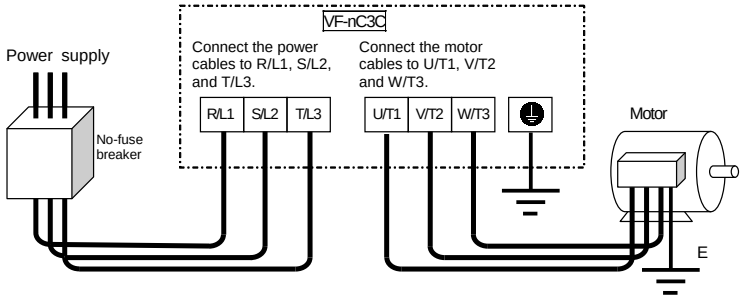
*4: When VI terminal is used as a contact input terminal, refer to page B-10.

2.3 Description of terminals

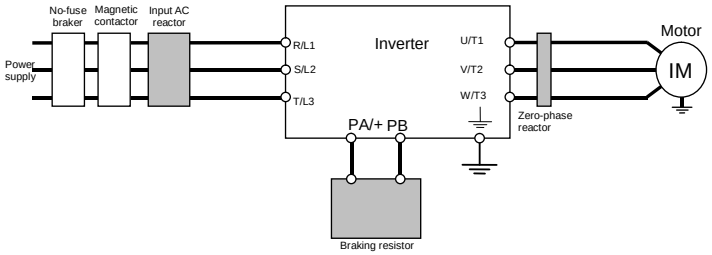
2.3.1 Power circuit terminals

This diagram shows an example of wiring of the main circuit. Use options if necessary.

■ Power supply and motor connections



■ Connections with peripheral equipment



Note 1: The PA/+ and PB terminals are not provided for VFNC3C-4004P, 4007P models.

■ Power circuit

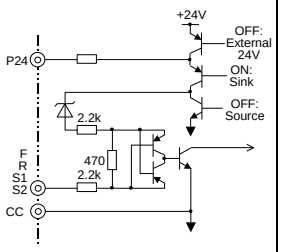
Terminal symbol	Terminal function
⏚	Grounding terminal for connecting inverter. There are 3 terminals in total.
R/L1,S/L2,T/L3	400V class: three-phase 380 to 460V-50/60Hz
U/T1,V/T2,W/T3	Connect to a (three-phase induction) motor.
PA/+,PB	Connect to braking resistors. Change parameters ϕ304,ϕ305,ϕ308,ϕ309 if necessary.

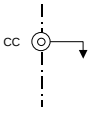
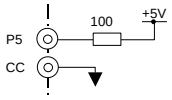
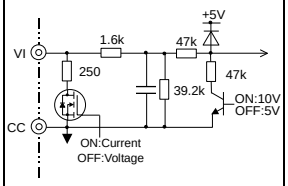
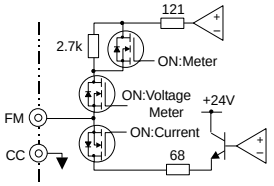
The arrangements of power circuit terminals are different from each range.
Refer to section 1.3.3.1) for details.

2.3.2 Control circuit terminals

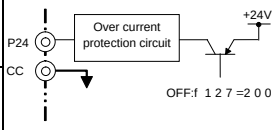
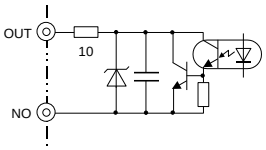
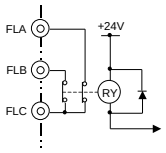
The control circuit terminal board is common to all equipment.
Regarding to the function and specification of each terminal, please refer to the following table.
Refer to section 1.3.3.3) about the arrangement of control circuit terminals.

■ Control circuit terminals

Terminal symbol	Input / output	Function		Electrical specifications	Inverter internal circuits
F	Input	Multifunction programmable logic input	Shorting across F-CC causes forward rotation; open causes slow-down and stop. (When Standby ST is always ON) 3 different functions can be assigned.	No voltage logic input 24Vdc-5mA or less *Sink/Source selectable using parameter ϕ127 (In case of sink logic is the left)	
R	Input		Shorting across R-CC causes reverse rotation; open causes slow-down and stop. (When Standby ST is always ON) 3 different functions can be assigned.		
S1	Input		Shorting across S1-CC causes preset speed operation. 2 different functions can be assigned.		
S2	Input		Shorting across S2-CC causes preset speed operation. 2 different functions can be assigned.		

Terminal symbol	Input / output	Function	Electrical specifications	Inverter internal circuits
CC	Common to Input / output	Control circuit's equipotential terminal (2 terminals)		
P5	Output	Analog power supply output	5Vdc (permissible load current: 10mA)	
V I	Input	Multifunction programmable analog input. Factory default setting: 0-10Vdc (1/1000 resolution) and 0-60Hz (0-50Hz) frequency input. The function can be changed to 0-20mAdc (4-20mA) current input by parameter ϕ109 =1 setting. 0-5Vdc (1/1000 resolution) voltage input by parameter ϕ109 =3 setting. Switch to this setting when external potentiometer is connected by using P5 terminal. By changing parameter f109=2 setting, this terminal can also be used as a multifunction programmable logic input terminal. When using the sink logic, be sure to insert a resistor between P24-VIA (4.7 kΩ-1/2 W).	5V/10Vdc (internal impedance: 40kΩ) 4-20mA (internal impedance: 250Ω) Note 1)	
FM	Output	Multifunction programmable analog output. Standard default setting: output frequency. The function can be changed to 0-10Vdc voltage or 0-20mAdc (4-20mA) current output by parameter ϕ681 setting.	1mAdc full-scale ammeter 0-10V DC volt meter 0-20mA (4-20mA) DC ammeter Permissible load resistance: 750Ω or less 0-10V DC volt meter	

Note 1) Be careful, if 4-20mA is selected, when the inverter's power is ON, the internal impedance is 250Ω, but when the power is OFF, the internal impedance increases very much to approximately 40kΩ.

Terminal symbol	Input / output	Function	Electrical specifications	Inverter internal circuits
P24	Output	24Vdc power output	24Vdc-100mA	
	Input	This terminal can be used as an external 24Vdc input for logic input terminal by changing parameter f127=200.	-	
OUT NO	Output	Multifunction programmable open collector output. Standard default settings detect and output low speed signal. Multifunction output terminals to which two different functions can be assigned. The NO terminal is an isoelectric output terminal. It is insulated from the CC terminal. By changing parameter settings, these terminals can also be used as multifunction programmable pulse train output terminals.	Open collector output 24Vdc-100mA To output pulse trains, a current of 10mA or more needs to be passed. Pulse frequency range: 38～1600pps	
FLA FLB FLC Note 2)	Output	Multifunction programmable relay contact output. Detects the operation of the inverter's protection function. Contact across FLA-FLC is closed and FLB-FLC is opened during protection function operation.	250Vac-2A (cosϕ=1) : at resistance load 30Vdc-1A 250Vac-1A (cosϕ=0.4) Min. permissible load 5Vdc-100mA	

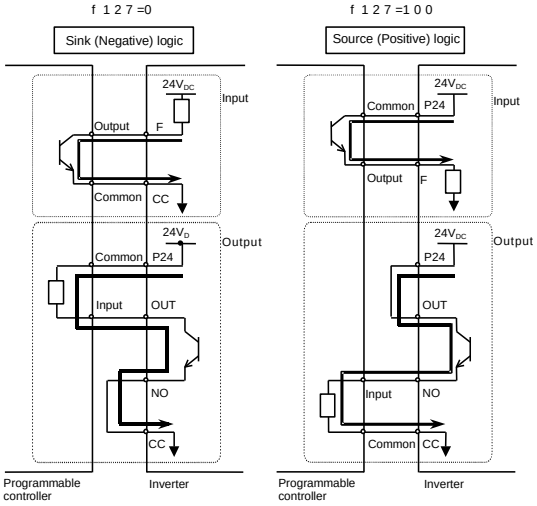
Note 2) Please use the OUT terminal as much as possible when the programmable controller is connected.

■ SINK (Negative) logic/SOURCE (Positive) logic (When the inverter's internal power supply is used)

Current flowing out turns control input terminals on. These are called sink logic terminals.
The general used method in Europe is source logic in which current flowing into the input terminal turns it on.
Sink logic is sometimes referred to as negative logic, and source logic is referred to as positive logic.
Each logic is supplied with electricity from either the inverter's internal power supply or an external power supply, and its connections vary depending on the power supply used.
Setting of sink/source logic varies depending on the setup menu setting. (Refer to section 11.5)
Sink/source logic can be switched by parameter ϕ127.

2

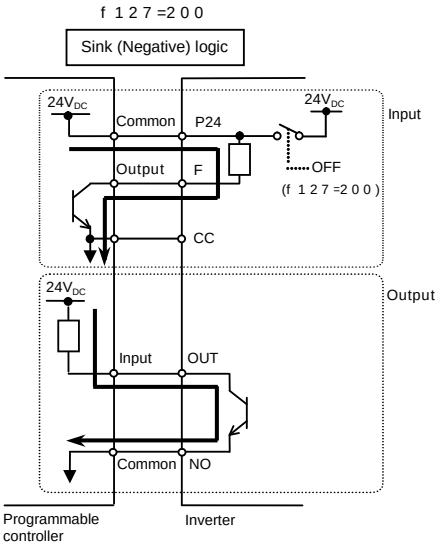
<Examples of connections when the inverter's internal power supply is used>



■ SINK (Negative) logic (When an external power supply is used)

The P24 terminal is used to connect to an external power supply or to separate a terminal from other input or output terminals.

<Examples of connections when an external power supply is used>



■ Selecting the functions of the VI terminal between analog input and logic input

The functions of the VI terminal can be selected between analog input and logic input by changing parameter settings (ϕ109). (Factory default setting: Analog input 0-10V)
Be sure to connect a resistor between P24 and VI terminals in case of sink logic, between VI and CC terminals in case of source logic. (Recommended resistance: 4.7kΩ-1/2W)
When using VI terminal as a logic input terminal, set the parameter ϕ109=2 and connect as following schematics.
If no resistor is inserted, logic input will be left always ON, which is very dangerous.
Switch between analog input and logic input before connecting the terminals to the control circuit terminals. Otherwise the inverter or devices connected to it may be damaged.

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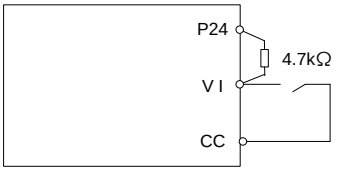
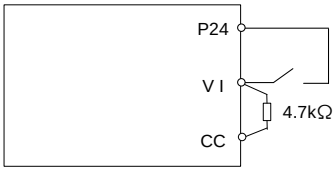
<Sink logic>



<Source logic>



3. Operations

⚠ Caution	
Prohibited	• Do not touch inverter terminals when electrical power is going to the inverter even if the motor is stopped. Touching the inverter terminals while power is connected to it may result in electric shock. • Do not touch switches when the hands are wet and do not try to clean the inverter with a damp cloth. Such practices may result in electric shock. • Do not go near the motor in alarm-stop status when the retry function is selected. The motor may suddenly restart and that could result in injury. Take measures for safety, e.g. attaching a cover to the motor, against accidents when the motor unexpectedly restarts.
Mandatory action	• Turn the input power on only after attaching the terminal block cover (i.e., after closing the cabinet doors). If the input power is turned on without the terminal block cover attached (i.e., without closing the cabinet doors), this may result in electric shock. • If the inverter begins to emit smoke or an unusual odor, or unusual sounds, immediately turn power off. If the equipment is continued in operation in such a state, the result may be fire. Call your local sales agency for repairs. • Always turn power off if the inverter is not used for long periods of time. • Turn the input power on only after attaching the terminal block cover. When enclosed inside a cabinet and used with the terminal block cover removed, always close the cabinet doors first and then turn the power on. If the power is turned on with the terminal block cover or the cabinet doors open, this may result in electric shock. • Make sure that operation signals are off before resetting the inverter after malfunction. If the inverter is reset before turning off the operating signal, the motor may restart suddenly causing injury.

⚠ Caution	
Contact prohibited	• Do not touch heat radiating fins or discharge resistors. These devices are hot, and you'll get burned if you touch them.
Prohibited	• Observe all permissible operating ranges of motors and mechanical equipment. (Refer to the motor's instruction manual.) Not observing these ranges may result in injury.

3.1 How to Set the Setup Menu

⚠ Warning	
Mandatory action	• If incorrect setting, the drive may has some damage or unexpected movement. Be sure to set the setup parameter correctly.

Set the setup menu according to the logic for control input signals used and the base frequency of the motor connected. (If you are not sure which setup menu should be selected region codes and what values should be specified, consult your distributer.)
Each setup menu automatically sets all parameters relating to the logic for control input signals used and the base frequency of the motor connected. (See the table on the following page.)

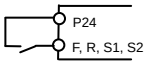
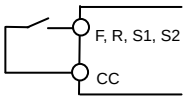
Follow these steps to change the setup menu [Example: Selecting a region code to EU]

Panel operated	LED display	Operation
	SEt	Power on. (SEt is blinking)
	EU JP ASIA USA 	Turn the setting dial, and select region code "EU" (Europe).
	EU⇔ In It	Press the center of the setting dial to determine the region.
	0.0	The operation frequency is displayed (Standby).

☆ When changing the region selected in the setup menu, the setup menu can be called again by the following method. Note, however, that all parameter settings return to standard defaults.
- Set parameter tYP to "13".
- Set parameter SEt to "0".

☆ The parameter settings in the table on the following page can be changed individually even after they are selected in the setup menu.

■ Values set by each setup parameter

Title	Function	EU (Mainly in Europe)	USA (Mainly in North America)	ASIA (Mainly in Asia, Oceania)	JP (Mainly in Japan)
FH	Maximum frequency	50.0(Hz)	60.0(Hz)	50.0(Hz)	80.0(Hz)
UL / uL / F170	Frequency settings	50.0(Hz)	60.0(Hz)	50.0(Hz)	60.0(Hz)
F204	VI input point 2 frequency	50.0(Hz)	60.0(Hz)	50.0(Hz)	60.0(Hz)
uLu / F171	Base frequency voltage 1, 2	230(V)	230(V)	230(V)	200(V)
F127	Sink/source switching	100 [Source logic] (Positive common) (Common : P24)  	0 [Sink logic] (Negative common) (Common : CC)  		
F307	Supply voltage correction (output voltage limitation)	2	2	2	3
F417	Motor rated speed	1410(min^{-1})	1710(min^{-1})	1410(min^{-1})	1710(min^{-1})

3.2 Simplified Operation of the VF-nC3

The procedures for setting operation frequency and the methods of operation can be selected from the following.

Run / Stop : (1) Run and stop using the panel keypad
(2) Run and stop using external signals to terminal board

Setting the frequency : (1) Setting using setting dial
(2) Setting using external signals to terminal board (0-5V/0-10Vdc, 4-20mAdc)

Use the basic parameters CMOd (command mode selection) FMOd and (frequency setting mode selection) for selection.

[Parameter setting]

Title	Function	Adjustment range	Default setting
CMOd	Command mode selection	0: Terminal board 1: Panel keypad (including remote keypad) 2: RS485 communication	1
FMOd	Frequency setting mode selection	0: Terminal board VI 1: Setting dial 1 (press in center to save) 2: Setting dial 2 (save even if power is off) 3: RS485 communication 4: - 5: UP/DOWN form external logic input	2

☆ FMOd=2 (setting dial 2) is the mode where after the frequency is set by the setting dial, the frequency is saved even if the power is turned off.

☆ Refer to section 5.5 in E6581595 for details about FMOd=3 and 5.

3.2.1 How to run and stop

[Example of a CMOd setting procedure]

Panel operation	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F710=0□ [Operation frequency])
MODE	AUH	Displays the first basic parameter [History (AUH)].
	CMOd	Turn the setting dial, and select "CMOd".
	1	Press the center of the setting dial to read the parameter value. (Standard default: 1).
	0	Turn the setting dial to change the parameter value to 0□ (terminal block).
	0⇔CMOd	Press the center of the setting dial to save the changed parameter. CMOd and the parameter set value are displayed alternately.

(1) Run and stop using the panel keypad (CMOd= 1)

Use the RUN and STOP keys on the panel keypad to start and stop the motor.

RUN : Motor runs. STOP : Motor stops.

☆ The direction of rotation is determined by the setting of parameter Fr (forward run, reverse run selection). (0: forward run, 1: reverse run)

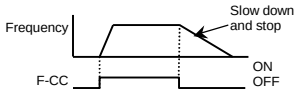
☆ To switch between forward run and reverse run from the remote keypad (option), the parameter Fr (forward run, reverse run selection) needs to be set to 2 or 3. (Refer to section 5.7 in E6581595)

(2) RUN / STOP by means of an external signal to the terminal board (CMOd=0): Sink (Negative) logic

Use external signals to the inverter terminal board to start and stop the motor.

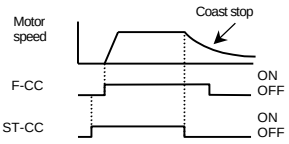
Short F and CC terminals: run forward

Open F and CC terminals: slow down and stop



(3) Coast stop

The standard default is slowdown stop. To make a coast stop, assign "6 (ST)" to an idle terminal.
Change to F 110=0.
For coast stop, open the ST-CC when stopping the motor in the state described at left.The monitor on the inverter at this time will display OFF.
A coast stop can also be made by assigning "96 (FRR)" to an idle terminal.
When doing this, a coast stop is done by FRR and CC both turning on.



3.2.2 How to set the frequency

[Example of FNOd setting procedure]: Setting the frequency setting destination to the terminal block

Panel operation	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F710=0 [Operation frequency])
MODE	AUH	Displays the first basic parameter [History (AUH)].
	FNOd	Turn the setting dial, and select "FNOd".
	2	Press the center of the setting dial to read the parameter value. (Standard default: 2).
	0	Turn the setting dial to change the parameter value to 0 (terminal block VI).
	0⇔FNOd	The parameter value is written. FNOd and the parameter value are displayed alternately several times.

* Pressing the MODE key twice returns the display to standard monitor mode (displaying operation frequency).

(1) Setting using the keypad (FNOd= 1 or 2)

: Moves the frequency up : Moves the frequency down

■ Example of operating from the panel (FNOd= 1: press in center to save)

Panel operation	LED display	Operation
	0.0	Displays the operation frequency. (When standard monitor display selection F710=0 [Operation frequency])
	50.0	Set the operation frequency. (The frequency will not be saved if the power is turned off in this state.)
	50.0⇔FC	Save the operation frequency. FC and the frequency are displayed alternately.

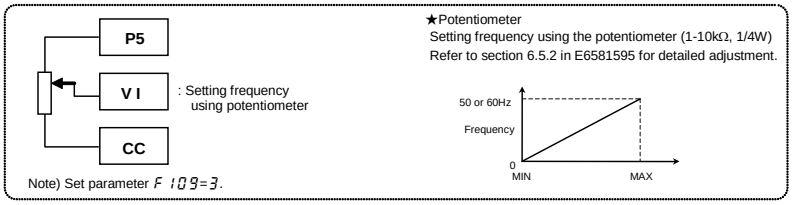
■ Example of operating from the panel (F110=2: save even if power is off)

Panel operation	LED display	Operation
	0.0	Display the operation frequency. (When standard monitor display selection is set as F710=0 [operation frequency])
	60.0	Set the operation frequency.
-	60.0	The frequency will be saved even if the power is turned off in this state.

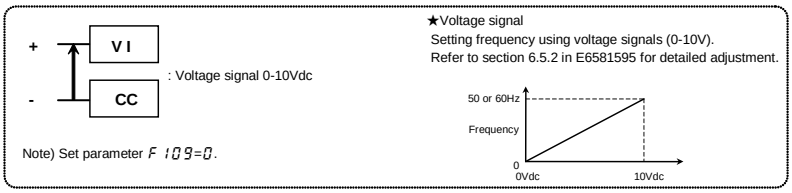
(2) Setting of frequency using external signals to terminal block (F n0d=0)

■ Frequency setting

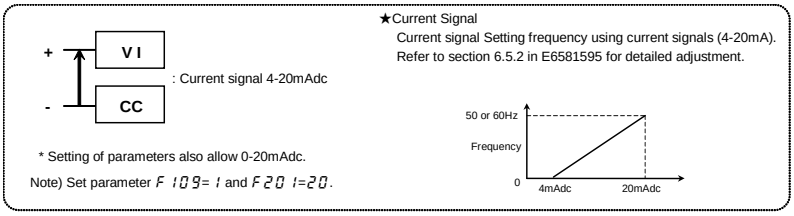
1) Setting the frequency using external potentiometer



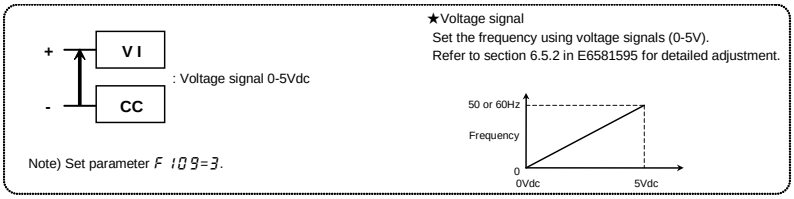
2) Setting the frequency using voltage input (0-10V)



3) Setting the frequency using current input (4-20mA)



4) Setting the frequency using voltage input (0-5V)

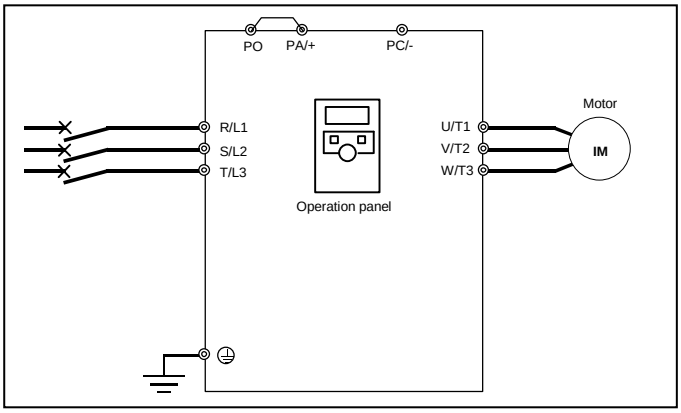


3.3 How to operate the VF-nC3

Overview of how to operate the inverter with simple examples.

Ex.1 Setting the frequency using the setting dial, and run/stop using the panel keypad (1)

(1) Wiring



(2) Parameter setting (default setting)

Title	Function	Programmed value
CMOd	Command mode selection	1
FMOd	Frequency setting mode selection	2

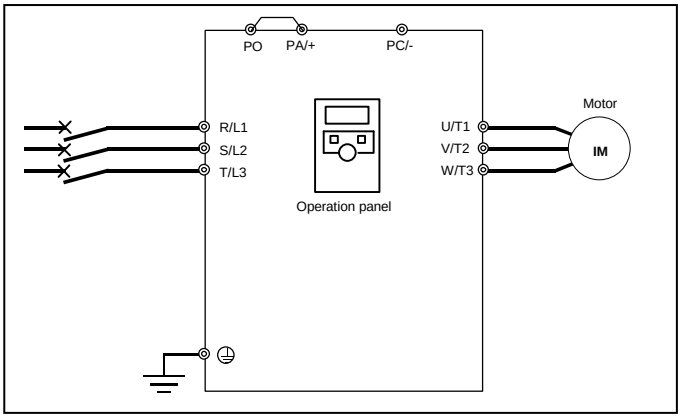
(3) Operation

Run/stop: Press the RUN and STOP keys on the panel.

Frequency setting: Turn the setting dial to set the frequency. The frequency setting is saved just by turning the setting dial.

Ex.2 Setting the frequency using the setting dial, and run/stop using the panel keypad (2)

(1) Wiring



(2) Parameter setting

Title	Function	Programmed value
CMod	Command mode selection	1
FMod	Frequency setting mode selection	1

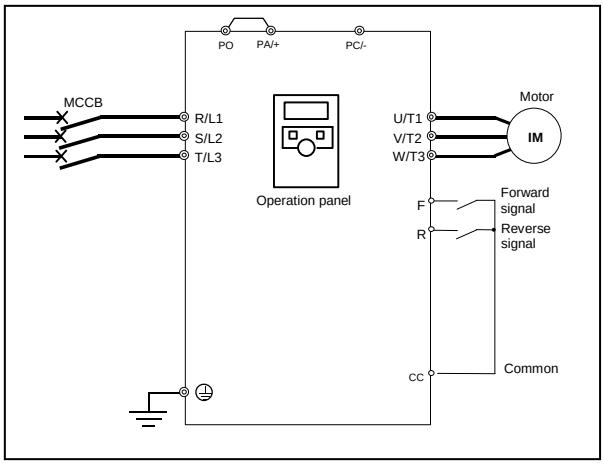
(3) Operation

Run/stop: Press the RUN and STOP keys on the panel.

Frequency setting: Turn the setting dial to set the frequency.
To save the frequency setting, press the center of the setting dial.
FC and the set frequency will flash on and off alternately.

Ex.3 Setting the frequency using the setting dial, and run/stop using external signals

(1) Wiring



(2) Parameter setting

Title	Function	Programmed value
Cmod	Command mode selection	0
Fmod	Frequency setting mode selection	1 or 2

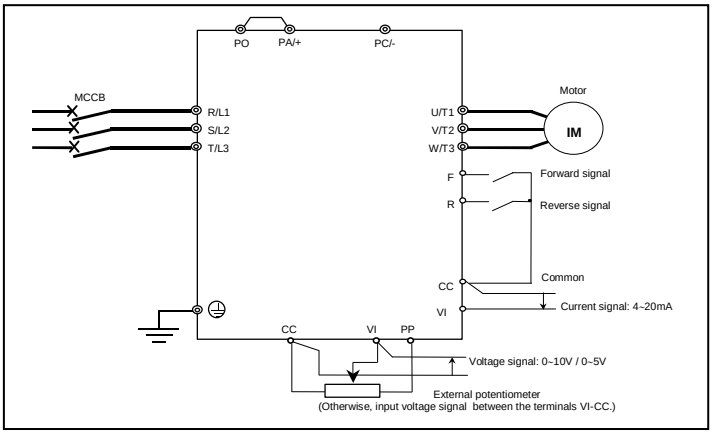
(3) Operation

Run/stop: ON/OFF input to F-CC, R-CC. (with sink logic)

Frequency setting: Turn the setting dial to set the frequency.

Ex.4 Setting the frequency using external signals, run/stop using external signals.

(1) Wiring



(2) Parameter setting

Title	Function	Programmed value
CMOd	Command mode selection	0
FMOd	Frequency setting mode selection	0

(3) Operation

Run/stop: ON/OFF input to F-CC, R-CC. (with sink logic)

Frequency setting: VI: Input 0-10Vdc (external potentiometer) or 4-20mAdc to set the frequency.

* Set the voltage/current input of VI in parameter F109.

0: Voltage signal input (0-10V)

1: Current signal input (4-20mA)

3: Voltage signal input (0-5V), when the P5 terminal is connected and the external potentiometer is used

3.4 Meter setting and adjustment

FMSL: Meter selection

FM: Meter adjustment gain

- Function
  Output of 0 - 1mAdc, 0 (4) - 20mAdc, 0 - 10vdc can be selected for the output signal from the FM terminal, depending no the F681 setting. Adjust the scale at FM.
  Use an ammeter with a full-scale 0 - 1mAdc meter.
  The F692 (analog output bias) needs to be adjusted if output is 4 - 20mAdc.

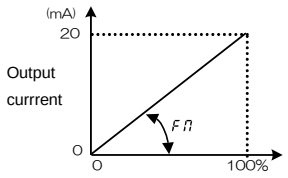
[Parameter setting]

Title	Function	Adjustment range	Supposition output at FMSL = 17	Default setting
FMSL	Meter selection	0: Output frequency 1: Output current 2: Frequency reference 3: Input voltage (DC detection) 4: Output voltage (command value) 5 to 11: - 12: Frequency setting value (after campensation) 13: VI input value 14: - 15: Fixed output 1 (output current 100% equivalent) 16: Fixed output 2 (output current 50% equivalent) 17: Fixed output 3 (other than the output current) 18: RS485 communication data 19:For adjustments (FM set value is displayed.) 20 to 22: -	Maximum frequency (FH) - Maximum frequency (FH) 1.5x rated voltage 1.5x rated voltage - Maximum frequency (FH) Maximum input value - - - - Maximum value (100.0%) - -	0
FM	Meter adjustment gain	-	-	-

■ Resolution
All FM terminals have a maximum of 1/255.

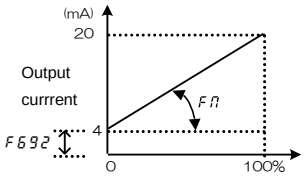
■ Example of 4-20mA output adjustment (Refer to section 6.17.2 for details)

F691=1, F692=0



Internal calculated value

F691=1, F692=20

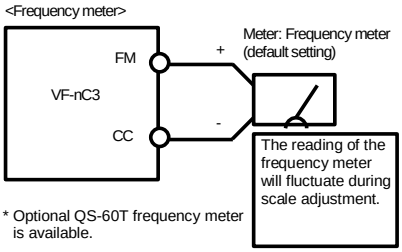


Internal calculated value

Note 1) When using the FM terminal for current output, be sure that the external load resistance is less than 750Ω. Use at over 1kΩ external load resistance, if used for voltage output.
Note 2) FM5L = 12 is the motor drive frequency.

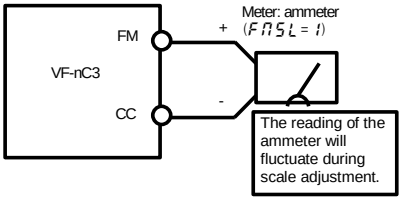
■ Adjustment scale with parameter FM (Meter adjustment)
Connect meters as shown below.

<Frequency meter>



* Optional QS-60T frequency meter is available.

<Ammeter>



* Ammeter with a maximum scale of 1.5x the inverter's rated output is recommended.

[Example of how to adjustment the FM terminal frequency meter]

* Use the meter's adjustment screw to pre-adjust zero-point.

Operation panel action	LED display	Operation
-	60.0	Displays the output frequency. (When standard monitor display selection F710 is set to 0)
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	FM	Turn the setting dial to select FM.
	60.0	Operation frequency can be read by pressing the center of the setting dial.
	60.0	Turn the setting dial to adjust the meter. Note that the meter's indicator changes at this time, but the inverter's display (monitor) does not change. 
	60.0 ⇔ FM	Press the center of the setting dial to save the meter's calibrations. FM and the frequency are displayed alternately.
MODE + MODE	60.0	The display returns to its original indications. (When standard monitor display selection F710 is set to 0 [Operation frequency])

■ Adjusting the meter in inverter stop state

- Adjustment of output current (FM5L = 1)
  If, when adjusting the meter for output current, there are large fluctuations in data during adjustment, making adjustment difficult, the meter can be adjusted in inverter stop state.
  When setting FM5L to 15 for fixed output 1 (output current 100% equivalent), a signal of absolute values will be output (inverter's rated current = 100%). In this state, adjust the meter with the FM (Meter adjustment) parameter.
  Similarly, if you set FM5L to 16 for fixed output 2 (output current 50% equivalent), a signal that is sent out when half the inverter's rated current is flowing will be output through the FM terminal.
  After meter adjustment is ended, set FM5L to 1 (output current).

- Other adjustments (FM5L = 0, 2 - 4, 12, 13, 18)
  FM5L = 17: When fixed output 3 (other than the output current) is set, a signal of the the value for other monitors is fixed at the following values and output through the FM terminal.
  100% standard value for each item is the following:
  FM5L =0, 2, 12 : Maximum frequency (FH)
  FM5L =3, 4 : 1.5 times of rated voltage
  FM5L = 13 : Maximum input value (5V, 10V, or 20mA)
  FM5L = 18 : Maximum value (1000)

3.5 Setting the electronic thermal

tHr : Motor electronic-thermal protection level 1

OLN : Electronic-thermal protection characteristic selection

F173 : Motor electronic-thermal protection level 2

F607 : Motor 150% overload detection time

F632 : Electronic-thermal memory

- Function
  This parameter allows selection of the appropriate electronic thermal protection characteristics according to the particular rating and characteristics of the motor.

[Parameter setting]

Title	Function	Adjustment range				Default setting
tHr	Motor electronic-thermal protection level 1	10 – 100 (%) / (A) *1				100
OLN	Electronic-thermal protection characteristic selection	Setting value		Overload protection	Overload stall	0
		0	Standard motor	valid	invalid	
		1		valid	valid	
		2		invalid	invalid	
		3		invalid	valid	
		4	VF motor (special motor)	valid	invalid	
		5		valid	valid	
		6		invalid	invalid	
		7		invalid	valid	
F173	Motor electronic-thermal protection level 2	10 – 100 (%) / (A) *1				100
F607	Motor 150% overload detection time	10 – 2400 (s)				300
F632	Electronic-thermal memory	0: Disabled 1: Enabled *2				0

*1: The inverter's rated current is 100%. When F701 (current and voltage unit selection) = 1 (A (amps)/V (volts)) is selected, it can be set at A (amps).

*2: The thermal status (overload totaling level) of the inverter or motor is saved when the power is turned off, and is calculated when the power is turned on from the off status.

Note: F631 is a parameter for manufacturer settings. Do not change this parameter.

1) Setting the electronic thermal protection characteristics selection [OLN] and motor electronic thermal protection level 1 [tHr], 2 [F173]

The electronic thermal protection characteristics selection OLN is used to enable or disable the motor overload trip function (OL2) and the overload stall function.
While the inverter overload trip (OL1) will be in constant detect operation, the motor overload trip (OL2) can be selected using the parameter OLN.

Explanation of terms
Overload stall: This is an optimum function for equipment such as fans, pumps and blowers with variable torque characteristics that the load current decreases as the operating speed decreases.
When the inverter detects an overload, this function automatically lowers the output frequency before the motor overload trip OL2 is activated. With this function, operation can be continued, without tripping, by operating using a frequency balanced by load current.
Note: Do not use the overload stall function with loads having constant torque characteristics (such as conveyor belts in which load current is fixed with no relation to speed).

[Using standard motors (other than motors intended for use with inverters)]

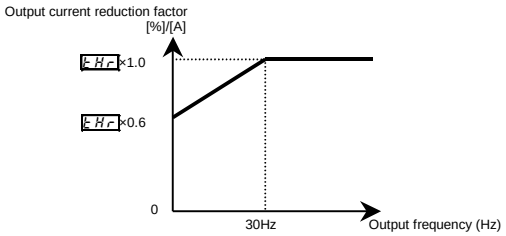
When a motor is used in the lower frequency range than the rated frequency, that will decrease the cooling effects for the motor. This speeds up the start of overload detection operations when a standard motor is used in order to prevent overheating.

■ Setting of electronic thermal protection characteristics selection OLN

Setting value	Overload protection	Overload stall
0	valid	invalid
1	valid	valid
2	invalid	invalid
3	invalid	valid

■ Setting of motor electronic thermal protection level 1 [tHr] (Same as [F173])

When the capacity of the motor in use is smaller than the capacity of the inverter, or the rated current of the motor is smaller than the rated current of the inverter, adjust thermal protection level 1 tHr for the motor in accordance with the motor's rated current.
* When displaying as a percentage, 100% = rated output current (A) of the inverter is displayed.



Note: The motor overload protection start level is fixed at 30Hz.

[Example of setting: When the VFNC3-2007P is running with a 0.4kW motor having 2A rated current]

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency. (Perform during operation stopped.) (When standard monitor display selection F710 is set to 0 [Operation frequency])
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	tHr	Turn the setting dial to change the parameter to tHr.
	100	Parameter values can be read by pressing the center of the setting dial (default setting is 100%).
	48	Turn the setting dial to change the parameter to 48% (= motor rated current/inverter output rated current ×100=2.0/4.2×100)
	48 ⇔ tHr	Press the center of the setting dial to save the changed parameter. tHr and the parameter are displayed alternately.

Note: The rated output current of the inverter should be calculated from the rated current for frequencies below 4kHz, regardless of the setting of the PWM carrier frequency parameter (F300).

[Using a VF motor (motor for use with inverter)]

■ Setting of electronic thermal protection characteristics selection OLN

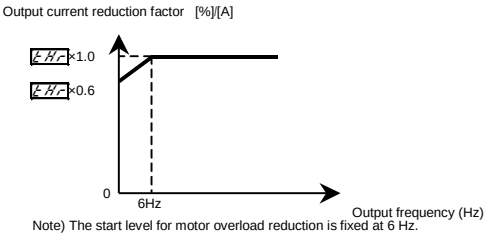
Setting value	Overload protection	Overload stall
4	valid	invalid
5	valid	valid
6	invalid	invalid
7	invalid	valid

VF motors (motors designed for use with inverters) can be used in frequency ranges lower than those for standard motors, but their cooling efficiency decreases at frequencies below 6Hz.

■ Setting of motor electronic thermal protection level 1 tHr (Same as F173)

If the capacity of the motor is smaller than the capacity of the inverter, or the rated current of the motor is smaller than the rated current of the inverter, adjust the electronic thermal protection level 1 tHr so that it fits the motor's rated current.

* If the indications are in percentages (%), then 100% equals the inverter's rated output current (A).



Note) The start level for motor overload reduction is fixed at 6 Hz.

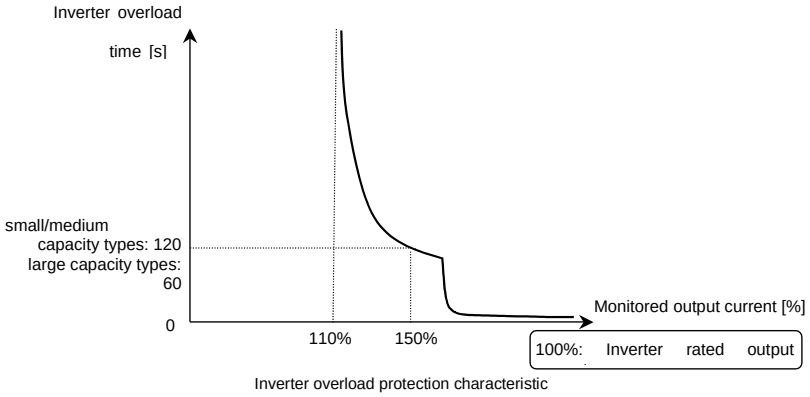
2) Motor 150%-overload time F607

Parameter F607 is used to set the time elapsed before the motor trips under a load of 150% (overload trip OL2) within a range of 10 to 2400 seconds.

3) Inverter overload characteristics

Set to protect the inverter itself. The setting of this parameter cannot be turned to off.

When an inverter overload trip (OL1) operates, operation can be improved by lowering stall operating level F601, or increasing acceleration time ACC and deceleration time dEC.



Inverter overload protection characteristic

Note 1: At extremely low speeds of lower than 1 Hz or over 150%, an overload trip (OL 1) occurs in a short period of time to protect the inverter.

Note 2: If an inverter overload occurs with the factor default settings, the inverter is set to lower the carrier frequency automatically and overload tripping is (OL 1) controlled. Although noise from the motor increases when the carrier frequency is reduced, there is no effect on performance. When reducing the carrier frequency is undesirable, set parameter F316 = 0.

4) Electronic thermal memory F632

When the power is OFF, it is possible to reset or maintain the overload totaling level.
This parameter's settings are applied both to the motor's electronic thermal memory and the electronic thermal memory for inverter protection.

[Parameters settings]

Title	Function	Adjustment range	Default setting
F632	Electronic thermal memory	0: Disabled 1: Enabled	0

∩F632= 1 is a function for complying with the U.S. NEC standards.

3.6 Preset-speed operation (speeds in 15 steps)

Sr 1 - Sr 7: Preset-speed frequency 1-7

F287 - F294: Preset-speed frequency 8-15

- Function
  A maximum of 15 speed steps can be selected just by switching an external logic signal. Multi-speed frequencies can be programmed anywhere from the lower limit frequency LL to the upper limit frequency UL.

[Setting method]

1) Run/stop
   The starting and stopping control is done from the terminal board.

Title	Function	Adjustment range	Setting
CNOd	Command mode selection	0: Terminal board 1: Panel keypad (including remote keypad) 2: RS485 communication	0

Note: When switching between preset-speed operation and other speed commands (analog signal, setting dial, communication, etc.), select the frequency setting mode at FNOd. ⇒ Refer to section 3) or 5.5 in E6581595

2) Preset-speed frequency setting
   Set the speed (frequency) of the number of steps necessary.

[Parameter setting]

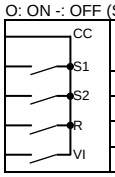
Setting from speed 1 to speed 7

Title	Function	Adjustment range	Default setting
Sr 1- Sr 7	Preset-speed frequency 1-7	LL - UL (Hz)	0.0

Setting from speed 8 to speed 15

Title	Function	Adjustment range	Default setting
F287- F294	Preset-speed frequency 8-15	LL - UL (Hz)	0.0

Preset-speed logic input signal example: F 127 (sink/source switching) = 0: With sink settings
O: ON -: OFF (Speed commands other than preset-speed commands are valid when all are OFF)



Terminal	Preset-speed														
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
S1-CC	O	-	O	-	O	-	O	-	O	-	O	-	O	-	O
S2-CC	-	O	O	-	-	O	O	-	-	O	O	-	-	O	O
R-CC	-	-	-	O	O	O	O	-	-	-	-	O	O	O	O
VI-CC	-	-	-	-	-	-	-	O	O	O	O	O	O	O	O

∩ Terminal functions are as follows.

Terminal S1 .....Input terminal function selection 3A (S1)
F 113= 10 (Preset-speed command 1: SS1)

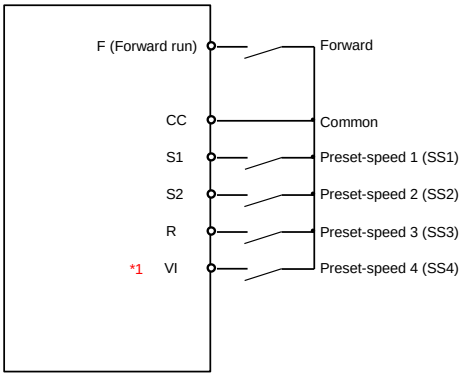
Terminal S2 .....Input terminal function selection 4A (S2)
F 114= 12 (Preset-speed command 2: SS2)

Terminal R .....Input terminal function selection 2A (R)
F 112= 14 (Preset-speed command 3: SS3)

Terminal VI ····· Analog/ logic input selection (VI)
F 109=2 (logic input)
Input terminal function selection 5 (VI)
F 115= 16 (preset-speed command 4: SS4)

∩ In the default settings, SS3 and SS4 are not assigned. Assign SS3 and SS4 to R and VI with input terminal function selection. VI terminal must also be set for switching to logic input.

[Example of a connection diagram]
(with sink settings)



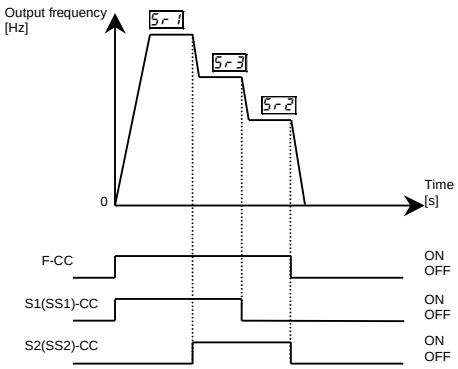
*1: When VI terminal is used for the logic input terminal, refer to section 2.3.2 (page B-10) for details.

3) Using other speed commands with preset-speed command

Command mode selection CMOd		0: Terminal board			1: Panel keypad (including remote keypad), 2: RS485 communication		
Frequency setting mode selection FMOd		0: Terminal board VI 5: UP/DOWN from external logic input	1: Setting dial 1 (press in center to save) 2: Setting dial 2 (save even if power is off)	3: RS485 communication	0: Terminal block VI 5: UP/DOWN from external logic input	1: Setting dial (press in center to record) 2: Setting dial	3: RS485 communication
Preset-speed command	Active	Preset-speed command valid Note)			Terminal command valid	Setting dial command valid	Communication command valid
	Inactive	Terminal command valid	Setting dial command valid	Communication command valid	(The inverter doesn't accept Preset-speed command.)		

Note) The preset-speed command is always given priority when other speed commands are input at the same time.

An example of three-speed operation with the default settings is shown below. (Frequency settings are required for Sr 1 to 3□)



Example of 3-speed operation

4. Setting parameters

4.1 Setting and Display Modes

The VF-nC3 has the following three display modes.

Standard monitor mode **The standard inverter mode. This mode is enabled when inverter power goes on.**

This mode is for monitoring the output frequency and setting the frequency reference value. If also displays information about status alarms during running and trips.

- Display of output frequency, etc.
  - F710 Initial panel display selection
  - (F720 Initial remote keypad display selection)
  - F702 Free unit display scale
- Setting frequency reference values.
- Status alarm

  If there is an error in the inverter, the alarm signal and the frequency will flash alternately in the LED display.
  - C : When a current flows at or higher than the overcurrent stall prevention level.
  - P : When a voltage is generated at or higher than the over voltage stall prevention level.
  - L : When the cumulative amount of overload reaches 50% or more of the overload trip value, or when the main circuit element temperature reaches the overload alarm level
  - H : When the overheat protection alarm level is reached

Setting monitor mode **The mode for setting inverter parameters.**

⇒ How to set parameters, refer to section 4. 2.

There are two parameter read modes. Refer to section 4. 2 for details about selection and switching of modes.

Easy setting mode : Only the seven most frequently used parameters are displayed.
Parameters can be registered as necessary. (max. 24 parameters)

Standard setting mode : Both basic and extended all parameters are displayed.

☆ Each press of the EASY key switches between the Easy setting mode and the Standard setting mode.

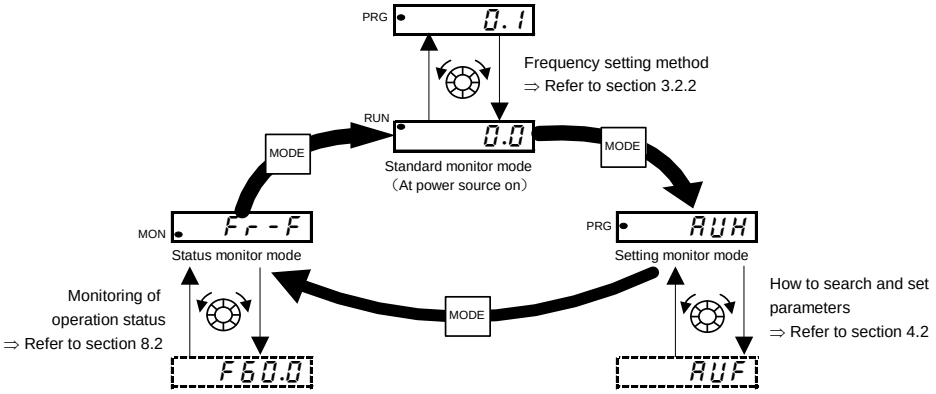
Status monitor mode

The mode for monitoring all inverter status.

Allows monitoring of set frequencies, output current/voltage and terminal information.

⇒ Refer to chapter 8.

The inverter can be moved through each of the modes by pressing the MODE key.



4.2 How to set parameters

There are two types of setting monitor modes: Easy mode and Standard setting mode. The mode active when power is turned on can be selected at PSEL (Registered parameter display selection), and the mode can be switched by the EASY key. Note, however, that the switching method differs when only the Easy mode is selected. Refer to section 4.5 for details.

Setting dial and panel key operations are as follows:

Turning the setting dial
Used to select items and incrementing/ decrementing values. Note)

Pressing the center of the setting dial
Used for executing operations and determining values. Note)

MODE — Used to select the mode and return to the previous menu

EASY — Used to switch between the Easy and Standard setting modes.
Each press alternately switches between the two modes in the standard monitor mode.

Easy setting mode : The mode changes to the Easy setting mode when the EASY key is pressed and "EASY" is displayed. Only the most frequently used 7 basic parameters are displayed. (standard default)

Easy setting mode

Title	Function
CMOd	Command mode selection
FMOd	Frequency setting mode selection
ACC	Acceleration time 1
dEC	Deceleration time 1
tHr	Motor overload protection level 1
FM	Meter adjustment
PSEL	Registered parameter display selection

☆ In the Easy setting mode, the PRG lamp blinks.
☆ If the EASY key is pressed while the setting dial is being turned, values continue to be incremented or decremented even if you release your finger from the setting dial.
This feature is handy when setting large values.

Note) Of the available parameters, number value parameters (ACC□ etc.) are reflected in actual operation when the setting dial is turned. Note, however, that the center of the setting dial must be pressed to save values even when the power is turned off.
Note, also, that item selection parameters (FMOd etc.) are not reflected in actual operation by just turning the setting dial. To reflect these parameters, press the center of the setting dial.

Standard setting mode : The mode changes to the Standard setting mode when the EASY key is pressed and "SEd" is displayed. Both basic and extended all parameters are displayed.

- Basic parameters : This parameter is a basic parameter for the operation of the inverter.
  ⇒ Refer to chapter 5 for details.
  ⇒ Refer to chapter 11 for parameter tables.
- Extended parameters : The parameters for detailed and special setting.
  ⇒ Refer to chapter 6 for details.
  ⇒ Refer to chapter 11 for parameter tables.

For reasons of safety, the following parameters have been set up so that they cannot be reprogrammed while the inverter is running.

［Basic parameters］

AUF	(Guidance function)	FMOd*	(Frequency setting mode selection)
AU1	(Automatic acceleration/deceleration)	FH	(Maximum frequency)
AU2	(Torque boost setting macro function)	PE	(V/F control mode selection)
CMOd*	(Command mode selection)	tYP	(Default setting)

［Extended parameters］

F105 to F156	F400
F190 to F199	F405 to F417
F301, F302	F451, F458
F304 to F311	F480 to F499
F316	F603, F605, F608, F613
F340, F341, F346, F348	F626 to F631
F360	F669, F681

*CMOd and FMOd can be changed during operation by setting F736=0.

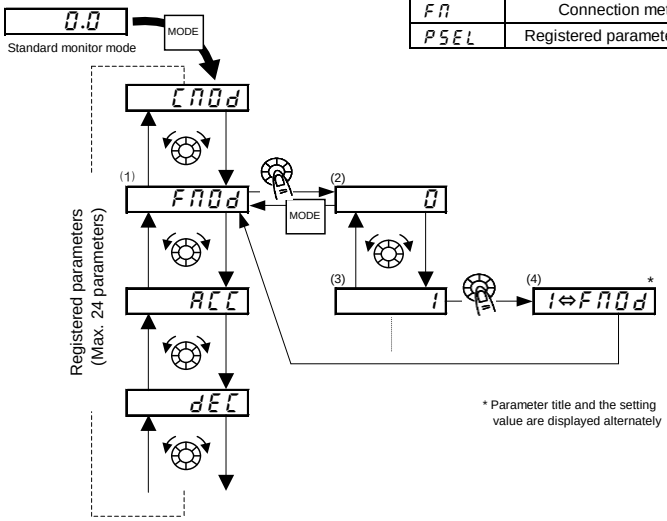
4.2.1 Settings in the Easy setting mode

The inverter enters this mode by pressing the MODE key when the Easy setting mode is selected

When you are unsure of something during operation:
You can return to the Standard monitor mode by pressing the MODE key several times.

Easy setting mode (Default registered parameters)

Title	Function
CMOd	Command mode selection
FMOd	Frequency setting mode selection
ACC	Acceleration time 1
dEC	Deceleration time 1
tHr	Motor overload protection level 1
FM	Connection meter adjustment
PSEL	Registered parameter display selection



■ Setting parameters in the Easy setting mode

(1) Selects parameter to be changed. (Turn the setting dial.)

(2) Reads the programmed parameter setting. (Press the center of the setting dial.)

(3) Change the parameter value. (Turn the setting dial.)

(4) Press this key to save the change. (Press the center of the setting dial.)

☆ To switch to the Standard setting mode, press the EASY key in the Standard monitor mode. "StD" is displayed, and the mode is switched.

4.2.2 Settings in the Standard setting mode

The inverter enters this mode by pressing the MODE key when the Standard setting mode is selected.

When you are unsure of something during operation:
You can return to the Standard monitor mode by pressing the MODE key several times.

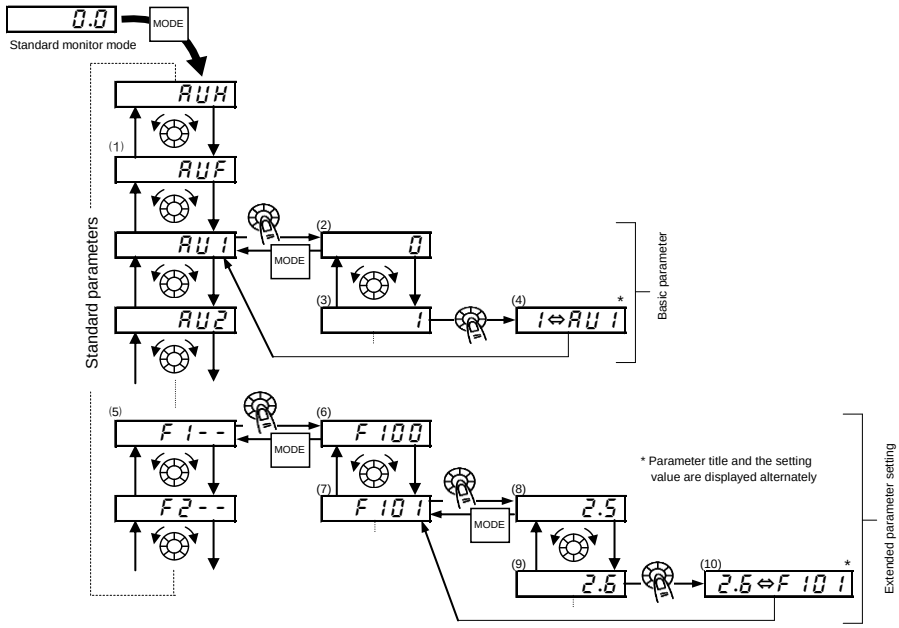
■ How to set basic parameters

(1) Selects parameter to be changed. (Turn the setting dial.)

(2) Reads the programmed parameter setting. (Press the center of the setting dial.)

(3) Change the parameter value. (Turn the setting dial.)

(4) Press this key to save the change. (Press the center of the setting dial.)



☆ To switch to the Easy setting mode, press the EASY key in the Standard monitor mode. EASY is displayed, and the mode is switched.

■ How to set extended parameters

Each extended parameter is composed of an "F"suffixed with a 3-digit figure, so first select and read out the heading of the parameter you want "F 1- -" to "F8- -". ("F 1- -": Parameter starting point is 100, "F8- -": Parameter starting point is 800.)

(5) Select the title of the parameter you want to change. (Turn the setting dial.)

(6) Press the Enter key to activate the selected parameter. (Press the center of the setting dial.)

(7) Selects parameter to be changed. (Turn the setting dial.)

(8) Reads the programmed parameter setting. (Press the center of the setting dial.)

(9) Change the parameter value. (Turn the setting dial.)

(10) Press this key to save the change. (Press the center of the setting dial.)

■ Adjustment range and display of parameters

H 1: An attempt has been made to assign a value that is higher than the programmable range. (Note that the setting of the currently selected parameter may exceed the upper limit as a result of changing other parameters.)

L 0: An attempt has been made to assign a value that is lower than the programmable range. (Note that the setting of the currently selected parameter may fall below the lower limit as a result of changing other parameters.)

If the above alarm is flashing on and off, values that exceed H 1 or are equal or lower than L 0 cannot be set.

4.3 Functions useful in searching for a parameter or changing a parameter setting

This section explains functions useful in searching for a parameter or changing a parameter setting. To use these functions, a parameter needs to be selected or set in advance.

Changed parameters history search (History function) AUH

This function automatically searches for the last five parameters whose settings have been changed. To use this function, select the AUH parameter. (Any changes are displayed regardless of whether or not they are the same as standard defaults.)

⇒ Refer to section 5.1 for details.

Set parameters by purpose (Guidance function) AUF

Only parameters required for a special purpose can be called up and set.

To use this function, select parameter AUF□□

⇒ Refer to section 5.2 for details.

Reset parameters to default settings [tYP]

Use the tYP parameter to reset all parameters back to their default settings. To use this function, set parameter tYP=3 or 12.
⇒ Refer to section 4.3.2 for details.

Call saved customer settings [tYP]

Customer settings can be batch-saved and batch-called.
These settings can be used as customer-exclusive default settings.
To use this function, set parameter tYP=7 or 8.
⇒ Refer to section 4.3.2 for details.

Search changed parameters [GrU]

Automatically searches for only those parameters that are programmed with values different from the standard default setting. To use this function, select the GrU parameter.

⇒ Refer to section 4.3.1 for details.

4.3.1 Searching for and resetting changed parameters

[GrU] : Automatic edit function

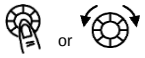
• **Function**
Automatically searches for only those parameters that are programmed with values different from the standard default setting and displays them in the GrU. Parameter setting can also be changed within this group.

Note 1: If you reset a parameter to its factory default, the parameter will no longer appear in GrU.

Note 2: It may take several seconds to display changed parameters because all data stored in the user parameter group GrU is checked against the factory default settings. To cancel a parameter search, press the MODE key.

Note 3: Parameters which cannot be reset to the default setting after setting tYP to 3 are not displayed.
⇒ Refer to section 4.3.2 for details.

■ How to search and reprogram parameters

Panel operation	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection is set as F710=0 [operation frequency])
MODE	AUH	Displays the first basic parameter "History function (AUH)."
	GrU	Turn the setting dial, and select GrU.
	U---	Press the center of the setting dial to enter the user parameter setting change search mode.
 or	ACC	Searches for and displays parameters different to the default settings. Parameters are changed by either pressing the center of the setting dial or turning it to the right. (Turning the setting dial to the left searches for parameter in the reverse direction.)
	8.0	Press the center of the setting dial to display set values.
	5.0	Turn the setting dial, and change set values.
	5.0⇔ACC	Press the center of the setting dial to set values. The parameter name and set value light alternately and are written.
	U--F (U--r)	Use the same steps as those above and turn the setting dial to display parameters to search for or whose settings must be changed, and check or change the parameter settings.
	GrU	When GrU appears again, the search is ended.
MODE MODE MODE	Parameter display ↓ GrU ↓ Fr-F ↓ 0.0	A search can be canceled by pressing the MODE key. Press the key once while the search is underway to return to the display of parameter setting mode. Pressing it while searching returns to the GrU display. After that you can press the MODE key to return to the status monitor mode or the standard monitor mode (display of operation frequency).

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4.3.2 Return to default settings

tYP : Default setting

- Function
  It is possible to return groups of parameters to their defaults, clear run times, and record/recall set parameters.

[Parameter setting]

Title	Function	Adjustment range	Default setting
tYP	Default setting	0: - 1: 50Hz default setting 2: 60Hz default setting 3: Default setting 1 (Initialization) 4: Trip record clear 5: Cumulative operation time clear 6: Initialization of type information 7: Save user setting parameters 8. Load user setting parameters 9. Cumulative fan operation time record clears 10 to 11: - 12: Number of starting clear	0

★ This function will be displayed as 0 during reading on the right. This previous setting is displayed.
Example: 3 0

★ tYP cannot be set during the inverter operating. Always stop the inverter first and then program.

Programmed value

50 Hz default setting (tYP= 1)

Setting tYP to 1 sets the following parameters for base frequency 50 Hz use.
(The setting values of other parameters are not changed.)

- Max. frequency (FH) : 50Hz
- Upper limit frequency (UL) : 50Hz
- Base frequency 1 (uL) : 50Hz
- Base frequency 2 (F170) : 50Hz
- VI input point 2 frequency (F204) : 50Hz
- Motor rated RPM (F417) : 1410 min^{-1}

60 Hz default setting (tYP=2)

Setting tYP to 2 sets the following parameters for base frequency 60 Hz use.
(The setting values of other parameters are not changed.)

- Max. frequency (FH) : 60Hz
- Upper limit frequency (UL) : 60Hz
- Base frequency 1 (uL) : 60Hz
- Base frequency 2 (F170) : 60Hz
- VI input point 2 frequency (F204) : 60Hz
- Motor rated RPM (F417) : 1710 min^{-1}

Default setting 1 (tYP = 3)

Setting tYP to 3 will return parameters to the standard values that were programmed at the factory.

☆ When 3 is set, InIt is displayed for a short time after the settings are configured, and then disappears. Then the inverter is in standard motor mode. In this case, the trip history data is cleared.

Be aware that the following parameters do not return to the standard factory settings even if tYP=3 is set for maintainability.

- FMSL : Meter selection
- FM : Meter adjustment gain
- F109 : Analog/logic input selection (VI terminal)
- F127 : Sink/source switching
- F470 : VI input bias
- F471 : VI nput gain
- F669 : Logic output/pulse train output selection (OUT-NO)
- F681 : Analog output signal selection
- F691 : Inclination characteristic of analog output
- F692 : Analog output bias
- F693 : Factory specific coefficient 6D
- F880 : Free notes

4

Trip record clear (tYP = 4)

Setting tYP to 4 initializes the past four sets of recorded error history data.

☆ The parameter does not change.

Cumulative operation time clear (tYP = 5)

Setting tYP to 5 resets the cumulative operation time to the initial value (zero).

Initialization of type information (tYP = 6)

Setting tYP to 6 clears the trips when an EtYP format error occurs. But if the EtYP displayed, call us.

Save user setting parameters (tYP = 7)

Setting tYP to 7 saves the current settings of all parameters. (Refer to section 4.2.7)

Load user setting parameters (tYP = 8)

Setting tYP to 8 loads parameter settings to (calls up) those saved by setting tYP to 7. (Refer to section 4.2.7)

☆ By setting tYP to 7 or 8, you can use parameters as your own default parameters.

Cumulative fan operation time record clear (tYP = 9)

Setting tYP to 9 resets the cumulative operation time to the initial value (zero).
Set this parameter when replacing the cooling fan, and so on

Number of starting clear (tYP = 12)

Setting tYP to 12 resets the number of starting to the initial value (zero).

4.4 EASY key function

PSEL : Registered parameters display selection

F751 - F774 : Easy setting mode parameter 1 to 24

• **Function**
It is possible to switch between standard mode and easy setting mode using the EASY key.
Up to 24 arbitrary parameters can be registered to easy setting mode.

[Parameter setting]

Title	Function	Adjustment range	Default setting
PSEL	Registered parameters display selection	0: Standard setting mode at power on 1: Easy setting mode at power on 2: Easy setting mode only	0

It is possible to switch between standard mode and easy setting mode using the EASY key.
The way parameters are read out and displayed varies according to the mode selected.

Easy setting mode
Allows pre-registration (easy setting mode parameters) of frequently changed parameters and reading of only registered parameters (maximum of 24 types).

Standard setting mode
Standard setting mode in which all parameters are read out.

[How to read out parameters]
To enter the setting monitor mode, switch to the setting monitor mode using the EASY key, and then press the MODE key.
Turn the setting dial to read the parameter.
The relation between the parameter and the mode selected is shown below.

PSEL=0
* When the power is turned on, the inverter is in standard mode. Press the EASY key to switch to easy setting mode.

PSEL=1
* When the power is turned on, the inverter is in easy setting mode. Press the EASY key to switch to standard mode.

PSEL=2
* Always in easy setting mode.

[How to select parameters]
In easy setting mode, only parameters registered to parameters 1 to 24 are displayed in order of registration.
The values of the default settings are shown in the table below.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F751	Easy setting mode parameter 1	0-999	3 (CMOd)
F752	Easy setting mode parameter 2	0-999	4 (FMOd)
F753	Easy setting mode parameter 3	0-999	9 (ACC)
F754	Easy setting mode parameter 4	0-999	10 (dEC)
F755	Easy setting mode parameter 5	0-999	600 (tHr)
F756	Easy setting mode parameter 6	0-999	6 (FA)
F757	Easy setting mode parameter 7	0-999	999 (No function)
F758	Easy setting mode parameter 8		
F759	Easy setting mode parameter 9		
F760	Easy setting mode parameter 10		
F761	Easy setting mode parameter 11		
F762	Easy setting mode parameter 12		
F763	Easy setting mode parameter 13		
F764	Easy setting mode parameter 14		
F765	Easy setting mode parameter 15		
F766	Easy setting mode parameter 16		
F767	Easy setting mode parameter 17		
F768	Easy setting mode parameter 18		
F769	Easy setting mode parameter 19		
F770	Easy setting mode parameter 20		
F771	Easy setting mode parameter 21		
F772	Easy setting mode parameter 22		
F773	Easy setting mode parameter 23		
F774	Easy setting mode parameter 24	0-999	50 (PSEL)

Note: If any number other than communication numbers is specified, it is regarded as 999 (no function assigned).

5. Main parameters

Before you operate the inverter, the parameters that you must first program are the basic parameters.

5.1 Searching for changes using the history function (AUH)

AUH : History function

History function (AUH):
Automatically searches for 5 latest parameters that are programmed with values different from the standard default setting and displays them in the AUH. Parameter setting can also be changed within this group AUH.

Notes on operation
- If no history information is stored, this parameter is skipped and the next parameter "AUF" is displayed.
- HERd and End are added respectively to the first and last parameters in a history of changes.

■ How to use the history function

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F710=0 [Operation frequency])
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	ACC	The parameter that was set or changed last is displayed.
	8.0	Press the center of the setting dial to display the set value.
	5.0	Turn the setting dial to change the set value.
	5.0⇔ACC	Press the center of the setting dial to save the changed value. The parameter name and the programmed value will flash on and off alternately.
	****	Turn the dial as described above to search for and display changed parameters to check and change the settings.
	HERd (End)	HERd: First historic record End: Last historic record

MODE MODE MODE	Parameter display ↓ AUH ↓ Fr-F ↓ 0.0	Press the MODE key to return to the parameter setting mode "AUH." After that you can press the MODE key to return to the status monitor mode or the standard monitor mode (display of operation frequency).

Note: The following parameters are not displayed in this AUH, even if they are the most recent changes. FC (Operation frequency of operation panel), AUF (Guidance function), AU 1 (Automatic acceleration/deceleration), AU2 (Torque boost setting macro function), tYP (Default setting), SEt (Checking the region setting), F700 (Prohibition of change of parameter settings)

5.2 Setting a parameter using the guidance function (AUF)

AUF : Guidance function

Guidance function (AUF):
The guidance function refers to the special function of calling up only functions necessary to set up the inverter in response to the user's needs. When a purpose-specific guidance is selected, a group of parameters needed for the specified application (function) is formed and the inverter is switched automatically to the mode of setting the group of parameters selected. You can set up the inverter easily by simply setting the parameters in the group one after another. The guidance function (AUF) provides four purpose-specific guidance.

[Parameter setting]

Title	Function	Adjustment range	Default setting
AUF	Guidance function	0:- 1: - Note 1 2: Preset speed guidance 3: Analog signal operation guidance 4: Motor 1/2 switching operation guidance 5: Motor constant setting guidance	0

Note: 1 is for manufacturer's settings. Do not change the settings.

■ How to use the guidance function

Here are the steps to follow to set parameters, using the guidance function. (When the basic setting guidance (AUF) is set to 1)

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency (operation stopped). (When standard monitor display selection F710=0 is set to 0 [operation frequency]).
MODE	AUH	The first basic parameter "History (AUH)" is displayed.
	AUF	Turn the setting dial to select the guidance function (AUF).
	0	Press the center of the setting dial to display 0.
	2	Turn the setting dial to change to the purpose-specific guidance setting value "2".
	CNOd	Press the center of the setting dial to display the purpose-specific guidance parameter group (refer to table below).
	****	After moving to the purpose-specific guidance parameter group, use the setting dial to change the parameters.
	End	End is dialyzed on completion of the setting of the guidance parameter group.
MODE MODE MODE	Display of parameter ↓ AUF ↓ Fr-F ↓ 0.0	Press the MODE key to exit the guidance parameter group. By pressing the MODE key, you can return to the default monitoring mode (display of operation frequency).

If there is anything you do not understand during this operation, press the MODE key several times to start over from the step of AUH display.
HEAd or End is affixed respectively to the first or last parameter in each guidance wizard parameter group.

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Table of parameters that can be changed using the guidance function

Preset-speed setting guidance AUF=2	Analog input operation guidance AUF=3	Motor 2 switching operation guidance AUF=4	Motor constant setting guidance AUF=5
CMOd	CMOd	F111	Pt
FMOd	FMOd	F112	uL
ACC	ACC	F113	uLu
dEC	dEC	F114	F405
FH	FH	uL	F415
UL	UL	uLu	F417
F109	LL	ub	F400
F111	F109	F415	
F112	F201	tHr	
F113	F202	F601	
F114	F203	ACC	
F115	F204	dEC	
Sr1		F170	
Sr2		F171	
Sr3		F172	
Sr4		F173	
Sr5		F185	
Sr6		F500	
Sr7		F501	
F287			
F288			
F289			
F290			
F291			
F292			
F293			
F294			

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5.3 Setting acceleration/deceleration time

AU 1 : Automatic acceleration/deceleration

ACC : Acceleration time 1

dEC : Deceleration time 1

- Function
  1) For acceleration time 1 ACC programs the time that it takes for the inverter output frequency to go from 0Hz to maximum frequency FH.
  2) For deceleration time 1 dEC programs the time that it takes for the inverter output frequency to go from maximum frequency FH to 0Hz.

5.3.1 Automatic acceleration/deceleration

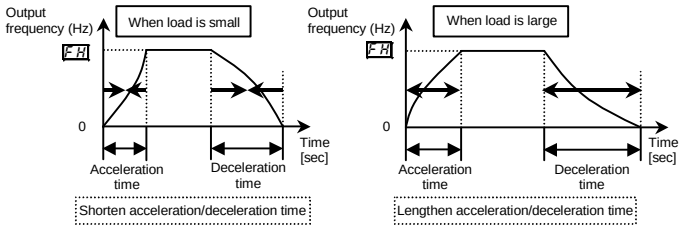
This automatically adjusts acceleration and deceleration time in line with load size.

AU 1 = 1

* Adjusts the acceleration/deceleration time automatically within the range of 1/8 to 8 times as long as the time set with the ACC or dEC, depending on the current rating of the inverter.

AU 1 =2

* Automatically adjusts speed during acceleration only. During deceleration, speed is not adjusted automatically but reduced at the rate set with dEC.



Set AU 1 (automatic acceleration/deceleration) to 1 or 2.

[Parameter setting]

Title	Function	Adjustment range	Default setting
AU 1	Automatic acceleration/deceleration	0: Disabled (manual setting) 1: Automatic 2: Automatic (only at acceleration)	0

☆ When automatically setting acceleration/deceleration time, always change the acceleration/deceleration time so that it conforms to the load. The acceleration/deceleration time changes constantly with load fluctuations. For inverters that require a fixed acceleration/deceleration time, use the manual settings (ACC, dEC).

☆ Setting acceleration/deceleration time (ACC,dEC) in conformance with mean load allows optimum setting that conforms to further changes in load.
☆ Use this parameter after actually connecting the motor.
☆ When the inverter is used with a load that fluctuates considerably, it may fail to adjust the acceleration or deceleration time in time, and therefore may be tripped.
☆ Do not use AU 1 = 1 when using a brake module (optional).

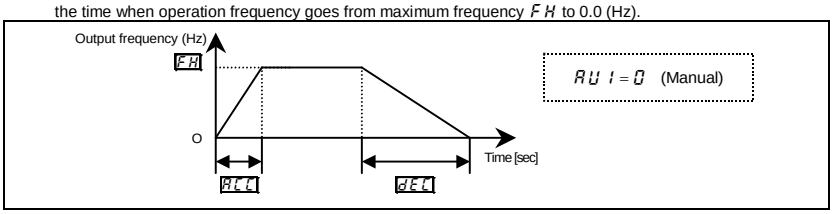
[Methods of setting automatic acceleration/deceleration]

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency. (When standard monitor display selection F710 is set to 0 [Operation frequency])
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	AU 1	Turn the setting dial to the right to change the parameter to AU 1.
	0	Parameter values can be read by pressing the center of the setting dial.
	1	Turn the setting dial to the right to change the parameter to □ or 2.
	1⇔AU 1	Press the center of the setting dial to save the changed parameter. AU 1 and the parameter are displayed alternately.

☆ Assigning the forced detection command (function number 122, 123) to any logic input terminal, it can be changed automatic detection on a mandatory.

5.3.2 Manually setting acceleration/deceleration time

Set acceleration time from 0.0 (Hz) operation frequency to maximum frequency FH and deceleration time as the time when operation frequency goes from maximum frequency FH to 0.0 (Hz).



[Parameter setting]

Title	Function	Adjustment range	Default setting
ACC	Acceleration time 1	0.0-3000 s	10.0
dEC	Deceleration time 1	0.0-3000 s	10.0

Note: When the acceleration/deceleration time is set to 0.0 seconds, the inverter accelerates and decelerates 0.05 seconds.

☆ If the programmed value is shorter than the optimum acceleration/deceleration time determined by load conditions, overcurrent stall or overvoltage stall function may make the acceleration/deceleration time longer than the programmed time. If an even shorter acceleration/deceleration time is programmed, there may be an overcurrent trip or overvoltage trip for inverter protection. (Refer to section 13.1 for details)

5.4 Increasing starting torque

AU2: Torque boost setting macro function

- Function
  Simultaneously switches inverter output (V/F) control and programs motor constants automatically (On-line automatic-tuning function) to improve torque generated by the motor. This parameter integrates the setting of special V/F control selection such as vector control.

[Parameter setting]

Title	Function	Adjustment range	Default setting
AU2	Torque boost setting macro function	0: Disabled 1: Automatic torque boost + auto-tuning 2: Vector control + auto-tuning 3: Energy saving + auto-tuning	0

Note: Parameter displays on the right always return to 0 after setting. The previous setting is displayed on the left.
Ex. 1 0

Caution:
When the torque boost setting macro function AU2 is set, look at the motor's name plate and set the following parameters.
- UL□□ : Base frequency 1 (rated frequency)
- ULu □: Base frequency voltage 1 (rated voltage)
- F405 : Motor rated capacity
- F415 : Motor rated current
- F417 : Motor rated speed

Set the other motor constants as necessary.

1) Increasing torque automatically according to the load

AU2 is set to 1 (Automatic torque boost + auto-tuning)

When torque boost setting macro function control AU2 is set to 1 (automatic torque boost + auto-tuning), the inverter keeps track of the load current in any speed range and automatically adjusts the output voltage to ensure enough torque and stable operation.

Note 1: The same characteristic can be obtained by setting the V/F control mode selection parameter PL to 2 (automatic torque boost control) and the auto-tuning parameter F400 to 2 (auto-tuning).
⇒ Refer to section 6.14

Note 2: Setting AU2 to 1 automatically programs PL to 2.

2) When using vector control (increasing starting torque and high-precision operations)

AU2 is set to 2 (Vector control + auto-tuning)

Setting torque boost setting macro function control AU2 to 2 (vector control + auto-tuning) provides high starting torque bringing out the maximum in motor characteristics from the low-speed range. This suppresses changes in motor speed caused by fluctuations in load to provide high precision operation. This is an optimum feature for elevators and other load transporting machinery.

Note 1: The same characteristic can be obtained by setting the V/F control mode selection parameter PL to 3 (vector control) and the auto-tuning parameter F400 to 2 (auto-tuning).
⇒ Refer to section 6.14

Note 2: Setting AU2 to 2 automatically programs PL to 3.

3) Energy-saving operation

AU2 is set to 3 (Energy saving + auto-tuning)

When torque boost setting macro function control AU2 is set to 3 (energy saving + auto-tuning), the inverter always passes a current appropriate to the load for energy saving.

Note 1: The same characteristic can be obtained by setting the V/F control mode selection parameter PL to 4 (automatic energy saving) and the auto-tuning parameter F400 to 2 (auto-tuning).
Note 2: When AU2 is set to 3, PL is automatically set to 4.

[Example of parameter setting]

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency. (Perform during operation stopped.) (When standard monitor display selection F710 is set to 0 [Operation frequency])
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	AU2	Turn the setting dial to the right to change the parameter to AU2 (torque boost setting macro function).
	0 0	Parameter values can be read by pressing the center of the setting dial.
	0 3	Turn the setting dial to the right to change the parameter to 3 (energy saving + auto-tuning). (Right side is the setting value, left side is the history of the previous setting.)
	0 3□⇔ AU2	Press the center of the setting dial to save the changed parameter. AU2 and the parameter are displayed alternately.

If vector control cannot be programmed....
First read the precautions about vector control in section 5.11-6).
1) If the desired torque cannot be obtained ⇒ Refer to section 6.14 selection 2
2) If auto-tuning error "Er n 1" appears ⇒ Refer to section 6.14 selection 3

■ AU2 (Torque boost setting macro function) and Pt (V/F control mode selection)

Automatic torque boost is the parameter for setting V/F control mode selection (Pt) and auto-tuning (F400) together. That is why all parameters related to change automatically when AU2 is changed.

		Automatically programmed parameters			
AU2		Pt		F400	
0	Displays 0 after resetting	-	Check the programmed value of Pt.	-	
1	Automatic torque boost + auto-tuning	2	Automatic torque boost	2	Auto-tuning executed (after execution: 0)
2	Vector control + auto-tuning	3	Vector control	2	Auto-tuning executed (after execution: 0)
3	Energy saving + auto-tuning	4	Energy saving	2	Auto-tuning executed (after execution: 0)

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4) Increasing torque manually (V/F constant control)

This is the setting of constant torque characteristics that are suited for such things as conveyors. It can also be used to manually increase starting torque.

If V/F constant control is programmed after changing AU2,

Set V/F control mode selection Pt = 0 (V/F constant).

⇒ Refer to section 5.11

Note 1: To further increase torque, increase the torque boost amount 1ub.
How to set the torque boost amount 1ub ⇒ Refer to section 5.12

Note 2: V/F control selection Pt = 1 (variable torque) is an effective setting for load such as fans and pumps. ⇒ Refer to section 5.11

5.5 Selection of operation mode

CMOd: Command mode selection

FMOd: Frequency setting mode selection

- Function
  These parameters are used to specify which input device (operation panel, terminal board, or RS485 communication) takes priority in entering an operation stop command or frequency setting command (terminal block VI, setting dial 1 (storing by pressing center of setting dial), RS485 communication, or UP/DOWN from external logic).

<Command mode selection>
[Parameter setting]

Title	Function	Adjustment range	Default setting
CMOd	Command mode selection	0: Terminal board 1: Panel keypad (including remote keypad) 2: RS485 communications	1

Programmed value

0: Terminal board operation — ON and OFF of an external signal run and stop operation.

1: Panel keypad operation — Press the RUN and STOP keys on the panel keypad to run and stop. Operation can also be done from the extension panel.

2: RS485 communication — Run/stop operations from an external device.

* There are two types of function: the function that conforms to commands selected by CMOd, and the function that conforms only to commands from the terminal board. (function number 108, 109) See the table of input terminal function selection in section 11.6.

* When priority is given to commands from a linked computer or terminal board, they have priority over the setting of CMOd.

<Frequency setting mode selection>
[Parameter setting]

Title	Function	Adjustment range	Default setting
FMOd	Frequency setting mode selection	0: Terminal board VI 1: Setting dial 1 (press in center to save) 2: Setting dial 2 (saved even if power is off) 3: RS485 communication 4: - 5: UP/DOWN from external logic input	2

[Programmed value]

0: Terminal board VI — A frequency command is set by means of external signals (VI terminal: 0 - 5/ 0 - 10 Vdc, or 0 (4) - 20 mAdc).

1: Setting dial 1 — Frequencies are set by rotating the setting dial on the inverter. Press the center of the setting dial to save the frequency setting value.

2: Setting dial 2 — Frequencies are set by rotating the setting dial on the inverter. Like the position of notches in a volume knob, the frequency setting value at the position of the notch is saved.

3: RS485 communication — Frequencies are set by commands from an external control unit. (Refer to section 6.19)

5: UP/DOWN frequency — Frequencies are set by up/down commands from a terminal. (Refer to section 6.5.3)

☆ No matter what value the command mode selection CMOd and the frequency setting mode selection FMOd are set to the control input terminal functions described below are always in operative state.
- Reset terminal (valid only for tripping if set for programmable input terminal function)
- Standby terminal (when programmed by programmable input terminal functions).
- External input tripping stop terminal command (when so set using the programmable input terminal function)
- Coast stop command terminal (if set for programmable input terminal function)

☆ To make changes in the command mode selection CMOd and the frequency setting mode selection 1 FMOd, first stop the inverter temporarily.
(Can be changed while in operation when F736 is set to 0.)

☆ Priority commands from communications or terminal blocks are given priority over FMOd.

■ Preset-speed operation

CMOd: Set to 0 (Terminal board).
FMOd: Valid in all setting values.

■ Input terminal settings

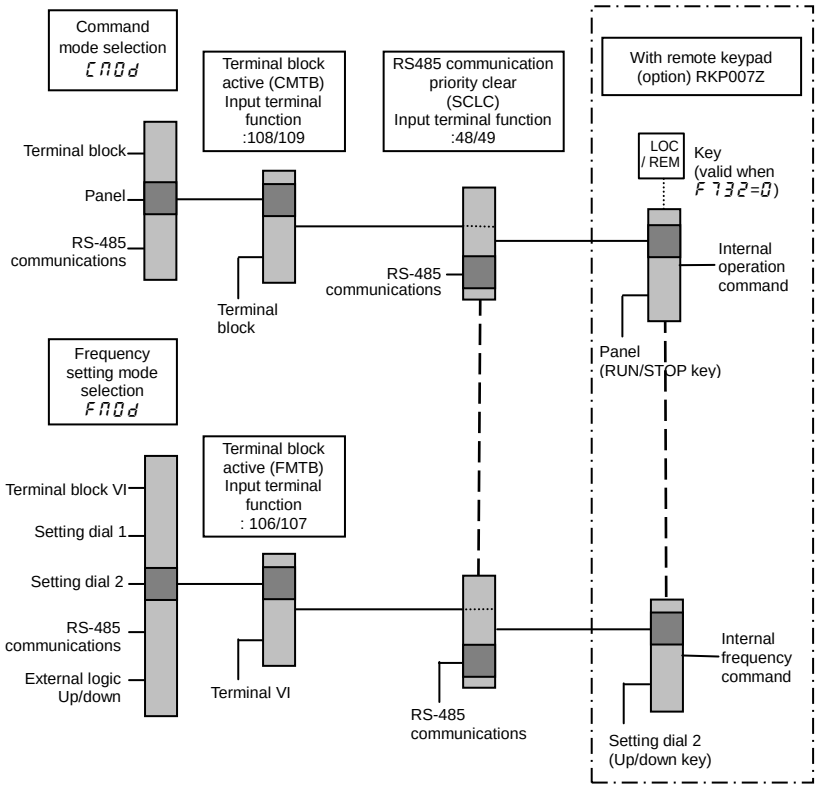
Assign the following functions to the input terminal to allow switching of the frequency command by turning the terminal ON/OFF.

Input terminal function		ON	OFF
48	Forced local from communication	Enabled during communication Local (Setting of CMOd, FMOd)	Communication
106	Frequency setting mode terminal board VI	Terminal board (VI) enabled	setting of FMOd

Each of the following numbers (49, 107) are reverse signals.

■ Example of run and frequency command switching

Command mode and frequency setting mode switching



5

5.6 Meter setting and adjustment

FMSL: Meter selection

FM: Meter adjustment gain

Refer to section 3.4 for details.

5.7 Forward/reverse run selection (Panel keypad)

Fr: Forward/reverse run selection (Panel keypad)

- Function
  Program the direction of rotation of the motor when the running and stopping are made using the RUN key and STOP key on the operation panel.
  Valid when CMOd (command mode) is set to 1 (operation panel).

[Parameter setting]

Title	Function	Adjustment range	Default setting
Fr	Forward/reverse run selection (Panel keypad)	0: Forward run 1: Reverse run 2: Forward run (F/R switching on remote keypad) 3: Reverse run (F/R switching on remote keypad)	0

★ When Fr is set to 2, the standard monitor is displayed, pressing the FWD/REV key on the extension panel (option RKP007Z) changes the direction of rotation from reverse to forward after displaying the message Fr-r.
Pressing the FWD/REV key again changes the direction of rotation from reverse to forward after displaying the message Fr-F.

★ Check the direction of rotation on the status monitor. Refer to section 8.1 for details about monitor.
Fr-F: Forward run
Fr-r: Reverse run

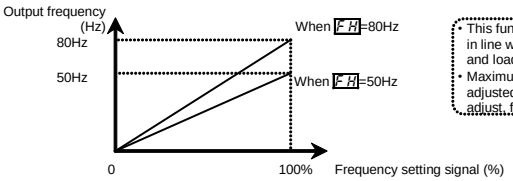
★ When the F and R terminals are used for switching between forward and reverse rotation from the terminal board, the Fr forward/reverse run selection parameter is rendered invalid.
Short across the F-CC terminals: forward rotation
Short across the R-CC terminals: reverse rotation.

★ The inverter was factory-configured by default so that shorting terminals F-CC and terminals R-CC simultaneously would cause the motor to slow down to a stop.
Using the parameter F105, however, you can select between forward run and reverse run.

5.8 Maximum frequency

FH: Maximum frequency

- Function
  1) Programs the range of frequencies output by the inverter (maximum output values).
  2) This frequency is used as the reference for acceleration/deceleration time.



- This function determines the value in line with the ratings of the motor and load.
- Maximum frequency cannot be adjusted during operation.To adjust, first stop the inverter.

5

★ If FH is increased, adjust the upper limit frequency UL as necessary.

★ If FH or uL is changed and OP2 trip occur at the frequency that is higher than uL, the following remedies are effective.

- Increase the deceleration time dEC.
- If overvoltage limit operation F305 is set to 0,2 or 3, decrease the over voltage stall protection level F626. (ex. F626 = 136 → 130)

[Parameter setting]

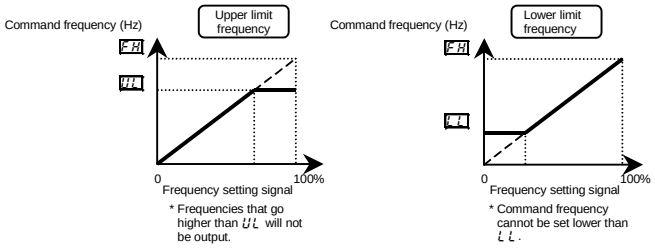
Title	Function	Adjustment range	Default setting
FH	Maximum frequency	30.0-400.0 (Hz)	50.0

5.9 Upper limit and lower limit frequencies

UL : Upper limit frequency

LL : Lower limit frequency

- Function
  Programs the lower limit frequency that determines the lower limit of the output frequency and the upper limit frequency that determines the upper limit of that frequency.



[Parameter setting]

Title	Function	Adjustment range	Default setting
UL	Upper limit frequency	0.5 - FH (Hz)	50.0
LL	Lower limit frequency	0.0 - UL (Hz)	0.0

Note: Do not set a value 10 times larger than uL (base frequency 1) and F170 (base frequency 2) for UL. If a large number is set, the output frequency can only be output at 10 times of minimum value uL and F170.

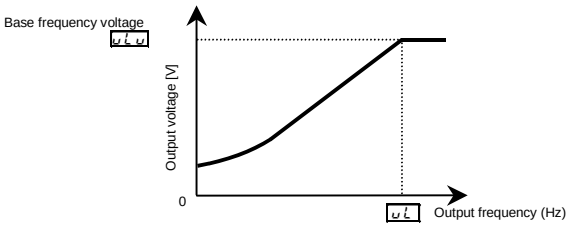
5.10 Base frequency

$\boxed{\text{UL}}$: Base frequency 1

$\boxed{\text{ULU}}$: Base frequency voltage 1

- Function
  Set the base frequency and the base frequency voltage in conformance with load specifications or the base frequency.

Note: This is an important parameter that determines the constant torque control area.



★ If FH or UL is changed and OP2 trip occur at the frequency that is higher than UL, the following remedies are effective.

- Increase the deceleration time DEC.
- If overvoltage limit operation F305 is set to 0,2 or 3, decrease the over voltage stall protection level F626. (ex. F626 = 136 → 130)

[Parameter setting]

Title	Function	Adjustment range	Default setting
UL	Base frequency 1	20.0-400.0 (Hz)	50.0
ULU	Base frequency voltage1	50-660 (V)	400

5.11 Selecting control mode

PL: V/F control mode selection

- Function
  The V/F controls shown below can be selected.

○ V/F constant
○ Variable torque
○ Automatic torque boost control *1
○ Vector control *1
○ Energy saving *1
○ V/F 5-point setting

(*1) Parameter setting macro torque boost: AU2 parameter can automatically set this parameter and auto-tuning at a time.

[Parameter setting]

Title	Function	Adjustment range	Default setting
PL	V/F control mode selection	0: V/F constant 1: Variable torque 2: Automatic torque boost control 3: Vector control 4: Energy-saving 5 to 6: - 7: V/F 5-point setting	0

Note: PL (V/F control mode selection) is valid only for the first motor.
Changes to "V/F constant control" when switching to the second motor, regardless of the PL setting.

Steps in setting are as follows
(In this example, the V/F control mode selection parameter PL is set to 3 (Vector control).

[Setting V/F control mode selection to 3 (sensorless vector control)]

Operation panel action	LED display	Operation
	0.0	Displays the operation frequency. (Perform during operation stopped.) (When standard monitor display selection F710 is set to 0 [Operation frequency])
MODE	AUH	The first basic parameter "AUH" (history function) is displayed.
	Pt	Rotate the setting dial to the right, and change the parameter to Pt (control selection).
	0	Parameter values can be read by pressing the center of the setting dial (the default setting is 0:V/F constant).
	3	Rotate the setting dial to the right, and change the parameter to 3 (vector control).
	3 ⇔ Pt	Press the center of the setting dial to save the changed parameter. Pt and parameter set value "3" are displayed alternately.

5

Caution:

When the V/F control mode selection Pt is set to 2: Automatic torque boost control, 3: Vector control, or 4: Energy-saving, be sure to set the following parameters according to the motor's name plate.

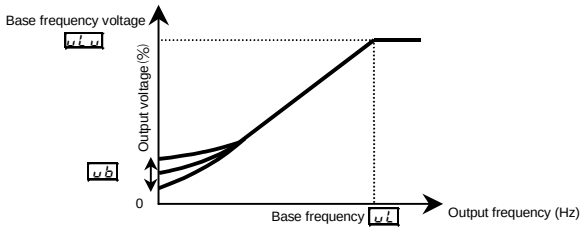
- uL : Base frequency 1 (rated frequency)
- uLu : Base frequency voltage 1 (rated voltage)
- F405 : Motor rated capacity
- F415 : Motor rated current
- F417 : Motor rated speed

Set the other motor constants as necessary

1) Constant torque characteristics

Setting of V/F control mode selection Pt to 0 (V/F constant)

This is applied to loads with equipment like conveyors and cranes that require the same torque at low speeds as at rated speeds.



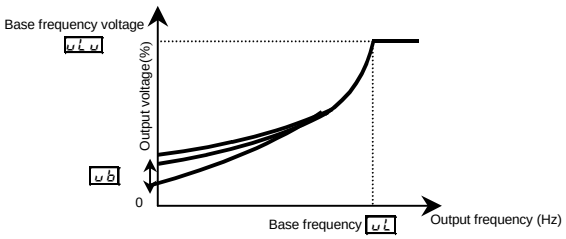
* To increase the torque further, increase the setting value of the manual torque boost ub.

⇒ Refer to section 5.12 for details.

2) Setting for fans and pumps

Setting of V/F control mode selection P_t to 1 (variable torque)

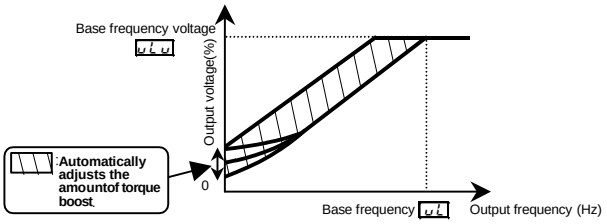
This is appropriate for load characteristics of such things as fans, pumps and blowers in which the torque in relation to load rotation speed is proportional to its square.



3) Increasing starting torque

Setting of V/F control mode selection P_t to 2 (automatic torque boost control)

Detects load current in all speed ranges and automatically adjusts voltage output (torque boost) from inverter. This gives steady torque for stable runs.



Note: This control system can oscillate and destabilize runs depending on the load. In this case, set V/F mode selection P_t=0 (V/F constant) and increase manual torque boost u_b.

★ Motor constant must be set

If the motor you are using is a 4P Toshiba standard motor and if it has the same capacity as the inverter, there is basically no need to set the motor constant. In any other case, set the following parameters according to the motor's name plate.

$_{U}L$ (Base frequency 1), $_{U}L_{U}$ (Base frequency voltage 1), F405 (Motor rated capacity), F415 (Motor rated current), F417 (Motor rated speed)

There are three procedures for setting the other motor constants.

1) Auto torque boost and a motor constant (auto-tuning) can be set at once.
   To do so, set the basic parameter AU2 to 1. ⇒ Refer to section 5.4-1) for details.
2) The motor constant can be automatically set (auto-tuning).
   Set the extended parameter F400 to 2. ⇒ Refer to section 6.14 selection 2 for details.
3) Each motor constant can be set individually. ⇒ Refer to section 6.14 selection 3 for details.

4) Vector control - increasing starting torque and achieving high-precision operation.

Setting of V/F control mode selection Pt to 3 (Vector control)

5

Using sensor-less vector control will provide the highest torque at the low speed ranges.

(1) Provides large starting torque.

(2) Effective when stable operation is required to move smoothly up from the low speeds.

(3) Effective in elimination of load fluctuations caused by motor slippage.

★ Motor constant must be set

If the motor you are using is a 4P Toshiba standard motor and if it has the same capacity as the inverter, there is basically no need to set the motor constant. In any other case, set the following parameters according to the motor's name plate.

$_{U}L$ (Base frequency 1), $_{U}L_{U}$ (Base frequency voltage 1), F405 (Motor rated capacity), F415 (Motor rated current), F417 (Motor rated speed)

There are three procedures for setting the other motor constants.

1) The sensorless vector control and motor constants (auto-tuning) can be set at a time.
   Set the basic parameter AU2 to 2. ⇒ Refer to section 5.4.1) for details.
2) The motor constant can be automatically set (auto-tuning).
   Set the extended parameter F400 to 2. ⇒ Refer to section 6.14 selection 2 for details.
3) Each motor constant can be set individually. ⇒ Refer to section 6.14 selection 3 for details.

5) Energy-saving

Setting of V/F control mode selection PE to 4 (Energy-saving)

Energy can be saved in all speed areas by detecting load current and flowing the optimum current that fits the load.

★ Motor constant must be set

If the motor you are using is a 4P Toshiba standard motor and if it has the same capacity as the inverter, there is no need to set the motor constant. In any other case, set the following parameters according to the motor's name plate.

UL (Base frequency 1), UL0 (Base frequency voltage 1), F405 (Motor rated capacity), F415 (Motor rated current), F417 (Motor rated speed)

There are three procedures for setting the other motor constants.

1) Automatic energy-saving operation and a motor constant can be set at once.
   Set the basic parameter AU2 to 3. ⇒ Refer to section 5.4.1) for details.
2) The motor constant can be automatically set (auto-tuning).
   Set the extended parameter F400 to 2. ⇒ Refer to section 6.14 selection 2 for details.
3) Each motor constant can be set individually. ⇒ Refer to section 6.14 selection 3 for details.

6) Setting of V/f characteristic arbitrarily

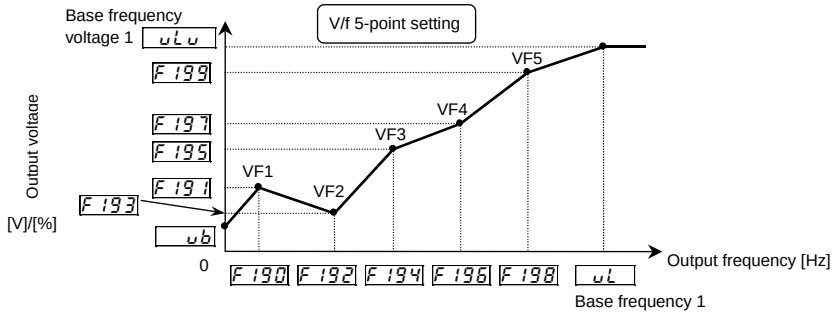
Setting of V/f control mode selection PE to 7 (V/f 5-point setting)

In this mode, the base frequency and the base frequency voltage for the V/f control need to be set to operate the motor while switching a maximum of 5 different V/f characteristics.

[Parameter setting]

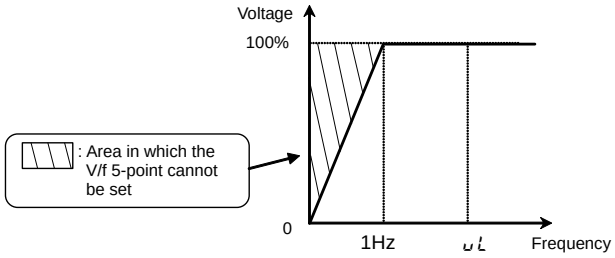
Title	Function	Adjustment range	Default setting
F190	V/f 5-point setting VF1 frequency	0.0~FH Hz	0.0
F191	V/f 5-point setting VF1 voltage	0.0~100 % *	0.0
F192	V/f 5-point setting VF2 frequency	0.0~FH Hz	0.0
F193	V/f 5-point setting VF2 voltage	0.0~100 % *	0.0
F194	V/f 5-point setting VF3 frequency	0.0~FH Hz	0.0
F195	V/f 5-point setting VF3 voltage	0.0~100 % *	0.0
F196	V/f 5-point setting VF4 frequency	0.0~FH Hz	0.0
F197	V/f 5-point setting VF4 voltage	0.0~100 % *	0.0
F198	V/f 5-point setting VF5 frequency	0.0~FH Hz	0.0
F199	V/f 5-point setting VF5 voltage	0.0~100 % *	0.0

* 100% adjustment value (400V class: 400V)



Note 1: Restrict the value of torque to boost (ub) to 3% or so. Boosting the torque too much may impair the linearity between points.

Note 2: If the V/f 5-point is set within the diagonally shaded area in the figure below, the V/f 5-point is placed automatically on the boundary line (heavy line in the figure).



7) Cautions for vector control

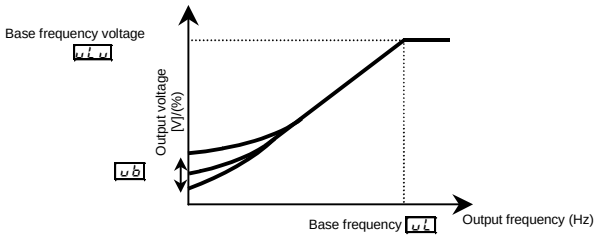
1) When performing vector control, look at the motor's name plate and set the following parameters. UL (Base frequency 1), ULV (Base frequency voltage 1), F405 (Motor rated capacity), F415 (Motor rated current), F417 (Motor rated speed)
2) The sensorless vector control exerts its characteristics effectively in frequency areas below the base frequency (UL). The same characteristics will not be obtained in areas above the base frequency.
3) Set the base frequency to anywhere from 40 to 120Hz during vector control (Pt=3).
4) Use a general purpose squirrel-cage motor with a capacity that is the same as the inverter's rated capacity or one rank below. The minimum applicable motor capacity is 0.2kW.
5) Use a motor that has 2-8 P.
6) Always operate the motor in single operation (one inverter to one motor). Sensorless vector control cannot be used when one inverter is operated with more than one motor.
   When using a combination of several motors, set the V/F constant (Pt=0).

7) The maximum length of wires between the inverter and motor is 30 meters. If the wires are longer than 30 meters, set standard auto-tuning with the wires connected to improve low-speed torque during sensorless vector control.
   However the effects of voltage drop cause motor-generated torque in the vicinity of rated frequency to be somewhat lower.
8) When a reactor is connected between the inverter and a motor, the motor's generated torque may fall. Setting auto-tuning may also cause a trip (Etn 1) rendering sensorless vector control unusable.

5.12 Manual torque boost - increasing torque boost at low speeds

ub: Torque boost 1

- Function
  If torque is inadequate at low speeds, increase torque by raising the torque boost rate with this parameter.



[Parameter setting]

Title	Function	Adjustment range	Default setting
ub	Torque boost value 1	0.0 - 30.0 (%)	According to model (Refer to section 11.4)

★ Valid when Pt is set to 0 (V/F constant) or 1 (square reduction)

Note 1: The optimum value is programmed for each inverter capacity. Be careful not to increase the torque boost rate too much because it could cause an overcurrent trip at startup.

5.13 Setting the electronic thermal

[thr] : Motor electronic-thermal protection level 1

[OLM] : Electronic thermal protection characteristic selection

Refer to section 3.5 for details

5.14 Preset-speed operation (speeds in 15 steps)

[Sr1] - [Sr7]: Preset-speed frequency 1-7

Refer to section 3.6 for details.

5.15 Standard default setting

[tYP]: Default setting

Refer to section 4.3.2 for details.

5.16 Registered parameters display selection

[PSEL]: Registered parameters display selection

Refer to section 4.5 for details.

6. Other parameters

Extended parameters are provided for sophisticated operation, fine adjustment and other special purposes. Modify parameter settings as required. Refer to section 11 tables of extended parameters.

6.1 Input/output parameters

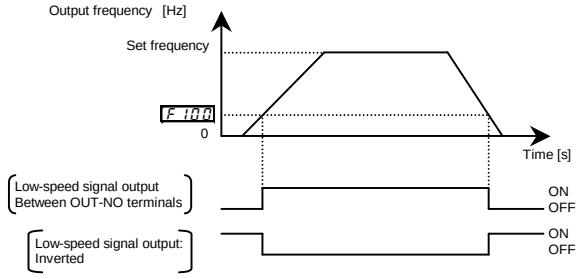
6.1.1 Low-speed signal

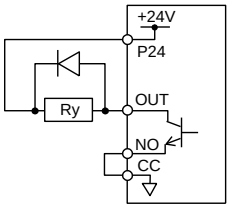
F100: Low-speed signal output frequency

- Function
  When the output frequency exceeds the setting of F100 an ON signal will be generated. This signal can be used as an electromagnetic brake excitation/release signal.
  This signal can also be used as an operation signal when F100 is set to 0.0Hz, because an ON signal is put out if the output frequency exceeds 0.0Hz.
  - Output from the open collector output terminal OUT. (Default)
    Output from relay output FLA-FLB-FLC is possible depending on the parameter settings.

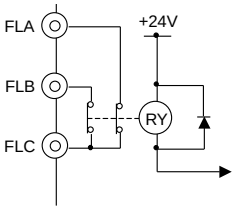
[Parameter setting]

Title	Function	Adjustment range	Default setting
F100	Low-speed signal output frequency	0.0 ~ FH (Hz)	0.0





An example of the connection of the open collector OUT terminal (sink logic)



An example of the connection of the relay output terminals

- Output terminal setting
  Default outputs low-speed signal (ON signal) to OUT terminal. This setting must be changed to invert the polarity of the signal.
  [Parameter setting]

Title	Function	Adjustment range	Default setting
F130	Output terminal selection 1A (OUT)	0-255 (Refer to section 11.7)	4: LOW (Low-speed detection signal)

  Setting value 5 is reverse signal.
  Set F132 to output to FLA-FLC-FLB terminals.

6.1.2 Output of designated frequency reach signal

F102: Speed reach detection band

- Function
  When the output frequency becomes equal to the setting by designated frequency ±F102, an ON or OFF signal is generated.

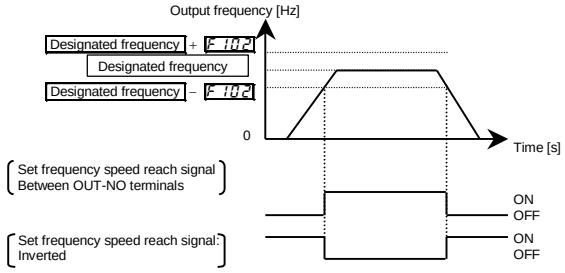
[Parameter setting]
■Parameter setting of designated frequency and detection band

Title	Function	Adjustment range	Default setting
F102	Speed reach detection band	0.0 ~ FH (Hz)	2.5

■Parameter setting of output terminal selection

Title	Function	Adjustment range	Setting
F130	Output terminal selection 1A (OUT)	0-255 (Refer to section 11.7.)	6: RCH (Output frequency attainment signal (acceleration/deceleration completed))

Setting value 7 is reverse signal.
Note: Set F132 to output to FLA-FLC-FLB terminals.



6.1.3 Output of set frequency speed reach signal

F101: Speed reach setting frequency

F102: Speed reach detection band

- Function
  When the output frequency becomes equal to the frequency set by F101±F102, an ON or OFF signal is generated.

[Parameter setting]

■Parameter setting of frequency and detection band

Title	Function	Adjustment range	Default setting
F101	Speed reach setting frequency	0.0 ~ FH (Hz)	0.0
F102	Speed reach detection band	0.0 ~ FH (Hz)	2.5

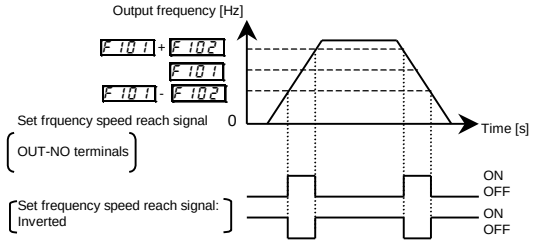
■Parameter setting of output terminal selection

Title	Function	Adjustment range	Setting
F130	Output terminal selection 1A (OUT)	0-255 (Refer to section 11.7)	8: RCHF (Set frequency attainment signal)

Setting value 9 is reverse signal.

Note: Set F132 to output to FLA-FLC-FLB terminals.

If the detection band value + the set frequency is less than the designated frequency



6.2 Input signal selection

6.2.1 Priority selection (Both F and R are ON)

6

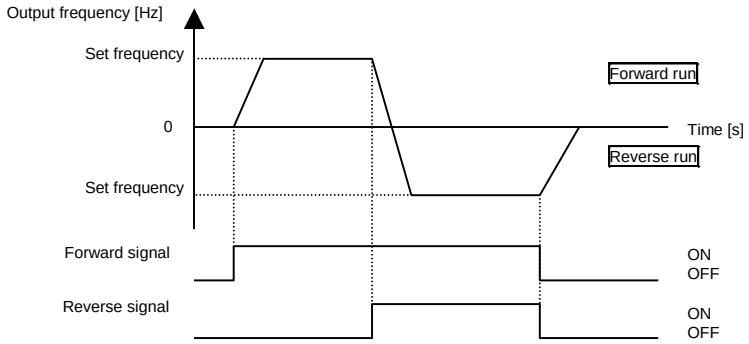
F105: Priority selection (Both F and R are ON)

- Function
  This parameter allows you to select the direction in which the motor runs when a forward run (F) command and a reverse run (R) command are entered simultaneously.
  1) Reverse
  2) Slowdown stop

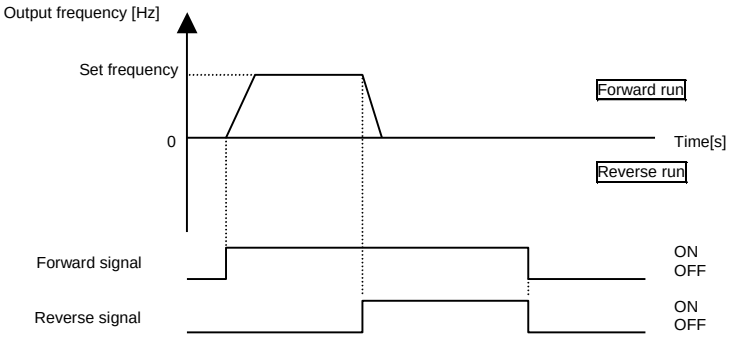
[Parameter setting]

Title	Function	Adjustment range	Default setting
F105	Priority selection (Both F and R are ON)	0: Reverse 1: Slowdown stop	1

(1) [F 105 = 0 (Reverse)]: If an F command and an R command are entered simultaneously, **the motor will run in the reverse direction.**



(2) [F 105 = 1 (Stop)]: If an F command and an R command are entered simultaneously, **the motor will slow down to a stop.**



6.2.2 Changing the functions of VI terminal

F 109: Analog/logic input selection (VI terminal)

- Function
  This parameter allows you to choose between analog input and logic input for the VI terminal.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F 109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 - 5V)	0

∩ Resolution is maximum 1/1000 when VI terminal is used as analog input terminal (F 109=0 .1 .3).

* In sink logic connection, be sure to insert a resistor between the P24 terminal and the VI terminal, when using it as the logic input terminal. Refer to section 2.3.2 for details (page B-9).

* For information about the interface with the programmable controller, refer to section 7.2.1 (page G-3).

6.3 Terminal function selection

6.3.1 Changing control logic switching

F127: Sink/source switching

- Function
  Logic input terminal sink logic (minus common)/source logic (plus common) and using an external power supply are switched.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F127	Sink/source switching	0: Sink(Internal power supply), 100: Source, 200: Sink(External power supply) 1-99, 101-199, 201-255: invalid	0

∩ Sink/source settings are basically selected on the setup menu. (Refer to section 3.1)

∩ After selecting them on the setup menu, the parameters are used for switching sink/source. However, disconnect the control circuit terminals of the inverter. Otherwise, the equipment may malfunction. After setting F127 switching, the check alarms (E-49, E-50, E-51) are displayed, reset panel, external signal, or power.

Refer to pages B-9 and B-10 regarding sink/source logic connections.

6.3.2 Keeping an input terminal function always active (ON)

F108: Always active function selection 1

F110: Always active function selection 2

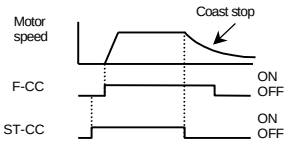
- Function
  This parameter specifies an input terminal function that is always to be kept active (ON).

[Parameter setting]

Title	Function	Adjustment range	Default setting
F108	Always active function selection 1	0-153 (Refer to section 11.6.)	0 (No function)
F110	Always active function selection 2	0-153 (Refer to section 11.6.)	6 (ST)

Explanation of the coast stop function
When ST (Standby) is OFF, coast stops.
The default setting for ST (Standby) is ON, change the following settings.
- F110=0 (no function)
- Assign open input terminal 6: ST (Standby).

Coast stops if terminal set for ST (Standby) is set to OFF. The monitor on the inverter at this time displays OFF



6.3.3 Modifying input terminal functions

F111: Input terminal selection 1A (F)
F112: Input terminal selection 2A (R)
F113: Input terminal selection 3A (S1)
F114: Input terminal selection 4A (S2)
F109: Analog/logic input selection (VI Terminal)
F115: Input terminal selection 5 (VI)
F151: Input terminal selection 1B (F)
F152: Input terminal selection 2B (R)
F153: Input terminal selection 3B (S1)
F154: Input terminal selection 4B (S2)
F155: Input terminal selection 1C (F)
F156: Input terminal selection 2C (R)

⇒ Refer to section 7.2.1 for details about input terminal functions.

6.3.4 Modifying output terminal functions

F130: Output terminal selection 1A (OUT)
F132: Output terminal selection 2 (FL)
F137: Output terminal selection 1B (OUT)
F139: Output terminal logic selection (OUT)

⇒ Refer to section 7.2.2 for details about output terminal functions.

6.4 Basic parameters 2

6.4.1 Switching motor characteristics via terminal input

F170: Base frequency 2

F171: Base frequency voltage 2

F172: Torque boost value 2

F173: Motor electronic-thermal protection level 2

F185: Stall prevention level 2

- Function
  Use the above parameters to switch the operation of two motors with a single inverter and to select motor V/F characteristics (two types) according to the particular needs or operation mode.

  Note: The Pt (V/F control mode selection) parameter is enabled only for motor1.
  If motor 2 is selected, V/F control will be given constant torque characteristics.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F170	Base frequency 2	25.0-400.0 (Hz)	50
F171	Base frequency voltage 2	50-660 (V)	400
F172	Torque boost value 2	0.0-30.0 (%)	Depending on model (Refer to section 11.4)
F173	Motor electronic-thermal protection level 2	10-100 (%) / (A) *1	100
F185	Stall prevention level 2	10-199 (%) / (A), *1 200 : Disabled	150

*1: The inverter's rated current is 100%. When F701 (current and voltage unit selection) = 1 (A (amps)/V (volts)) is set, it can be set at A (amps).

■ Setting of switching terminals

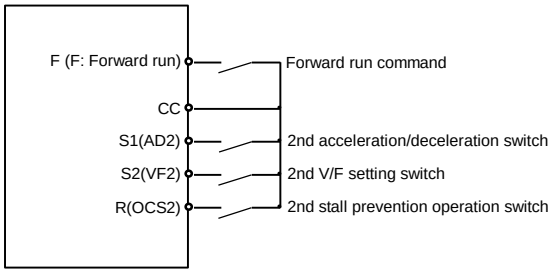
To switch to motor 2, assign the following functions to a terminal not being used. It is also possible to switch to acceleration/deceleration 2 (AD2). Refer to section 6.15.1 for details.
It is possible to set 3 functions for terminal F and R, and 2 functions for terminal S1 and S2.

Input terminal function number			Parameters changed from applicable parameters and default standards
24 AD2	28 VF2	32 OCS2	
OFF	OFF	OFF	Standard default: Pt, uL, uLu, ub, tHr, ACC, dEC, F502, F601
ON	OFF	OFF	ACC □ F500、dEC □ F501、F502 □ F503
OFF	ON	OFF	Pt □ V/F constant , uL □ F170, uLu □ F171, ub □ F172, tHr □ F173
OFF	OFF	ON	F601 □ F185

Note 1: Each of the following numbers (25, 29, 33) are reverse signals.
Note 2: Switching from "V/F constant" to Pt = 1 to 4 cannot be done while running. Stop the motor before changing.
Note 3: Integral value of motor electronic thermal is cleared, after the motor switching.

6

■ Example of setting a terminal for switching : Sink logic



6.5 V/f 5-point setting

F190 : V/f5-point setting VF1 frequency
F191 : V/f 5-point setting VF1 voltage
F192 : V/f 5-point setting VF2 frequency
F193 : V/f 5-point setting VF2 voltage
F194 : V/f 5-point setting VF3 frequency
F195 : V/f 5-point setting VF3 voltage
F196 : V/f 5-point setting VF4 frequency
F197 : V/f 5-point setting VF4 voltage
F198 : V/f 5-point setting VF5 frequency
F199 : V/f 5-point setting VF5 voltage

⇒ For details, refer to 8) of section 5.12.

6.6 Setting frequency command

6.6.1 Switching frequency command

FMOd : Frequency setting mode selection
F111 - F115 : Input terminal selection
F151 - F156 : Input terminal selection

- Function
  Frequency command can be changed according to the terminal block input.

Refer to section 5.5 for details.

6.6.2 Setting frequency command characteristics

F109: Analog/logic input selection (VI terminal)
F201: VI Input point 1 setting
F202: VI Input point 1 frequency
F203: VI Input point 2 setting
F204: VI Input point 2 frequency
F209: Analog input filter

- Function
  Output frequency is adjusted in relation to frequency command according to external analog signals.
  Analog signal is F109 set to 0: 0 to 10Vdc, 1: 4 to 20mAdc, 3: 0 to 5Vdc.
  F209 analog input filter is effective for eliminating noise from frequency setting circuit. Increase if operation cannot be done because noise effects stability.

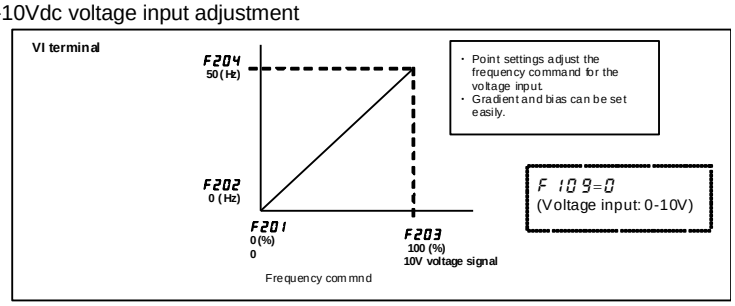
∩ To fine adjust the frequency command characteristics for VI input, use the parameters F470 and F471. (Refer to section 6.5.4)

[Parameter setting]

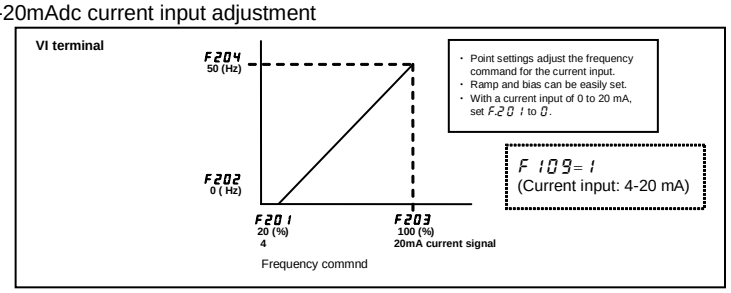
Title	Function	Adjustment range	Default setting
F109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 - 5V)	0
F201	VI point 1 setting	0 - 100(%)	0
F202	VI point 1 frequency	0.0 - 400.0 (Hz)	0.0
F203	VI point 2 setting	0 - 100(%)	100
F204	VI point 2 frequency	0.0 - 400.0 (Hz)	50
F209	Analog input filter	4 - 1000 (ms)	64

Note 1: Do not set point 1 and 2 (F201 and F203) to the same value. If they are set to the same value, Err1 is displayed.

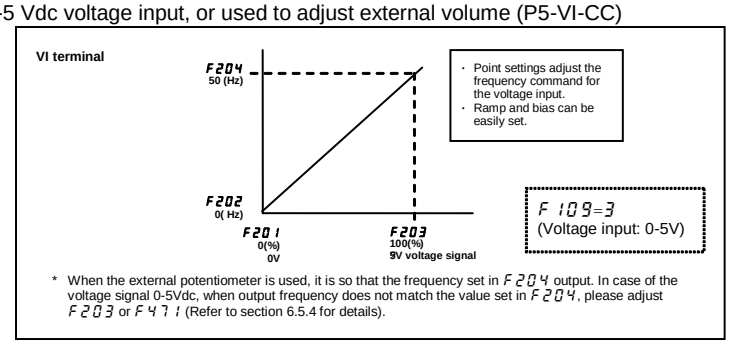
1) 0-10Vdc voltage input adjustment



2) 4-20mAdc current input adjustment



3) 0-5 Vdc voltage input, or used to adjust external volume (P5-VI-CC)



* When the external potentiometer is used, it is so that the frequency set in F204 output. In case of the voltage signal 0-5Vdc, when output frequency does not match the value set in F204, please adjust F203 or F471 (Refer to section 6.5.4 for details).

6.6.3 Setting of frequency with the input from an external logic

F264: External logic input - UP response time

F265: External logic input - UP frequency steps

F266: External logic input - DOWN response time

F267: External logic input - DOWN frequency steps

F268: Initial value of UP/DOWN frequency

F269: Change of the initial value of UP/DOWN frequency

- Function
  These parameters are used to set an output frequency by means of a signal from an external device.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F264	External logic input - UP response time	0.0 - 10.0 (S)	0.1
F265	External logic input - UP frequency steps	0.0 - FH (Hz)	0.1
F266	External logic input - DOWN response time	0.0 - 10.0 (S)	0.1
F267	External logic input - DOWN frequency steps	0.0 - FH (Hz)	0.1
F268	Initial value of UP/DOWN frequency	LL - UL (Hz)	0.0
F269	Change of the initial value of UP/DOWN frequency	0: Not changed 1: Setting of F268 changed when power is turned off	1

∩ This function is valid when the parameter FMOd (frequency setting mode selection) = 5 is set.

■ Input terminal settings

Assign the following functions to the input terminal, you can change (up/down) or clear the output frequency by using the terminal's ON/OFF.

Input terminal function		ON	OFF
88	Frequency UP	Frequency setting increase	Clear
90	Frequency DOWN	Frequency setting decrease	Clear
92	Clear frequency UP/DOWN	OFF □ ON: External logic up/down frequency Clear settings	FMOd settings

Each of the following numbers (89, 91, 93) are reverse signals.

■ Adjustment with continuous signals (Operation example 1)

Set parameters as follows to adjust the output frequency up or down in proportion to the frequency adjustment signal input time:

Panel frequency incremental gradient = F265/F264 setting time

Panel frequency decremental gradient = F267/F266 setting time

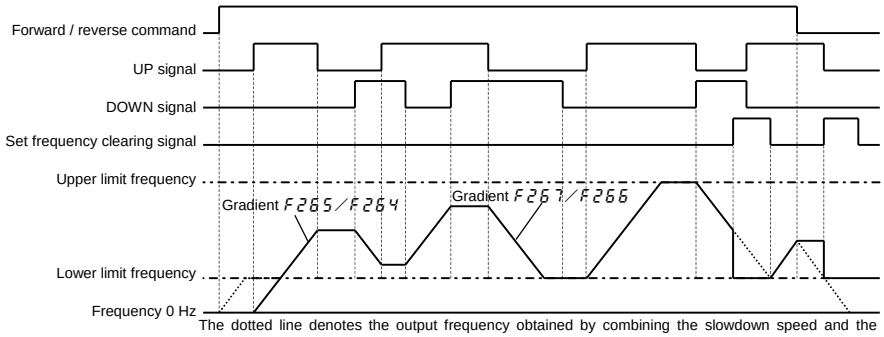
Set parameters as follows to adjust the output frequency up or down almost in synchronization with the adjustment by the panel frequency command:

F264 = F266 = 1

(FH/ACC) ≥ (F265/F264 setting time)

(FH/dEC) ≥ (F267/F266 setting time)

<<Sample sequence diagram 1: Adjustment with continuous signals>>



The dotted line denotes the output frequency obtained by combining the slowdown speed and the panel frequency adjustment speed.

Note: If the operation frequency is set to the lower limit frequency, it will increase from 0Hz when power is turned on for the first time after the setting, and therefore the output frequency will not rise until the operation frequency reaches the lower limit frequency. (Operation at the lower limit frequency)
In this case, the time required for the operation frequency to reach the lower limit frequency can be shortened by setting FC to the lower limit frequency.

■ Adjustment with pulse signals (Operation example 2)

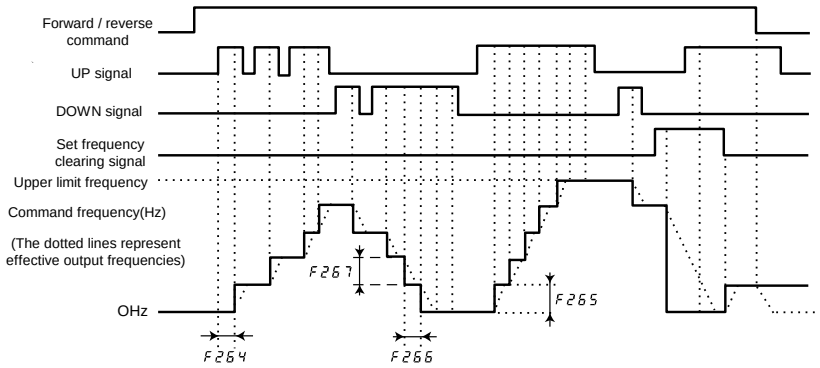
Set parameters as follows to adjust the frequency in steps of one pulse:

F264, F266□ ≤ Pulse On time

F265, F267 = Frequency obtained with each pulse

* The inverter does not respond to any pulses with an ON time shorter than that set with F264 or F266. 12ms or more of clearing signal is allowed.

<<Sample sequence diagram 2: Adjustment with pulse signals>>



■ If two signals are impressed simultaneously

- If a clear single and an up or down signal are impressed simultaneously, priority will be given to the clear signal.
- If up and down signals are impressed simultaneously, The frequency will change at the specified up or down rate.

■ About the setting of the initial up/down frequency

To adjust the frequency starting at a specified frequency other than 0.0 Hz (default initial frequency) after turning on the inverter, specify the desired frequency using F268 (initial up/down frequency).

■ About the change of the initial up/down frequency

To make the inverter automatically save the frequency immediately before it is turned off and start operation at that frequency next time power is turned on, set F269 (change of initial up/down frequency) to 1 (which changes the setting of F268 when power is turned off).
Keep in mind that the setting of F268 is changed each time power is turned off.

■ Frequency adjustment range

The frequency can be set from 0.0Hz to FH (Maximum frequency). The lower-limit frequency will be set as soon as the set frequency clearing function (function number 92, 93) is entered from the input terminal.

■ Minimum unit of frequency adjustment

If F702 (Frequency free unit magnification) is set to 1.00, the output frequency can be adjusted in steps of 0.01Hz.

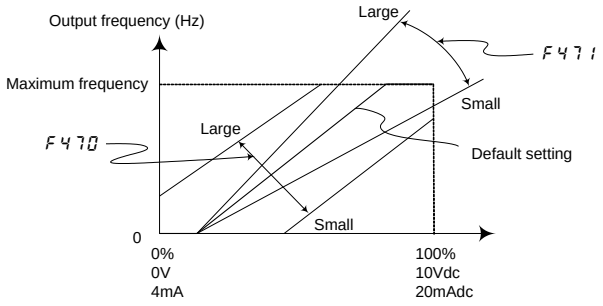
6.6.4 Fine adjustment of frequency setting signal

F470: VI voltage bias

F471: VI voltage gain

- Function
  These parameters are used to fine adjust the relation between the frequency setting signal input through the analog input terminal VI and the output frequency.
  Use these parameters to make fine adjustments after making rough adjustments using the parameters F201 to F204.

The figure below shows the characteristic of the frequency setting signal input through the VI terminal and that of the output frequency.



Frequency setting signal（VI input value）

* Bias adjustment of VI input terminal (F470)
To give leeway, the inverter is factory-adjusted by default so that it will not produce an output until a certain amount of voltage is applied to the VI input terminal. If you want to reduce the leeway, set F470 to a larger value. Note that specifying a too large value may cause an output frequency to be output, even though the operation frequency is 0 (zero) Hz.

* Gain adjustment of VI input terminal (F471)
The inverter is factory-adjusted by default so that the operation frequency can reach the maximum frequency, even though the voltage and current to the VI input terminal are below the maximum levels. If you want to adjust the inverter so that it will output the maximum frequency at the maximum voltage and current, set F471 to a smaller value. Note that specifying a too small value may cause the operation frequency not to reach the maximum frequency, even though the maximum voltage and current are applied.

6.7 Operation frequency

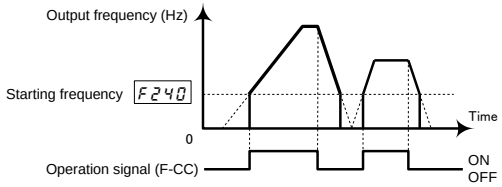
6.7.1 Starting frequency

F240: Starting frequency setting

- Function
  The frequency set with F240 is put out as soon as operation is started.
  Use the F240 parameter when a delay in response of starting torque according to the acceleration/deceleration time is probably affecting operation. Setting the starting frequency to a value from 0.5 to 3Hz is recommended. The occurrence of an overcurrent can be suppressed by setting this frequency below the rated slippage of the motor.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F240	Starting frequency setting	0.1-10.0 (Hz)	0.5



6.7.2 Run/stop control with frequency setting signals

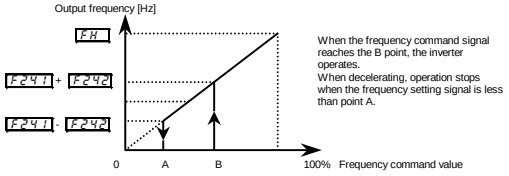
F241: Operation starting frequency

F242: Operation starting frequency hysteresis

- Function
  The Run/stop of operation can be controlled simply with frequency setting signals.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F241	Operation starting frequency	0.0-FH (Hz)	0.0
F242	Operation starting frequency hysteresis	0.0-FH (Hz)	0.0



6.8 DC braking

F250: DC braking starting frequency

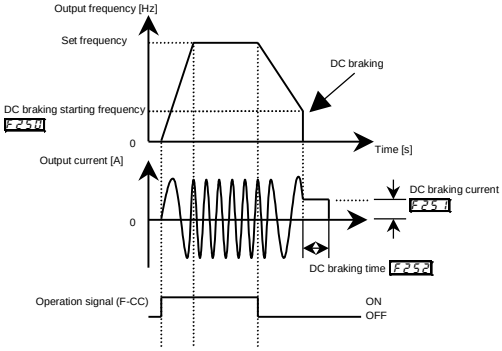
F251: DC braking current

F252: DC braking time

- Function
  A large braking torque can be obtained by applying a direct current to the motor. These parameters set the direct current to be applied to the motor, the application time and the starting frequency.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F250	DC braking starting frequency	0.0-FH (Hz)	0.0
F251	DC braking current	0.0-100 (%) / (A)	50
F252	DC braking time	0.0- 25.5 (s)	1.0



Note1: During DC braking, the overload protection sensitivity of the inverter increases. The DC braking current may be adjusted automatically to prevent tripping.

Note 2: During DC braking, the carrier frequency becomes the setting of parameter F300 (PWM carrier frequency).

Note 3: DC breaking can be done by using terminal input. Input terminal 22: Assign DC braking command (23 is reverse).
DC braking is applied while the terminal is ON, regardless of the F250, F252 settings. Even if the terminal is OFF, DC braking is applied only for the F252 time.
The amount of DC braking depends on the F251 settings.

6.9 Time limit for lower-limit frequency operation

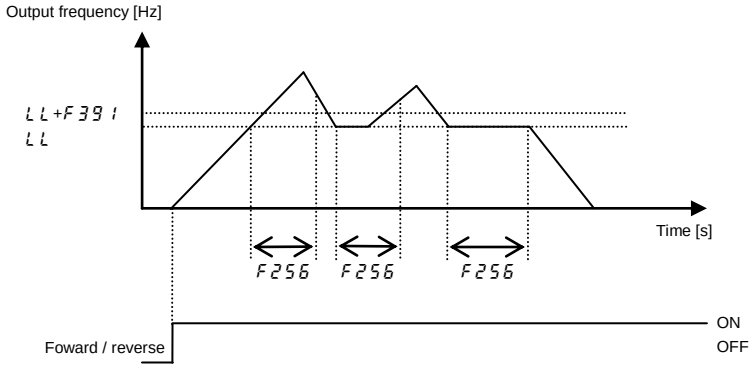
F256: Time limit for lower-limit frequency operation

F391: Hysteresis for lower-limit frequency operation

- Function
  If operation is carried out continuously at a frequency below the lower-limit frequency (LL) for the period of time set with F256, the inverter will automatically slow down the motor to a stop. At that time, "LSTP" is displayed (alternately) on the operation panel.
  This function will be canceled if a frequency command above the lower-limit frequency (LL) +F391 (Hz).

[Parameter setting]

Title	Function	Adjustment range	Default setting
F256	Time limit for lower-limit frequency operation	0.0: Disabled 0.1 - 600.0 (s)	0.0
F391	Hysteresis for lower-limit frequency operation	0.0-UL (Hz)	0.2



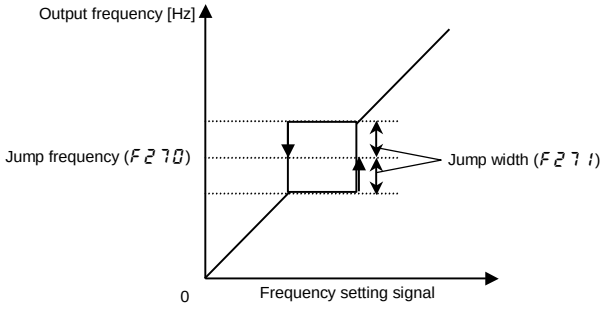
Note: This function is valid when doing forward/reverse switching.
When starting operation, does not operate until operation frequency reaches 11.

6.10 Jump frequency - Avoiding frequency resonance

F270: Jump frequency

F271: Jumping width

- Function
  Resonance due to the natural frequency of the mechanical system can be avoided by jumping the resonant frequency during operation. During jumping, hysteresis characteristics with respect to the jump frequency are given to the motor.



[Parameter setting]

Title	Function	Adjustment range	Default setting
F270	Jump frequency	0.0-FH (Hz)	0.0
F271	Jump width	0.0-30.0 (Hz)	0.0

Note 1: During acceleration and deceleration, the operation frequency jumps do not occur.

6.11 Preset-speed frequencies

F287 - F294: Preset-speed frequency 8 to 15

Refer to section 3.6 for details.

6.12 PWM carrier frequency

F300: PWM carrier frequency

F312: Random mode

F316: Carrier frequency control mode selection

- Function
  1) The F300 parameter allows the tone of the magnetic noise from the motor to be changed by switching the PWM carrier frequency. This parameter is also effective in preventing the motor from resonating with its load machine or its fan cover.
  2) In addition, the F300 parameter reduces the electromagnetic noise generated by the inverter. Reduce the carrier frequency to reduce electromagnetic noise. Note: Although the electromagnetic noise level is reduced, the acoustic noise of the motor is increased.
  3) The random mode reduces motor electromagnetic noise by changing the pattern of the reduced carrier frequency.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F300	PWM carrier frequency	2-12 (kHz) (*)	4
F312	Random mode	0: Disabled, 1: Automatic setting	0
F316	Carrier frequency control mode selection	0: Carrier frequency without reduction 1: Carrier frequency with automatic reduction 2: Carrier frequency not reduced automatically Support for 400V models 3: Carrier frequency reduced automatically Support for 400V models	3

Note 1: Some models need reduced current ratings, depending on the PWM carrier frequency F300 settings. Refer to the table on the following page.

Note 2: When the PWM carrier frequency is set high, selecting “Carrier frequency not reduced automatically” causes the inverter to be tripped more easily than selecting “Carrier frequency reduced automatically.”

Note 3: When F316=2,3, to avoid motor unstable PWM carrier frequency is limited by 4kHz internally and if F300 is set more than 4kHz, A-30 is displayed.

Reduction of rated current.

Ambient temperature	55℃ or less *1	50℃ or less	55℃*1
Carrier frequency	2-4kHz	4.1-12kHz	4.1-12kHz
VFnC3C-4004P	1.5A	1.2A	1.1A
VFnC3C-4007P	2.3A	1.5A	1.2A
VFnC3C-4015P	4.1A	4.0A	3.6A
VFnC3C-4022P	5.5A	4.2A	4.0A
VFnC3C-4037P	9.5A	8.8A	8.1A
VFnC3C-4055P	12.6A	9.5A	8.8A
VFnC3C-4075P	17.0A	16.2A	15.4A
VFnC3C-4110P	24.0A	17.0A	16.2A

*1 If ambient temperature exceeds 50°C, take the upper danger label off and reduce current according to table above.

★ The table above is the value when the inverter is installed in general described in section 1.4.4.

★ If F316 is set to 1 or 3, the carrier frequency will decrease automatically with increase in current in order to secure the rated current at frequencies of 4 kHz or less.

★ If F316=0, and current is increased to the automatic reduction level, the OL alarm occurs, if current is increased further OL3 trips.

★ Random mode is exercised when the motor is operated in a low-frequency range where it produces annoying acoustic noise.
If the carrier frequency (F300) is set above 8 kHz, the random mode function will not be performed, because the level of motor magnetic noise is low at high frequencies.

6.13 Trip-less intensification

6.13.1 Auto-restart (Restart of coasting motor)

F301: Auto-restart control selection

Caution	
Mandatory action	• Stand clear of motors and mechanical equipment If the motor stops due to a momentary power failure, the equipment will start suddenly when power is restored. This could result in unexpected injury. • Attach warnings about sudden restart after a momentary power failure on inverters, motors and equipment for prevention of accidents in advance.

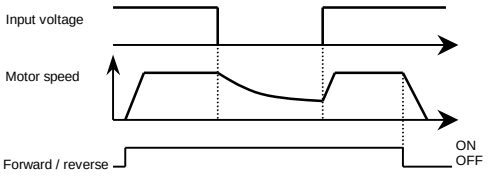
- Function
  The F301 parameter detects the rotating speed and rotational direction of the motor during coasting at the event of momentary power failure, and then after power has been restored, restarts the motor smoothly (motor speed search function). This parameter also allows commercial power operation to be switched to inverter operation without stopping the motor.
  During operation, "rEdY" is displayed. The acoustic noise of the motor could be increased.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F301	Auto-restart control selection	0: Disabled 1: At auto-restart after momentary stop 2: At ST terminal off and on 3: 1 + 2 4: At start-up	0

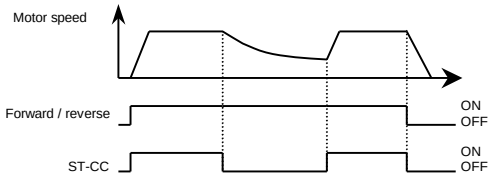
* If the motor is restarted in retry mode, this function will operate, regardless of the setting of this parameter.

1) Auto-restart after momentary power failure (Auto-restart function)



- Setting F301 to 1 or 3: This function operates after power has been restored following detection of an undervoltage by the main circuits and control power.

2) Restarting motor during coasting (Motor speed search function)



- Setting F301 to 2 or 3: This function operates after the ST-CC terminal connection has been opened first and then connected again.

Note: The terminal function ST needs to be assigned to an input terminal, using the parameters F111 to F115.

3) Motor speed search at starting

When F301 is set to 4, a motor speed search is performed each time operation is started.
This function is useful especially when the motor is not operated by the inverter but it is running because of external force.

6

Warning!!

- At restart, it takes about 3 seconds for the inverter to check to see the number of revolutions of the motor.
  For this reason, the start-up takes more time than usual.
- Use this function when operating a system with one motor connected to one inverter.
  This function may not operate properly in a system configuration with multiple motors connected to one inverter.

Application to a crane or hoist

The crane or hoist may have its load moved downward during the above waiting time from input of the operation starting command to the restart of the motor. To apply the inverter to such machines, therefore, set the auto-restart control mode selection parameter to "F301=0" (Disabled), Do not use the retry function, either.

6.13.2 Regenerative power ride-through control (Deceleration stop)

F302: Regenerative power ride-through control (Deceleration stop)

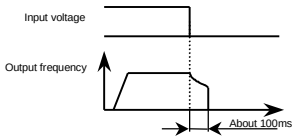
- Function
  1) Regenerative power ride-through control:
     This function continues the operation of the motor by utilizing motor regenerative energy in the event of momentary power failure.
  2) Slowdown stop in the event of momentary power failure:
     If a momentary power failure occurs during operation, the inverter stops forcibly. (Deceleration time varies with control.) When operation is stopped, the message "STOP" is displayed (alternately) on the operation panel.
     After the forced stop, the inverter remains static until you put off the operation command momentarily.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F302	Regenerative power ride-through control (Deceleration stop)	0: Disabled 1: Automatic setting 2: Slowdown stop	0

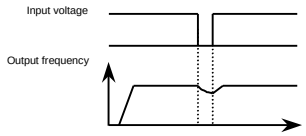
Note 1: Even when this parameter is set, the particular load conditions may cause the motor to coast. In this case, combine F301 (auto-restart function) to restart quickly after recovery.

[When power is interrupted]



* The time for which the operation of the motor can be continued depends on the machine inertia and load conditions. Before using this function, therefore, perform verification tests.

[If momentary power failure occurs]



6.13.3 Retry function

F303: Retry selection (number of times)

Caution	
Mandatory action	• Do not go near the motor in alarm-stop status when the retry function is selected. The motor may suddenly restart, which could result in injury. • Take measures for safety, e.g. attach a cover to the motor, to prevent accidents if the motor suddenly restarts.

- Function
  This parameter resets the inverter automatically when the inverter gives an alarm. During the retry mode, the motor speed search function operated automatically as required and thus allows smooth motor restarting.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F303	Retry selection (number of times)	0: Disabled, 1-10 times	0

The likely causes of tripping and the corresponding retry processes are listed below.

Cause of tripping	Retry process	Canceling conditions
Momentary power failure Overcurrent Overvoltage Overload Overheating	Up to 10 times in succession 1st retry: About 1 sec after tripping 2nd retry: About 2 sec after tripping 3rd retry: About 3 sec after tripping ⋮ 10th retry: About 10 sec after tripping	The retry function will be canceled at once if tripping is caused by an unusual event other than: momentary power failure, overcurrent, overvoltage or overload. This function will also be canceled if retrying is not successful within the specified number of times.

- Retry is only done when the following trips occur.
  OC1, OC2, OC3, OP1, OP2, OP3, OL1, OL2, OL3, OH
- Protective operation detection relay signals (FLA, FLB, FLC terminal signals) are not sent during use of the retry function. (Default setting)
- To allow a signal to be sent to the protective action detection relay (FLA, B and C terminals) even during the retry process, assign function numbers 146 or 147 to F132.
- A virtual cooling time is provided for overload tripping (OL1,OL2).
  In this case, the retry function operates after the virtual cooling time and retry time.
- In the event of tripping caused by an overvoltage (OP1 - OP3), the retry function will not be activated until the voltage in the DC section comes down to a normal level.
- In the event of tripping caused by overheating (OH), the retry function will not be activated until the temperature in the inverter comes down low enough for it to restart operation.
- During retrying, the blinking display will alternate between rtry and the monitor display specified by status monitor display mode selection parameter F710.
- The number of retries will be cleared if the inverter is not tripped for the specified period of time after a successful retry.
  "A successful retry" means that the inverter output frequency reaches the command frequency without causing the inverter to re-trip.

6.13.4 Dynamic (regenerative) braking - For abrupt motor stop

F304: Dynamic braking selection

F308: Dynamic braking resistance

F309: Allowable continuous braking resistance

F626: Over-voltage stall protection level

- Function
  VFNC3C-4004P,4007P models don't have the PA/+ and PB terminals and cannot be used with the braking resistor.
  The inverter does not contain a braking resistor. Connect an external braking resistor in the following cases to enable dynamic braking function:
  1) when decelerating the motor abruptly or if overvoltage tripping (OP) occurs during deceleration stop
  2) when a continuous regenerative status occurs during downward movement of a lift or the winding-out operation of a tension control machine
  3) when the load fluctuates and a continuous regenerative status results even during constant speed operation of a machine such as a press

[Parameter setting]

Title	Function	Adjustment range	Default setting
F304	Dynamic braking selection	0: Disabled 1: Enabled, Resistor overload protection enabled 2: Enabled 3: Enabled, Resistor overload protection enabled (At ST terminal on) 4: Enabled (At ST terminal on)	0
F308	Dynamic braking resistance	1.0-1000 (Ω)	Depending on models (See Section 11.4)
F309	Allowable continuous braking resistance	0.01-30.00 (kW)	
F626	Over-voltage stall protection level	100-150 (%) *1	136

*1: 100% corresponds to an input voltage of 400V for 400V models.

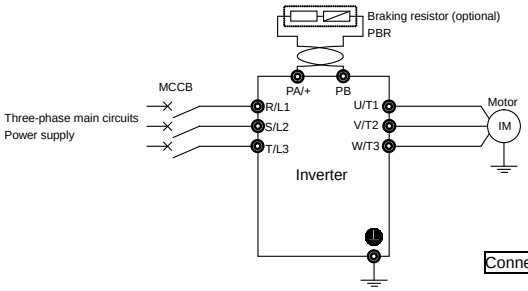
Assigning the braking resistor overload pre-alarm (function number : 30,31) to any logic output terminal, overload status of braking resistor can be output.

Note 1) The operation level of dynamic braking is defined by parameter F626.

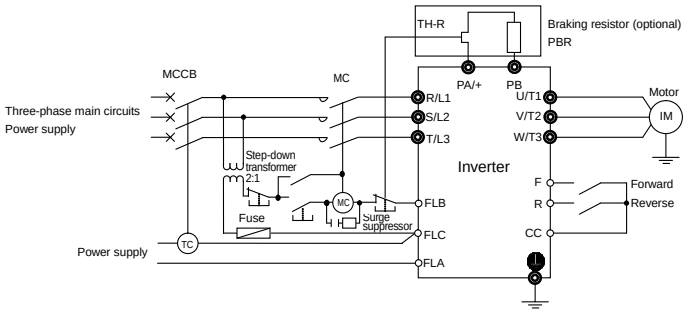
Note 2) If parameter F304=1 to 4, the inverter will be set automatically so as to deal with the regenerative energy from the motor by means of a resistor, without taking any action to limit overvoltage. (The same function as F305=1)

1) Connecting an external braking resistor (optional)

Separate-optional resistor (with thermal fuse)



Connecting thermal relays and an external braking resistor



Note 1: A TC (Trip coil) is connected, as shown in this figure, when an MCCB with a trip coil is used instead of an MC. A step-down transformer is needed for every 400V-class inverter.

Note 2: As a last resort to prevent fire, be sure to connect a thermal relay (THR). Although the inverter has a means of preventing overload and overcurrent to protect the braking resistor, the thermal relay is activated in case the protection function fails to work. Select and connect a thermal relay (THR) appropriate to the capacity (wattage) of the braking resistor.

[Parameter setting]

Title	Function	Setting
F304	Dynamic braking selection	1
F305	Overvoltage limit operation	1
F308	Dynamic braking resistance	Proper value
F309	Dynamic braking resistor capacity	Proper value
F626	Over-voltage stall protection level	136 (%)

∩ To use this inverter in applications that create a continuously regenerative status (such as downward movement of a lift, a press or a tension control machine), or in applications that require deceleration stopping of a machine with a significant load inertial moment, increase the dynamic braking resistor capacity according to the operation rate required.

∩ To connect an external dynamic braking resistor, select one with a resultant resistance value greater than the minimum allowable resistance value. Be sure to set the appropriate operation rate in F308 and F309 to ensure overload protection.

∩ When using a braking resistor with no thermal fuse, connect and use a thermal relay as a control circuit for cutting power off.

2) Optional dynamic braking resistors

Optional dynamic braking resistors are listed below. All these resistors are 3%ED in operation rate

Inverter type	Braking resistor		
	Type-form	Rating	Continuous regenerative braking allowable capacity
VFnC3C-4015P to 4022P	PBR-2007	120W-200Ω	90W
VFnC3C-4037P	PBR-4037	120W-160Ω	90W
VFnC3C-4055P	PBR3-4055	240W-80Ω	96W
VFnC3C-4075P	PBR3-4075	440W-60Ω	130W
VFnC3C-4110P	PBR3-4110	660W-40Ω	190W

Note 1: The data in Rating above refer to the resultant resistance capacities (watts) and resultant resistance values (Ω).

Note 2: Braking resistors for frequent regenerative braking are optionally available. For more information, contact your nearest inverter distributor.

Note 3: Type-form of “PBR-” indicate “with thermal fuse” type.

3) Minimum resistances of connectable braking resistors

The minimum allowable resistance values of the externally connectable braking resistors are listed in the table below.

Do not connect braking resistors with smaller resultant resistances than the listed minimum allowable resistance values.

Inverter rated output capacity (kW)	Resistance of standard option	Minimum allowable resistance
1.5	200Ω	85Ω
2.2	200Ω	67Ω
4.0	160Ω	45Ω
5.5	80Ω	35Ω
7.5	60Ω	34Ω
11	40Ω	27Ω

Note: Be sure to set F308 (Dynamic braking resistance) at the resistance of the dynamic braking resistor connected.

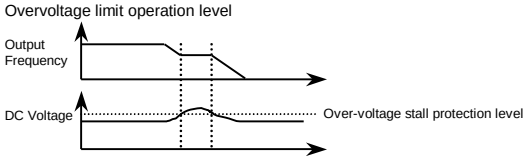
6.13.5 Avoiding overvoltage tripping

F305: Overvoltage limit operation

F626: Over-voltage stall protection level

- Function
  These parameters are used to keep the output frequency constant or increase it to prevent overvoltage tripping in case the voltage in the DC section rises during deceleration or varying speed operation. The deceleration time during overvoltage limit operation may increase above the designated time.

Overvoltage limit operation level



[Parameter setting]

Title	Function	Adjustment range	Default setting
F305	Overvoltage limit operation (Slowdown stop mode selection)	0: Enabled 1: Disabled 2: Enabled (Quick deceleration control) 3: Enabled (Dynamic quick deceleration control)	2
F626	Over-voltage stall protection level	100-150 (%) *1	136

*1: 100% corresponds to an input voltage of 400V for 400V models.

- If F305 is set to 2 (quick deceleration control), the inverter will increase the voltage to the motor (over-excitation control) to increase the amount of energy consumed by the motor when the voltage reaches the overvoltage protection level, and therefore the motor can be decelerated more quickly than normal deceleration.
- If F305 is set to 3 (dynamic quick deceleration control), the inverter will increase the voltage to the motor (over-excitation control) to increase the amount of energy consumed by the motor as soon as the motor begins to slow down, and therefore the motor can be decelerated still more quickly than quick deceleration.
- During overvoltage limit operation, the overvoltage pre-alarm (P blinks) is displayed.
- F799 is parameter for maker settings. Do not change this parameter.
- Parameter F626 serves also as a parameter for setting the regenerative braking level.

6.13.6 Output voltage adjustment/Supply voltage correction

uLu: Base frequency voltage 1

F307: Supply voltage correction (output voltage limitation)

- Function

  Base frequency voltage1

  The F307 parameter adjusts the voltage corresponding to the base frequency 1 uL so that no voltage exceeding the uLu set value is put out. (This function is enabled only when F307 is set to either "0" or "1".)

  Supply voltage correction

  The F307 parameter maintains a constant V/F ratio, even when the input voltage decreases. The torque during low-speed operation is prevented from decreasing.

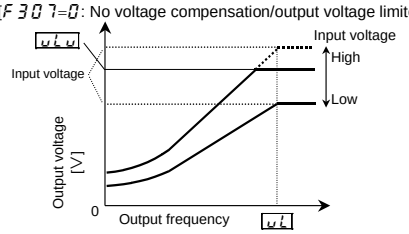
Supply voltage correction: Maintains a constant V/F ratio, even when the input voltage fluctuates.
Output voltage limitation: Limits the voltage at frequencies exceeding the base frequency. Applied when operating a special motor with low induced voltage.

[Parameter setting]

Title	Function	Adjustment range	Default setting
uLu	Base frequency voltage1	50-660 (V)	400
F307	Supply voltage correction (output voltage limitation)	0: Supply voltage uncorrected, output voltage limited 1: Supply voltage corrected, output voltage limited 2: Supply voltage uncorrected, output voltage unlimited 3: Supply voltage corrected, output voltage unlimited	2

- If F307 is set to "0" or "2", the output voltage will change in proportion to the input voltage.
- Even if the base frequency voltage (uLu parameter) is set above the input voltage, the output voltage will not exceed the input voltage.
- The rate of voltage to frequency can be adjusted according to the rated motor capacity. For example, setting F307 to "0" or "1" prevents the output voltage from increasing, even if the input voltage changes when operation frequency exceeds the base frequency.
- When the V/F control mode selection parameter (PE) is set to any number between 2 to 4, the supply voltage is corrected regardless of the setting of F307.

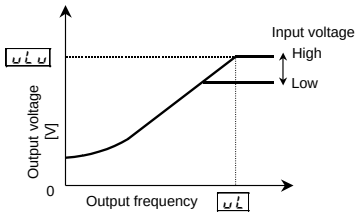
[F307=0: No voltage compensation/output voltage limited]



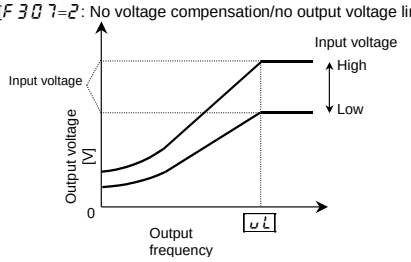
* The above applies when V/F control mode selection parameter Pt is set to "0" or "1".

vLu / Rated voltage > 1 the output voltage can be prevented from exceeding the input voltage.

[F307= 1: Voltage compensation/output voltage limited]



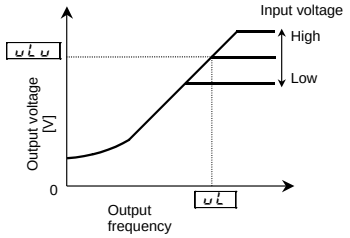
[F307=2: No voltage compensation/no output voltage limit]



* The above applies when V/F control mode selection parameter Pt is set to "0" or "1".

vLu / Rated voltage > 1 the output voltage can be prevented from exceeding the input voltage.

[F307=3: Voltage compensation/no output voltage control]



* Note that even if the input voltage is set less than vLv, for a base frequency of vL or higher output frequency, then an output voltage over vLv occurs.

Note: Rated voltage is fixed at 400 V.

6.13.7 Reverse-run prohibition

F311: Reverse-run prohibition

- Function
  This function prevents the motor from running in the forward or reverse direction when it receives the wrong operation signal.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F311	Reverse-run prohibition	0: Forward/reverse run permitted 1: Reverse run prohibited 2: Forward run prohibited	0

6. 14 Braking function

6.14.1 Brake sequence control

F340 : Creeping time 1
F341 : Braking mode selection
F343 : Torque bias input
F345 : Brake release time
F346 : Creeping frequency
F347 : Creeping time 2

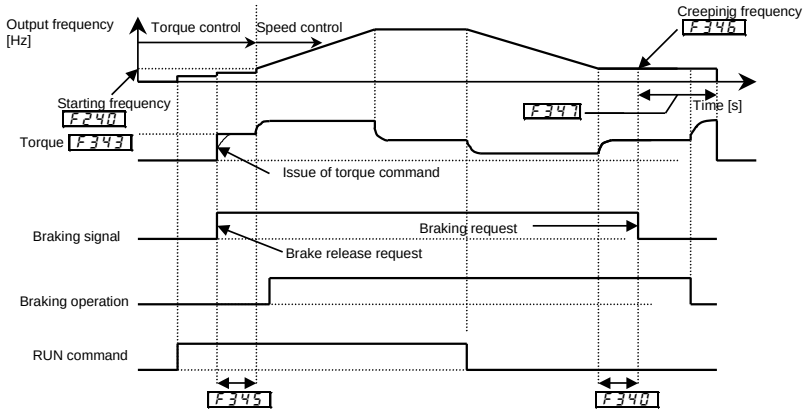
• **Function**
These parameters can be used as brake sequences for lifts and similar equipment.
To ensure smooth operation, the motor produces enough torque before the brake is released.

Title	Function	Adjustment range	Default setting
F340	Creeping time 1	0.00-10.00 (s)	0.00
F341	Braking mode selection	0: Disabled 1 to 2: - 3: Horizontal operation	0

Title	Function	Adjustment range	Default setting
F343	Hoisting torque bias input (valid only when F342=4)	-250- +250 (%)	0
F345	Brake release time	0.00-10.00 (s)	0.05
F346	Creeping frequency	F240 -20.0 (Hz)	3.0
F347	Creeping time 2	0.00-10.00 (s)	0.10

■ Starting procedure
At the run command, the inverter makes the motor produce the torque specified with parameter F343. As soon as a torque output command is issued, a brake release request signal is put out through the brake output terminal. Upon expiration of the brake release time set with F345, the motor starts to accelerate.

■ Stopping procedure
At the stop command, the operation frequency is decreased to the creep frequency set with parameter F346, and put out the braking request after the creep time 1 set with F340. And then, the creep frequency is maintained for the creep time set with F347. While the creep frequency is maintained, the brake release signal is put out through the braking signal output terminal to apply the brake.



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Note 1) Do not change the RUN/STOP and the forward/reverse signal during creep operation.
Set the interlock circuit not to change the above switching.

Ex.) When using the RY-RC terminal as the brake signal output terminal

Title	Function	Adjustment range	Example of setting
F130	Output terminal function selection 1A (RY-RC)	0-255	68 (Brake release)

6.15 PID control

F359: PID control waiting time

F360: PID control

F362: Proportional gain

F363: Integral gain

F366: Differential gain

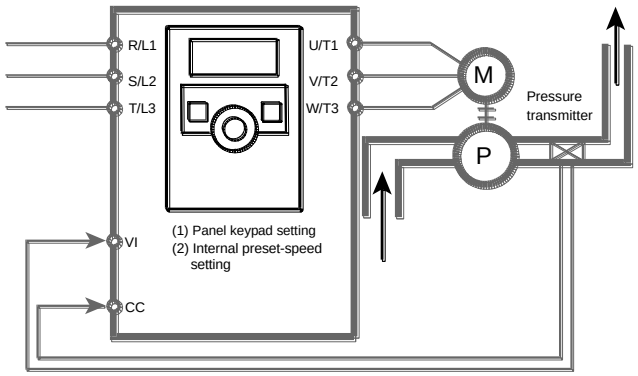
F380: PID forward/reverse characteristics selection

- Function
  Using feedback signals (4 to 20mA, 0 to 5 V, 0 to 10V) from a detector, process control can be exercised, for example, to keep the airflow, amount of flow or pressure constant.
  Or, it is also possible to always set 0 for integral and differential at terminal input.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F359	PID control waiting time	0-2400 [s]	0
F360	PID control	0: Disabled, 1: Enabled	0
F362	Proportional gain	0.01-100.0	0.30
F363	Integral gain	0.01-100.0	0.20
F366	Differential gain	0.00-2.55	0.00
F380	PID forward/reverse characteristics selection	0: Forward 1: Reverse	0

1) External connection



Feedback signals (1)DC : 4~20mA (2)DC : 0~10V (3)DC : 0~5V

2) Types of PID control interfaces

Set process amount input value (frequency setting) for when doing PID control.

Process amount input value (frequency setting)	Feedback signal
Frequency setup mode selection: FMOd 1: Setting dial 1 (press in center to save) 2: Setting dial 2 (save even if power is off) 3: RS485 communication 5: UP/DOWN from external logic input	External analog input VI (DC: 4 - 20mA/ DC: 0 - 10V/ DC: 0 - 5V)
Preset-speed operation (CMOd=0, FMOd are all possible)	

Note 1: Regarding setting value for FMOd: Terminal VI is used for a feed back signal, do not set FMOd=0 (terminal VI).

3) Setting PID control

Set "1" in the extended parameter F360 (PID control).

(1) Set parameters ACC (acceleration time), and dEC (deceleration time) to the system fitting values.

(2) To limit the output frequency, set parameters UL (upper limit frequency) and LL (lower limit frequency). If process quantities are set with the jog dial, however, the process quantity setting range will be limited by the settings of UL and LL.

4) Adjusting the PID control gain level

Adjust the PID control gain level according to the process quantities, the feedback signals and the object to be controlled.

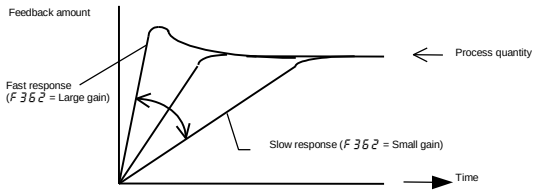
The following parameters are provided for gain adjustment:

Title	Function	Adjustment range	Default setting
F362	Proportional gain (P)	0.01 ~ 100.0	0.30
F363	Integral gain (I)	0.01 ~ 100.0	0.20
F366	Derivative gain (D)	0.00 ~ 2.55	0.00

F362 (P-gain adjustment parameter)

This parameter adjusts the proportional gain level during PID control. A correction value proportional to the particular deviation (the difference between the process quantity and the feedback value) is obtained by multiplying this deviation by the parameter setting.

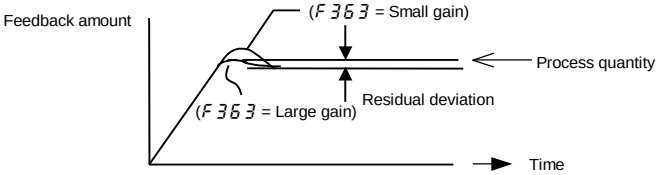
A larger P-gain adjustment value gives faster response. Too large an adjustment value, however, results in an unstable event such as hunting.



F363 (I-gain adjustment parameter)

This parameter adjusts the integral gain level during PID control. Any deviations remaining unremoved during proportional action are cleared to zero (residual deviation offset function).

A larger I-gain adjustment value reduces residual deviations. Too large an adjustment value, however, results in an unstable event such as hunting.

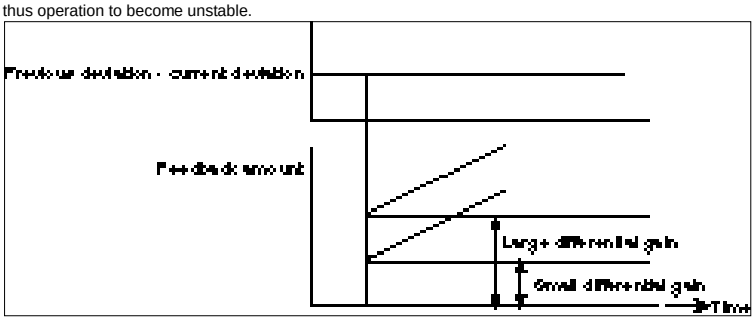


∩ Assign an input terminal function 52 (PID integral/derivative) to an input terminal, when that input terminal is ON, it is possible to calculate integral/derivative amounts always as 0 (zero).

F366 (D-gain adjustment parameter)

This parameter adjusts the differential gain level during PID control. This gain increases the speed of response to a rapid change in deviation (difference between the process quantity and the amount of feedback).

Note that setting the gain more than necessary may cause great fluctuations in output frequency, and thus operation to become unstable.



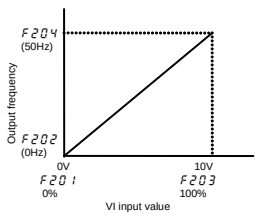
∩ Assign an input terminal function 52 (PID integral/derivative) to an input terminal, when that input terminal is ON, it is possible to calculate integral/derivative amounts always as 0 (zero).

5) Adjusting feedback input

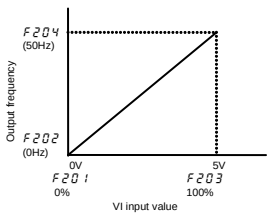
To use external feedback input (VI), perform voltage-scaling adjustments (input point setting) as required. Refer to section 6.5.2 for details.

If the feedback input data is too small, voltage-scaling adjustment data can also be used for gain adjustment.

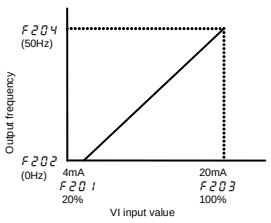
Example of 0 - 10 Vdc voltage input setting (F109=0)



Example of 0 - 5 Vdc voltage input setting (F109=3)



Example of 4 - 20 Adc voltage input setting (F109=1)

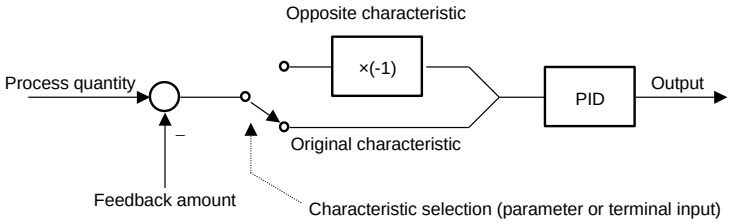


6) Setting the time elapsed before PID control starts

You can specify a waiting time for PID control to prevent the inverter from starting PID control before the control system becomes stable, for example, after start-up.
The inverter ignores feedback input signals, carries out operation at the frequency determined by the amount of processing for the period of time specified with F359 and enters the PID control mode after a lapse of the specified time.

7) PID control forward/reverse characteristic switch

PID input characteristics can be reversed.



- When characteristic is reversed according to parameters
  When PID calculation reverse selection parameter F380 is 1: Set reverse characteristics.

- When characteristic is reversed using logic input terminal
  Input terminal function 54/55: Assign to switch PID characteristics.

  (Caution) If reverse characteristics is selected for parameter F380 and terminal input at the same time, they become forward characteristic.

6.16 Setting motor constants

F400: Auto-tuning	F415: Motor rated current
F401: Slip frequency gain	F416: Motor no-load current
F402: Automatic torque boost value	F417: Motor rated speed
F405: Motor rated capacity	F459: Load inertia moment ratio

To use vector control, automatic torque boost and automatic energy saving, motor constant setting (motor tuning) is required. The following three methods are available to set motor constants.

1) Using the torque boost setting macro function (AU2) for setting the V/F control mode selection (Pt) and auto-tuning (F400) at the same time
2) Setting V/F control mode selection (Pt) and auto-tuning (F400) independently
3) Combining the V/F control mode selection (Pt) and manual tuning

Caution:
If the settings for V/F control mode selections Pt are 2: automatic torque boost control, 3: vector control, 4: energy saving.
Look at the motor's name plate and set the following parameters.
- uL: Base frequency 1 (rated frequency)
- uLv: Base frequency voltage 1 (rated voltage)
- F405: Motor rated capacity
- F415: Motor rated current
- F417: Motor rated speed

Set the other motor constants as necessary.

[Selection 1: Setting by parameter setting macro torque boost]

This is the easiest of the available methods. It conducts vector control and auto-tuning at the same time.
Be sure to set the motor for uL, uLv, F405, F415, F417.

Set AU2 to 1 (Automatic torque boost + auto-tuning)

Set AU2 to 2 (Vector control + auto-tuning).

Set AU2 to 3 (Energy-saving + auto-tuning)

Refer to section 5.4 for details of the setting method.

[Selection 2: Setting vector control and auto-tuning independently]

Set vector control, automatic torque boost, and energy saving and auto-tuning individually.
After setting PE (V/F control mode selection), auto-tuning occurs.

Set the auto-tuning parameter F400 to 2 (Auto-tuning enabled)

[Parameter setting]

Title	Function	Adjustment range	Default setting
F400	Auto-tuning	0: Auto-tuning disabled 1: Initialization of F402 (reset to 0) 2: Auto-tuning executed (after execution: 0)	0

Set F400 to 2 to before the start of operation. Tuning is performed at the start of the motor.

∩ Precautions on auto-tuning

(1) Conduct auto-tuning only after the motor has been connected and operation completely stopped. If auto-tuning is conducted immediately after operation stops, the presence of a residual voltage may result in abnormal tuning.

(2) Voltage is applied to the motor during tuning even though it barely rotates. During tuning, "AEn 1" is displayed on the operation panel.

(3) Tuning is performed when the motor starts for the first time after F400 is set to 2. Tuning is usually completed within three seconds. If it is aborted, the motor will trip with the display of EEn 1 and no constants will be set for that motor.

(4) High-speed motors, high-slip motors or other special motors cannot be auto-tuned. For these motors, perform manual tuning using Selection 3 described below.

(5) Provide cranes and hoists with sufficient circuit protection such as mechanical braking. Without sufficient circuit protection, the resulting insufficient motor torque during tuning could create a risk of machine stalling/falling.

(6) If auto-tuning is impossible or an "EEn 1" auto-tuning error is displayed, perform manual tuning with Selection 3.

[Selection 3: Setting vector control and manual tuning independently]

If an "EEn 1" tuning error is displayed during auto-tuning or when vector control characteristics are to be improved, set independent motor constants.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F401	Slip frequency gain	0-150 (%)	50
F402	Automatic torque boost value	0.0-30.0 (%)	Depends on the capacity (Refer to section 11.4)
F405	Motor rated capacity	0.01-15.00 (kW)	
F415	Motor rated current	0.1-30.0 (A)	
F416	Motor no-load current	10-90 (%)	
F417	Motor rated speed	100-32000 (min^{-1})	1410
F459	Load inertia moment ratio	0.1-100.0 (times)	1.0
tHr	Motor electronic thermal protection level 1	10-100 (%) / (A)	100

Setting procedure Adjust the following parameters:

F401: Set the compensation gain for the slipping of the motor. A higher slip frequency reduces motor slipping correspondingly. After setting F417, set F401 to adjust in detail. Be careful as inputting a value larger than necessary causes hunting and other unstable operation.
F402: Adjust the primary resistive component of the motor. Decreases in torque due to a possible voltage drop during low-speed operation can be suppressed by setting a large value in this parameter. Be careful as setting a value larger than necessary may lead to an increased current causing a trip at low speeds. (Perform adjustments according to the actual operation.)
F405: Set the motor's rated capacity according to the motor's name plate or test report.
F415: Set the rated current of the motor. For the rated current, see the motor's nameplate or test report.
F416: Set the ratio of the no-load current of the motor to the rated current. Enter the value in % that is obtained by dividing the no-load current specified in the motor's test report by the rated current. Increasing this value increases the excitation current.
F417: Set the rated rotational speed of the motor. For the rated current, see the motor's nameplate or test report.

□ Adjustment method for the moment of inertia of the load

F459: Adjusts the excess response speed. A larger value gives a smaller overshoot at the acceleration/deceleration completion point. In the default settings, the moment of inertia of the load (including the motor shaft) value is optimally set considering a motor shaft of 1x. When the moment of inertia of the load is not 1x, set a value that matches that actual moment of inertia of the load.
tHr : If the rated capacity of the motor is one size smaller than that of the inverter, lower the thermal protective level according to the rated current of the motor.
* Sensorless vector control may not operate properly if the motor capacity differs from the applicable rated capacity of the inverter by more than two grades.

Caution:
If a combination of the inverter rating and the motor capacity is different for more than 2 items, vector control may not operate correctly.

Note 1: F412, F458, F460, F461, F462, F467, F480, F485, F491, F495 and F499 (Motor specific coefficient 1-9A) are parameters for manufacturer settings. Do not change the parameters.

6.17 2nd acceleration/deceleration

6.17.1 Switching acceleration/deceleration time 1 & 2

F500 :Acceleration time 2

F501 :Deceleration time 2

F505 : Acceleration/deceleration 1 & 2 switching frequency

- Function
  Acceleration and deceleration times can be set individually. Select from the following two methods for selecting and switching.
  1) Switching by frequency
  2) Switching by terminal

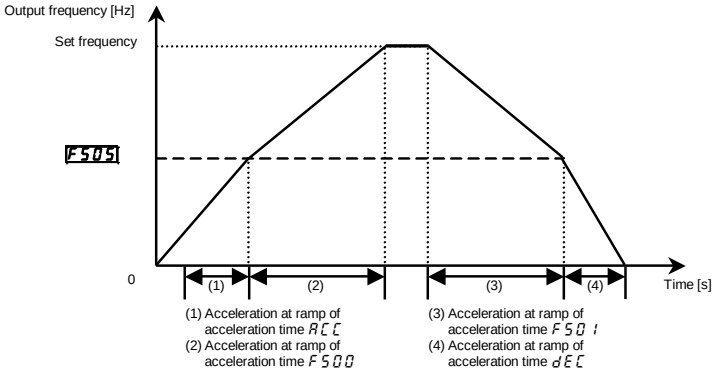
[Parameter setting]

Title	Function	Adjustment range	Default setting
F500	Acceleration time 2	0.0 ~ 3000 (s)	10.0
F501	Deceleration time 2	0.0 ~ 3000 (s)	10.0

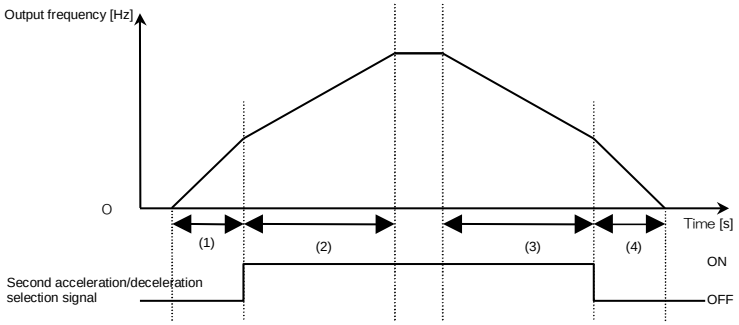
1) Switching according to frequency (automatically switching from the set frequency to the acceleration/deceleration time)

[Parameter setting]

Title	Function	Adjustment range	Default setting
F505	Acceleration/deceleration 1 & 2 switching frequency	0.0 (disabled), 0.1-UL	0.0



2) Switching according to terminal (switching acceleration/deceleration time by external terminal)



(1) Acceleration at ramp of acceleration time ACC
(2) Acceleration at ramp of acceleration time F500
(3) Acceleration at ramp of deceleration time F501
(4) Acceleration at ramp of deceleration time dEC

■ Parameter configuration method

a) Method of operation from terminal input
Set run operation selection CMOd to 0 (terminal block).

b) Set the second acceleration/deceleration switching to any input terminal.
The following shows an example of setting to input terminal S2.

Title	Function	Adjustment range	Setting
F114	Input terminal selection 4A (S2)	0 ~ 201	24: AD2 (2nd acceleration/deceleration)

Setting value 25 is reverse signal.

6.17.2 Acceleration/deceleration pattern setting

F502 :Acceleration/deceleration 1 pattern

F503 :Acceleration/deceleration 2 pattern

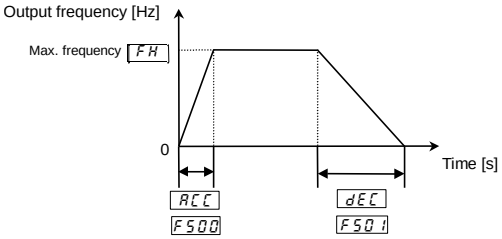
- Function
  Select a acceleration and deceleration pattern appropriate for the application.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F502	Acceleration/deceleration 1 pattern	0: Linear 1: S-pattern 1 2: S-pattern 2	0
F503	Acceleration/deceleration 2 pattern		0

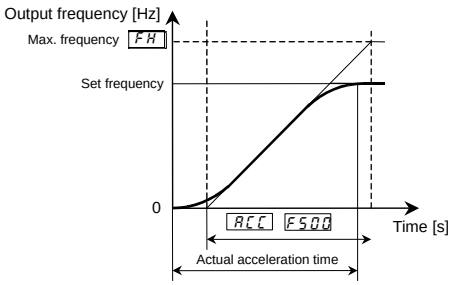
1) Linear acceleration/deceleration

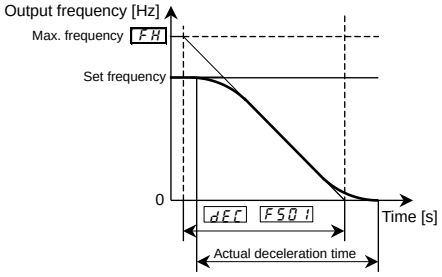
Normal acceleration/deceleration pattern.
Normally, this setting can be used.



2) S-pattern acceleration/deceleration 1

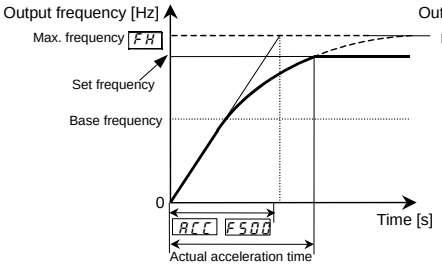
Used when necessary to accelerate or decelerate in a short period of time up to a high-speed area over 60 Hz, and to moderate shock at acceleration. Perfect for conveyance machinery.

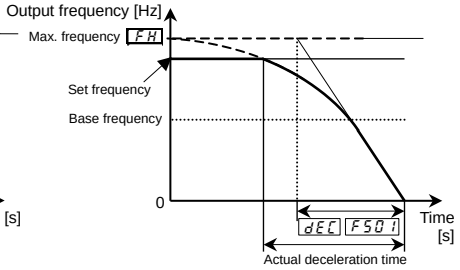




3) S-pattern acceleration/deceleration 2

Motor acceleration torque increases slowly in areas with a small weak magnetic field. Perfect for operation of high-speed spindles.





6.18 Protection functions

6.18.1 Setting motor electronic thermal protection

tHr: Motor electronic-thermal protection level 1

F173: Motor electronic-thermal protection level 2

F607: Motor 150% overload detection time

F632: Electronic-thermal memory

- Function
  This parameter allows selection of the appropriate electronic thermal protection characteristics according to the particular rating and characteristics of the motor.

[Parameter setting]

Title	Function	Adjustment range	Default setting
tHr	Motor electronic-thermal protection level 1	10-100 (%) / (A)	100
F173	Motor electronic-thermal protection level 2	10-100 (%) / (A)	100
F607	Motor 150% overload detection time	10-2400 (s)	300
F632	Electrical-thermal memory	0: Disabled, 1: Enabled	0

Refer to section 3.5 for details.

Note 1: The 100% standard value is the rated output current indicated on the nameplate.

Note 2: F631 is a parameter for manufacturer settings. Do not change the parameters.

6.18.2 Setting of stall prevention level

F601: Stall prevention level 1

F185: Stall prevention level 2

Caution	
Prohibited	• Do not set the stall prevention level (F601) extremely low. If the stall prevention level parameter (F601) is set at or below the no-load current of the motor, the stall preventive function will be always active and increase the frequency when it judges that regenerative braking is taking place. Do not set the stall prevention level parameter (F601) below 30% under normal use conditions.

- Function
  This parameter adjusts the output frequency by activating a current stall prevention function against a current exceeding the F601-specified level.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F601	Stall prevention level 1	10-199 (%) / (A), 200: Disabled	150
F185	Stall prevention level 2		

[Display during operation of the stall prevention]

During an OC alarm status, (that is , when there is a current flow in excess of the stall prevention level), the output frequency changes. At the same time, to the left of this value, "C" is displayed flashing on and off.

Example of display

C 50

- The switching from F601 to F185 can be performed by entering a command through terminals. Refer to section 6.4.1 for details.

Note. The 100% standard value is the rated output current indicated on the nameplate.

6.18.3 Inverter trip retention

6

F602: Inverter trip retention selection

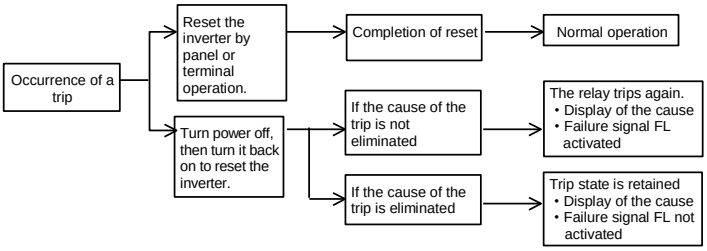
- Function
  If the inverter trips, this parameter will retain the corresponding trip information. Trip information that has thus been stored into memory can be displayed, even after power has been reset.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F602	Inverter trip retention selection	0: Cleared with power off 1: Retained with power off	0

- The causes of up to four trips that occurred in the past can be displayed in status monitor mode. (Refer to section 8.3)
- Data displayed in status monitor mode when the inverter is tripped is cleared when power is turned off. Check the details monitor for the history of past trips. (Refer to section 8.2.2)
- Trip records are retained even if power is turned off and turned back on during retry operation.

■ Flow of operation when F602= 1



6.18.4 Emergency stop

F603: Emergency stop selection

- Function
  Set the stop method for an emergency. When operation stops, a trip occurs (E displays) and failure signal FL operates. Also, when F603 is set to 2 (emergency DC braking stop) set F251 (DC braking amount) and F252 (DC braking time).

6

1) Emergency stop from terminal

Emergency stop occurs at contact a or b. Follow the procedure below to assign a function to an input terminal and select a stop method.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F603	Emergency stop selection	0: Coast stop 1: Slowdown stop 2: Emergency DC braking	0
F251	DC braking current	0 ~ 100(%)	50
F252	DC braking time	0.0-25.5 (s)	1.0

Setting example) When assigning the emergency stop function to S2 terminal

Title	Function	Adjustment range	Setting
F114	Input terminal selection 4A (S2)	0 ~ 201	20: EXT (Emergency stop by external signal)

Setting value 21 is reverse signal.

Note 1) Emergency stopping via the specified terminal is possible, even during panel operation.

2) Emergency stopping from the operation panel

Emergency stopping from the operation panel is possible
by pressing the STOP key on the panel twice while the inverter is not in the panel control mode.

(1) Press the STOP key..... "EOFF" will blink.

(2) Press the STOP key once again ..... Operation will come to a trip stop in accordance with the setting of the F603 parameter.
After this, "E" will be displayed and a failure detection signal generated (FL relay deactivated).

Note: While an emergency stop signal is input at a terminal, the trip cannot be reset. Clear the signal and then reset the trip.

6.18.5 Output phase failure detection

F605: Output phase failure detection selection

- Function
  This parameter detects inverter output Phase failure. If the Phase failure status persists for one second or more, the tripping function and the FL relay will be activated. At the same time, a trip information EPH0 will also be displayed.
  Set F605 to 5 to open the motor-inverter connection by switching commercial power operation to inverter operation.
  Detection errors may occur for special motors such as high-speed motors.

F605=0: No tripping (FL relay deactivated).
F605=1: With the power on, the phase failure detection is enabled only at the start of the first operation. The inverter will trip if the Phase failure status persists for one second or more.
F605=2: The inverter checks for output phase failures each time it starts operation. The inverter will trip if the Phase failure status persists for one second or more.
F605=5: If it detects an all-phase failure, it will restart on completion of reconnection. The inverter does not check for output phase failures when restarting after a momentary power failure.

Note1) A check for output phase failures is made during auto-tuning, regardless of the setting of this parameter.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F605	Output phase failure detection selection	0: Disabled 1: At start-up (only one time after power on) 2: At start-up (each time) 3 to 4: - 5: Detection of cutoff on output side	0

6.18.6 Input phase failure detection

F608: Input phase failure detection selection

- Function
  This parameter detects inverter input Phase failure. If the abnormal voltage status of main circuit capacitor persists for few minutes or more, the tripping function and the FL relay will be activated. Trip display is EPH 1. Detection may not be possible when operating with a light load, or when the motor capacity is smaller than the inverter capacity.
  If the power capacity is larger than the inverter capacity (more than 200kVA or more than 10 times), detection errors may occur. If this actually happens, install an AC or DC reactor .

F608=0: No tripping (Failure signal FL not activated)
F608= 1: Phase failure detection is enabled during operation. The inverter will trip if the abnormal voltage status of main circuit capacitor persists for few minutes or more. (Failure signal FL activated)

[Parameter setting]

Title	Function	Adjustment range	Default setting
F608	Input phase failure detection selection	0: Disabled, 1: Enabled	1

Note1: Setting F608 to 0 (input phase failure detection: disabled) may result in a breakage of the capacitor in the inverter main circuit if operation is continued under a heavy load in spite of the occurrence of an input phase failure.
Note2: When operating the inverter with DC input, set F608=0: (none).

6.18.7 Control mode for small current

F609: Small current detection hysteresis
F610: Small current trip/alarm selection
F611: Small current detection current
F612: Small current detection time

- Function
  If the output current falls below the value set at F611 and doesn't return above F611+F609 for a time that exceeds the value set at F612, tripping or output alarm will be activated.
  UC is displayed in the event of a trip.

F610=0: No tripping (Failure signal FL not activated).
A small current alarm can be put out by setting the output terminal function selection parameter.
F610= 1: The inverter will trip (Failure signal FL activated) if a current below the current set with F611 flows for the period of time specified with F612.

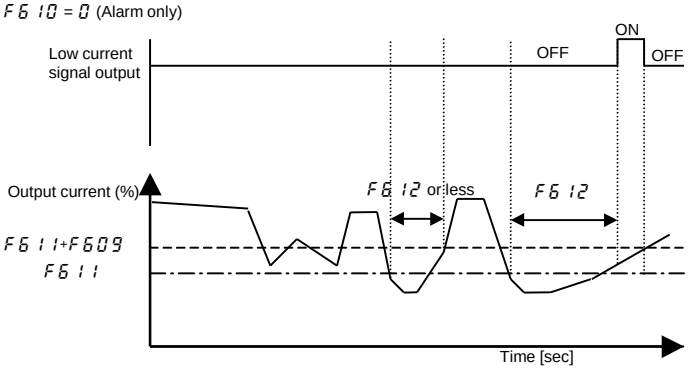
[Parameter setting]

Title	Function	Adjustment range	Default setting
F609	Small current detection hysteresis	1-20 (%)	10
F610	Small current trip/alarm selection	0: Alarm only 1: Tripping	0
F611	Small current detection current	0-150 (%) / (A)	0
F612	Small current detection time	0-255 (s)	0

<Example of operation>

Output terminal function: 26 (UC) Low current detection

F610 = 0 (Alarm only)



* When setting F610 to 1 (Trip), trip after low current detection time setting of F612. After tripping, the low current signal remains ON.

6.18.8 Detection of output short-circuit

F613: Detection of output short-circuit at start-up

- Function
  This parameter detects inverter output short-circuit. It can be usually detected in the length of the standard pulse. When operating low-impedance motor such as high-speed motor, however, select the short-time pulse.

F613=0: Detection is executed in the length of the standard pulse every time you start up the inverter.
F613= 1: Detection is executed in the length of standard pulse only during the first start-up after putting on the power or after resetting.
F613=2: Detection is executed with the short-time pulse every time you start up the inverter.
F613=3: Detection is executed with the short-time pulse only for the first time after putting power on or after resetting.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F613	Detection of output short-circuit at start-up	0: Each time (standard pulse) 1: Only one time after power on (standard pulse) 2: Each time (short pulse) 3: Only one time after power on (short pulse)	0

6.18.9 Over-torque trip

F615: Over-torque trip/alarm selection

F616: Over-torque detection level

F618: Over-torque detection time

F619: Over-torque detection hysteresis

- Function
  If the torque value exceeds the value set at F616 and doesn't return below F616-F619 for a time that exceeds the value set at F618, tripping or output alarm will be activated.
  0L is displayed in the event of a trip.

F615=0: ..... No tripping (FL relay deactivated).
An over-torque alarm can be put out by setting the output terminal function selection parameter.

F615=1: ..... The inverter is tripped (FL relay activated) only after a torque exceeding the F616-specified level has been detected for more than the F618-specified time.

[Parameter setting]

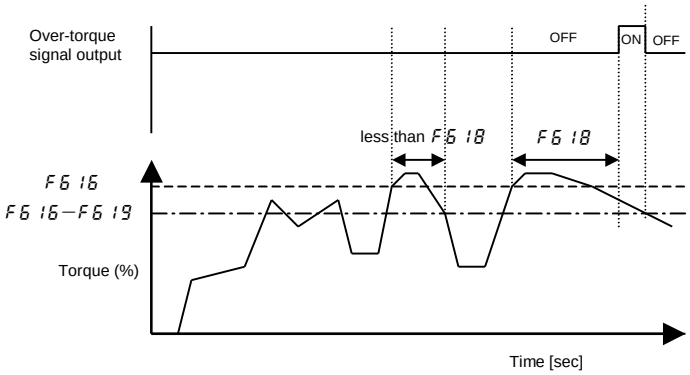
Title	Function	Adjustment range	Default setting
F615	Over-torque trip/alarm selection	0: Alarm only 1: Tripping	0
F616	Over-torque detection level	0 (disabled), 1-200(%)	150
F618	Over-torque detection time	0.0-10.0 (s) Note	0.5
F619	Over-torque detection hysteresis	0-100 (%)	10

Note: F618= 0.0 seconds is the shortest time detected on control.

<Example of operation>

1) Output terminal function: 28 (OT) Over-torque detection

F615=0 (Alarm only)



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When F615 = 1 (tripping), the inverter will trip if over-torque lasts for the period of time set with F618. In such a case, the over-torque signal remains ON.

6.18.10 Cooling fan control selection

F620: Cooling fan ON/OFF control

- Function
  Set to operate the fan only when the ambient temperature is high during operation. When the inverter is on, the service life of the cooling fan is longer than if it is always running.

F620=0: Cooling fan automatically controlled. Cooling fan operates only when the ambient temperature is high during operation.

F620= 1: Cooling fan not automatically controlled. Fan is always running when the inverter is on.

- If the ambient temperature is high, even when the inverter is stopped, the cooling fan automatically operates.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F620	Cooling fan ON/OFF control	0: ON/OFF control, 1: Always ON	0

6.18.11 Cumulative operation time alarm setting

F621: Cumulative operation time alarm setting

- Function
  This parameter allows you to set the inverter so that it will put out an alarm signal after a lapse of the cumulative operation time set with F621.

* "0.1" displayed on the monitor refers to 10 hours, and therefore "1" denotes 100 hours.
Ex.: 38.5 displayed on the monitor = 3850 (hours)

[Parameter setting]

Title	Function	Adjustment range	Default setting
F621	Cumulative operation time alarm setting	0.0-999.9	610.0

■ Setting of output signal

Ex.: When assigning the cumulative operation alarm signal output function to the OUT terminal

Title	Function	Adjustment range	Setting
F130	Output terminal selection 1A (OUT)	0-255	56: COT (Cumulative operation time alarm)

Setting value 57 is reverse signal.

6.18.12 Undervoltage trip

F627: Undervoltage trip/alarm selection

- Function
  This parameter is used for selecting the control mode when an undervoltage is detected. Trip information is displayed as "UP 1".

F627=0: The inverter is stopped. However, it is not tripped (Failure signal FL not activated).
The inverter is stopped when the voltage does not exceed 64 % or less of its rating.

F627= 1: Inverter is stopped. It is also tripped (Failure signal FL activated), only after detection of a voltage not exceeding 64% or less of its rating.

F627=2: Inverter is stopped. However, it is not tripped (Failure signal FL not activated). The inverter stop (Failure signal FL not activated.), only after detection of a voltage not exceeding 50% of its rating. Be sure to connect the input AC reactor specified in section 10.4.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F627	Undervoltage trip/alarm selection	0: Alarm only (detection level 64% or less) 1: Tripping (detection level 64% or less) 2: Alarm only (detection level 50% or less, input AC reactor required)	0

6.18.13 VI analog input break detection

F633: VI analog input break detection level

- Function
  The inverter will trip if the VI value remains below the specified value for about 0.3 seconds. In such a case, "E-18" is displayed.

F633=0: Disabled....Not detected.
F633=1-100....The inverter will trip if the VI input remains below the specified value for about 0.3 seconds.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F633	VI analog input break detection level	0: Disabled 1-100%	0

Note : The VI input value may be judged earlier to be abnormal, depending on the degree of deviation of the analog data detected.

6.18.14 Parts replacement alarms

F634: Annual average ambient temperature (Parts replacement alarms)

- Function
  You can set the inverter so that it will calculate the remaining useful lives of the cooling fan, main circuit capacitor and on-board capacitor from the ON time of the inverter, the operating time of the motor, the output current (load factor) and the setting of F634, and that it will display and send out an alarm through output terminals when each component is approaching the time of replacement.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F634	Annual average ambient temperature (parts replacement alarms)	1: -10 to +10°C 2: 11-20°C 3: 21-30°C 4: 31-40°C 5: 41-50°C 6: 51-60°C	3

∩ Display of part replacement alarm information
Part replacement alarm information (Refer to page H-4) in the Status monitor mode allows you to check on the time of replacement.
An example of display: ∩1 , , 111

∩ Output of part replacement alarm signal
The parts replacement alarm is assigned to the output terminal.

Setup example) When the parts replacement alarm is assigned to the OUT terminal

Title	Function	Adjustment range	Setting
F130	Output terminal selection 1A (OUT)	0 ~ 255	128: LTA (Parts replacement alarm)

Setting value 129 is reverse signal.

Note 1: Using F634□ enter the annual average temperature around the inverter. Be careful not to enter the annual highest temperature.

Note 2: Set F634 at the time of installation of the inverter, and do not change its setting after the start of use. Changing the setting may cause parts replacement alarm calculation error.

6.18.15 Number of starting alarm

F648: Number of starting alarm

- Function
  Counting the number of starting, when it will reach the value of parameter F648 setting, it will be displayed and alarm signal is output.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F648	Number of starting alarm	0.0-999.0 (10000 times)	100.0

- "0.1" displayed on the monitor refers to 1000 times, and therefore "1.0" denotes 10000 times.
  Ex.: 38.5 displayed on the monitor = 385000 (times)
- Display of number of starting alarm information
  Number of starting alarm information (Refer to chapter 8) in the Status monitor mode allows you to check on the time of replacement.
  An example of display: n1,,,,,
- Output of number of starting alarm signal
  The number of starting alarm is assigned to the output terminal.

Setup example) When the number of starting alarm is assigned to the OUT terminal

Title	Function	Adjustment range	Setting
F131	Output terminal selection 2A (OUT)	0-255	162: NSA (Number of starting alarm)

Setting value 163 is reverse signal.

- The number of starting, forward number of starting and reverse number of starting until present time can be monitored by setting status monitor mode. (Refer to chapter 8)
- The monitor value of the number of starting, forward number of starting and reverse number of starting are reset to 0(zero) by setting tYP= 12 (number of starting clear). (Refer to section 4.3.2)

6.19 Adjustment parameters

6.19.1 Pulse train output for meters

F669: Logic output/pulse train output selection (OUT)
F675: Pulse train output function selection (OUT)
F677: Maximum numbers of pulse train

- Function
  Pulse trains can be sent out through the OUT output terminals.
  To do so, it is necessary to select a pulse output mode and specify the number of pulses.

Ex.: When operations frequencies (0 to 60Hz) are put out by means of 0 to 600 pulses
FH=60.0, F669=1, F675=0, F677=0.60

[Parameter setting]

Title	Function	Adjustment range	Reference of maximum value of F677	Default setting
F669	Logic output/pulse train output selection (OUT)	0: Logic output 1: Pulse train output	–	0
F675	Pulse train output function selection (OUT)	0: Output frequency 1: Output current 2: Frequency reference 3: Input voltage (DC detection) 4: Output voltage (command value) 5 to11: - 12: Frequency setting value (after compensation) 13: VI input value 14: - 15: Fixed output 1 (Output current: 100% equivalent) 16: Fixed output 2 (Output current: 50% equivalent) 17: Fixed output 3 (Other than the output current) 18: RS485 communication data 19-22: -	FH 185% FH 150% 150% - FH 10 V/20 mA - 185% 185% 100% 100.0% -	0
F677	Maximum numbers of pulse train	0.50-1.60 (kpps)	–	0.80

∩ Digital panel meter for reference
Type: K3MA-F (OMRON)
Connection terminal: OUT-E4, NO-E5

Note 1: When item of F675 reaches "Reference of max. value", the number of pulse train set by F677 are sent to output terminals (OUT)
Note 2: The pulse ON/OFF duty ratio is fixed at 50%.
Note 3: The minimum pulse output rate is 25pps. Keep in mind that no pulses can be put out at any rate smaller than 25pps.
Note 4: F675 = 12 is the motor drive frequency.

6.19.2 Calibration of analog output

F681: Analog output signal selection

F691: Inclination characteristic of analog output

F692: Analog output bias

- Function
  Output signal from the FM terminal can be switched between 0 to 1mAdc output, 0 to 20mAdc output, and 0 to 10Vdc output with the F681 setting. The standard setting is 0 to 1mAdc output.

* Optional frequency meter: When using QS60T, set F681=0 (meter option (0 to 1mA) output).

[Parameter setting]

Title	Function	Adjustment range	Default setting
F681	Analog output signal selection	0: Meter option (0 to 1mA) 1: Current (0 to 20mA) output 2: Voltage (0 to 10V) output	0
F691	Inclination characteristic of analog output	0: Negative inclination (downward slope) 1: Positive inclination (upward slope)	1
F692	Analog output bias	-1.0 - +100.0%	0

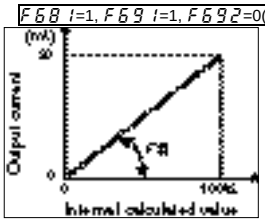
Note 1: With 0 to 20mAdc (4 to 20mAdc) output, or 0 to 10Vdc output, set F681 to 1 or 2.

Note 2: F678, F684, and F693 are parameters for manufacturer settings. Do not change this parameter.

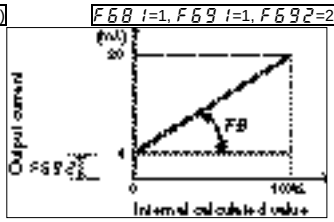
6

■ Example of setting

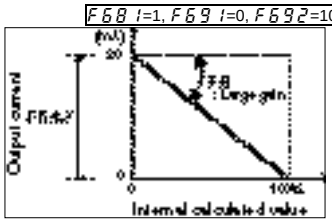
F681=1, F691=1, F692=0(%)



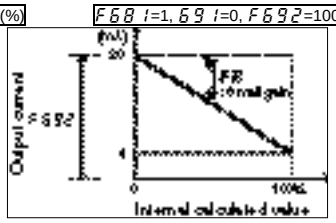
F681=1, F691=1, F692=20(%)



F681=1, F691=0, F692=100(%)



F681=1, 691=0, F692=100(%)



∩ The analog output inclination can be adjusted using the parameter FM.

6.20 Operation panel parameter

6.20.1 Prohibition of key operations and parameter settings

F700: Parameter protection selection

F730: Panel frequency setting prohibition (FC)

F731: Disconnection detection of remote keypad

F732: Local/remote key prohibition of remote keypad

F733: Panel operation prohibition (RUN key)

F734: Panel emergency stop operation prohibition

F735: Panel reset operation prohibition

F736: CNOd/FNOd change prohibition during operation

F738: Password setting (F700)

F739: Password verification

- Function
  These parameters allow you to prohibit or allow operation of the RUN and STOP keys on the operation panel and the change of parameters. Using these parameters, you can also prohibit various key operations. Lock parameters with a password to prevent configuration.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F700	Parameter protection selection	0: Permitted 1: Writing prohibited (Panel and remote keypad) 2: Writing prohibited (1 + RS485 communication)	0
F730	Panel frequency setting prohibition (FC)	0: Permitted, 1: Prohibited	0
F731	Disconnection detection of remote keypad	0: Permitted, 1: Prohibited	0
F732	Local/remote key prohibition of remote keypad	0: Permitted, 1: Prohibited	1
F733	Panel operation prohibition (RUN key)	0: Permitted, 1: Prohibited	0
F734	Panel emergency stop operation prohibition	0: Permitted, 1: Prohibited	0
F735	Panel reset operation prohibition	0: Permitted, 1: Prohibited	0
F736	CNOd / FNOd change prohibition during operation	0: Permitted, 1: Prohibited	1

Title	Function	Adjustment range	Default setting
F738	Password setting (F700)	0: Password unset 1-9998 9999: Password set	0
F739	Password verification	0: Password unset 1-9998 9999: Password set	0

∩ Assigning the parameter editing permission (function number 110, 111) to any logic input terminal, parameters can be written regardless of the setting of F700.

Note1: F700=2 will be available after reset operation.

When protection using a password is necessary, set and remove with the following method.

■ Password setup method

Preparation: Parameters other than F700, F738, and F739 cannot be changed when F700 is set to 1 to 2.

(1) When F738 or F739 are read out and the value is 0, a password is not set. A password can be set.
(2) When F738 or F739 are read out and the value is 9999, a password is already set.
(3) If a password is not set, one can be set. Select and register a value between 1 and 9998 for F738. The number becomes the password. It must be entered to remove the password, so do not forget it.
(4) The settings for parameter F700 cannot be changed.

Note2: If you forget the password, it cannot be removed. Do not forget this password as we cannot retrieve it.

Note3: Password cannot be set when parameter F700=0 setting.
Set the password after parameter F700= 1 to 2 setting.

Note4: Reading out password to parameter writer (option) is possible in 5 minutes after setting F738.
Please note that reading out is impossible after elapse of 5 minutes or power off because of protection of password.

■ Password examination method

(1) When F738 or F739 are read out and the value is 9999, a password is set. Changing the parameter requires removing the password.
(2) Enter a the number (1 to 9998) registered to F738 when the password was set for F739.
(3) If the password matches, PASS blinks on the display and the password is removed.
(4) If the password is incorrect, FAIL blinks on the display and F739 is displayed again.
(5) When the password is removed, the setting for parameter F700 can be changed.
(6) By setting parameter F700=0, the settings of all parameters can be changed.

Note5: Entry of F739 setting is possible up to 3 times. Please note it is impossible to set, if you set the wrong number over 3 times. Number of times is reset after power off.

When protecting a parameter is necessary with the external logic input terminal, set with the following method.

■Prohibit changing parameter settings with logic input

Set "Parameter editing prohibited" for any input terminal.

Activating the "Parameter editing prohibited" function prevents changes to all parameters.

The following table shows an example of setting input terminal S2.

Title	Function	Adjustment range	Setting
F114	Input terminal selection 4A (S2)	0-201	200: PWP(Parameter editing prohibited)

Setting value 201 is reverse signal.

6.20.2 Changing the unit (A/V) from a percentage of current and voltage

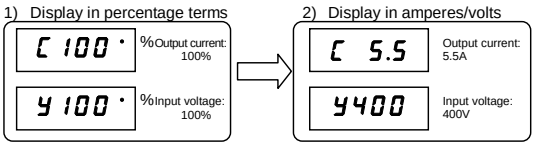
F701:Current/voltage unit selection

- Function
  These parameters are used to change the unit of monitor display.
  % ⇔ A (ampere)/V (volt)

Current 100% = Rated current of inverter
Input voltage 100% = 400Vac
Output voltage 100% = 400Vac

■ Example of setting

During the operation of the VFNC3C-4022P (rated current: 5.5A) at the rated load (100% load), units are displayed as follows:



[Parameter setting]

Title	Function	Adjustment range	Default setting
F701	Current/voltage unit selection	0: % 1: A (ampere) / V (volt)	0

* The F701 converts the following parameter settings:
- A display Current monitor display: Load current, torque current
  Motor electronic-thermal protection level 1 & 2 tHr, F173
  DC braking current F251
  Stall prevention level 1 & 2 F601, F185
  Small current detection current F611
- V display: Input voltage, output voltage

Note) Base frequency voltage 1 & 2(uLu, F171) always displayed in the unit of V.

6.20.3 Displaying the motor or the line speed

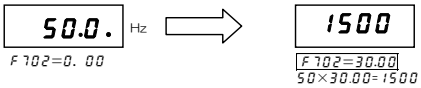
F702: Free unit display scale

- Function
  The frequency or any other item displayed on the monitor can be converted freely into the rotational speed of the motor, the operating speed of the load, and so on.

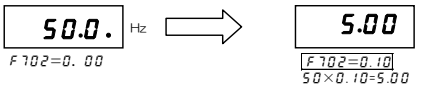
The value obtained by multiplying the displayed frequency by the F702-set value will be displayed as follows:

Value displayed = Monitor-displayed or parameter-set frequency × F702

1) Displaying the motor speed
   To switch the display mode from 50Hz (default setting) to 1500min^{-1} (the rotating speed of the 4P motor)



2) Displaying the speed of the loading unit
   To switch the display mode from 50Hz (default setting) to 5m/min^{-1} (the speed of the conveyer)



Note: This parameter displays the inverter output frequency as the value obtained by multiplying it by a positive number. This does not mean that the actual motor speed or line speed are indicated with accuracy.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F702	Free unit display scale	0.00: Disabled (display of frequency) 0.01-200.0	0.00

* The F702 converts the following parameter settings:

- Free unit Frequency monitor display: Operation frequency command, Operation frequency, PID feedback, Frequency command value After correction, Operation frequency command at trip
- Frequency-related parameters: FC, FH, UL, LL, Sr1~Sr7, F100, F101, F102, F202, F204, F240, F241, F242, F250, F265, F267, F268, F270, F271, F287~F294, F391, F505, F707

6.20.4 Changing the steps in which the value increment

F707: Free step (1-step rotation of setting dial)

- Function
  It is possible to change the step width changed at panel frequency setting.
  This function is useful when only running with frequencies of intervals of 1 Hz, 5 Hz, and 10 Hz units.

Note 1: The settings of these parameters have no effect when the free unit selection (F702) is enabled.

Note 2: Set F707 to other than 0. When increasing the frequency by rotating the setting dial and if UL (Upper limit frequency) is exceeded by rotating 1 step more, be careful as the H1 alarm displays before this happens and the frequency cannot be increased beyond this point.
Similarly, when rating the settings dial to lower the frequency, if the rotating 1 step more lowers it below LL (lower limit frequency), the L0 alarm displays before this happens and the frequency cannot be lowered beyond this point.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F707	Free step (1-step rotation of setting dial)	0.00: Disabled 0.01-FH (Hz)	0.00

■ Operation example

F707 = 0.00 (disabled)

By rotating the setting dial 1 step, the panel frequency command value changes only 0.1 Hz.

When F707 = 10.00 (Hz) is set

Rotating the setting dial 1 step changes the panel frequency command value in 10.00 Hz increments, from 0.00 up to 50.00 (Hz).

6.20.5 Changing the initial display of the panel

F710: Initial panel display selection

F720: Initial remote keypad display selection

- Function
  This parameter specifies display format while power is ON.

■ Changing the display format while power is ON

When the power is ON, the standard monitor mode displays the operation frequency (default setting) in the format of "0.0" or "OFF". This format can be changed to any other monitor display format by setting F710. This new format, however, will not display an assigned prefix such as E or C. When the power is ON, the display of the extension panel is set at F720.

∩ When the power is ON, the main panel and the extension panel can be set to display differently.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F710	Initial panel display selection	0: Operation frequency (Hz/free unit) 1: Output current (%/A) 2: Frequency setting value (Hz/free unit) 3 to 17: - 18: Arbitrary code from communication	0
F720	Initial remote keypad display selection		0

∩ F710 For details on / F720= 18, see the Communications Function Instruction Manual.

6.20.6 Changing display of the status monitor

F711 - F716: Status monitor 1 to 6

Change monitor display items in the status monitor mode.

⇒ Refer to chapter 8 for details.

6.20.7 Integrating wattmeter

F749 : Integrating wattmeter display unit selection

- **Function**
  At the main power off, this monitor value is cleared and also, the display unit is selectable.

Title	Function	Adjustment range	Default setting
F749	Integrating wattmeter display unit selection	0:1=1kWh 1:1=10kWh 2:1=100kWh 3:1=1000kWh	Depends on the capacity (Refer to section 11.4)

6.20.8 Parameter registration to easy setting mode

F751 - F774: Easy setting mode parameter 1 to 24

Up to 24 arbitrary parameters can be registered to easy setting mode.
⇒ Refer to section 4.5 for details.

6.21 Communication function (RS485)

F800: Baud rate
F801: Parity
F802: Inverter number
F803: Communication time-out time
F804: Communication time-out action
F808: Communication time-out detection condition
F829: Selection of communication protocol
F870: Block write data 1
F871: Block write data 2
F875: Block read data 1
F876: Block read data 2
F877: Block read data 3
F878: Block read data 4
F879: Block read data 5

Warning	
Mandatory action	• Set the parameter Communication time-out time (F803) and Communication time-out action (F804). If these are not properly set, the inverter cannot be stopped immediately in breaking communication and this could result in injury and accidents. • An emergency stop device and the interlock that fit with system specifications must be installed. If these are not properly installed, the inverter cannot be stopped immediately and this could result in injury and accidents.

Refer to the Communications Function Instruction Manual (E6581657) for details.

- Function
  2-wire RS485 communication is built-in as standard.
  Connect with the host to create a network for transmitting data between multiple inverters. A computer link function is available.
  <Computer-linking functions>
  The following functions are enabled by data communication between the computer and inverter
  (1) Monitoring inverter status (such as the output frequency, current, and voltage)
  (2) Sending RUN, STOP and other control commands to the inverter
  (3) Reading, editing and writing inverter parameter settings

- Timer function …Function used to detect cable interruptions during communication. When data is not sent even once to the inverter during a user-defined period of time, an inverter trip (Err5 is displayed on the panel) or an output terminal alarm can be output.
- Broadcast communication function …Function used to send a command (data write) to multiple inverters with a single communication.

∩ 2-wire RS485 communication option is as follows.

(1) USB communication exchange unit (Type: USB001Z)
Cable for communication between the inverter and the unit (Type: CAB0011 (1m), CAB0013 (3m), CAB0015 (5m))
Cable for communication between the unit and computer: Use a commercially available USB 1.1 or 2.0 cables. (Type: A-B, Cable length: 0.25 to 1.5m)

(2) Parameter writer (Type: RKP002Z)
Communication cable (Type: CAB0011 (1m), CAB0013 (3m), CAB0015 (5m))

(3) Extension panel (Type: RKP007Z)
Communication cable (Type: CAB0071 (1m), CAB0073 (3m), CAB0075 (5m))

■ Settings for run/stop via communication

Title	Function	Adjustment range	Standard defaults	Setting example
CMOd	Command mode selection	0～2	1(panel)	2 (RS485 communications)

■ Settings for speed command via communication

Title	Function	Adjustment range	Standard defaults	Setting example
FMOd	Frequency setting mode selection	0 ~ 5	2(Setting dial)	3 (RS485 communications)

■ Communication function parameters (2-wire RS485 communication)
Communication speed, parity, inverter number, and communication error trip time settings can be changed via panel operations or communication.

[Parameter setting]

Title	Function	Adjustment range	Default setting
F800	Baud rate	3: 9600bps 4: 19200bps 5: 38400bps	4
F801	Parity	0: NON (No parity) 1: EVEN (Even parity) 2: ODD (Odd parity)	1
F802	Inverter number	0-247	0
F803	Communication time-out time	0: Disabled (*) 0.1-100.0 (s)	0.0
F804	Communication time-out action	0: Alarm only 1: Trip (Coast stop) 2: Trip (Deceleration stop)	0
F808	Communication time-out detection condition	0: Valid at any time 1: Communication selection of FMOd or CMOd 2: 1 + during operation	1
F829	Selection of communication protocol	0: Toshiba inverter protocol 1: ModbusRTU protocol	0

Title	Function	Adjustment range	Default setting
F870	Block write data 1	0: No selection 1: Command information 2: - 3: Frequency setting 4: Output data on the terminal board 5: Analog output for communication	0
F871	Block write data 2		0
F875	Block read data 1	0: No selection 1: Status information 2: Output frequency 3: Output current 4: Output voltage 5: Alarm information 6: PID feedback value 7: Input terminal board monitor 8: Output terminal board monitor 9: VI terminal board monitor	0
F876	Block read data 2		0
F877	Block read data 3		0
F878	Block read data 4		0
F879	Block read data 5		0

* Disabled ..... Indicates that the inverter will not be tripped even if a communication error occurs.
Trip ..... The inverter trips when a communication time-over occurs.
In this case a trip information Err5 flashes on and off on the operation panel.
Alarm..... When a communication time-over occurs, an alarm can be output from the output terminal.
Output terminal function: 78 (RS485 communication error) or 79 (RS485 communication error reverse)

■ Communication function settings

Commands and frequency settings are given priority by communication. (Prioritized by commands from the panel or terminal block.) Thus, command and frequency settings from communication are activated, regardless of the command mode selection (CMOd) or frequency settings mode selection settings (FMOd).

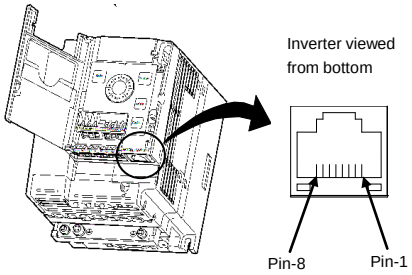
However, setting 48: SCLC (switching from communication to local) with input terminal function selection and when inputting from an external device, it is possible to operate at command mode selection (CMOd) and frequency setting mode selection (FMOd) settings.

Moreover, connecting the optional extension panel and selecting local mode with the LOC/REM key changes to panel frequency/panel operation mode.

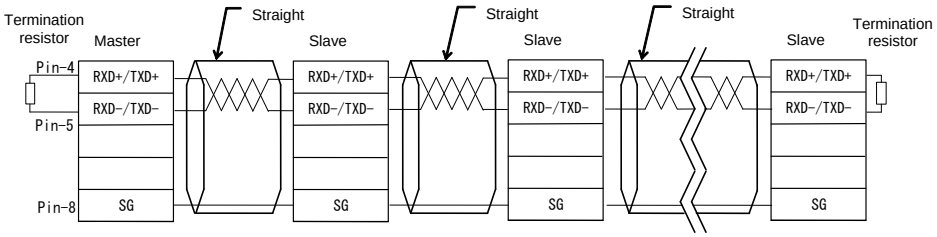
■ Transmission specifications

Item	Specifications
Interface	RS485 compliant
Transmission path configuration	Half duplex [path type (end terminal resistance necessary at both ends of system)]
Wiring	2-wire
Transmission distance	500 m max. (total length)
Connection terminals	32max. (including upper host computer) Inverters connected in the system: 32max.
Synchronization	Asynchronous
Transmission speed	Default: 19200 bps (parameter setting) 9600/19200/38400 bps selectable
Transmission character	ASCII mode … JIS X 0201 8-bit (ASCII) Binary code … Binary code, 8-bit fixed
Stop bit length	INV reception: 1-bit, INV sending: 2-bit
Error detection	Battery Even number/odd number/non Selection (parameter setting), checksum
Error correction	None
Response monitoring	None
Transmission character type	Reception: 11-bit, Sending: 12-bit (when there is parity)
Other	Inverter operation at communication time-over: Select from trip/alarm/none □ When alarm is selected, an alarm is output from the output terminal. When trip is selected, Err5 blinks on the panel.

■ Configuration of RS485 connector and wiring



Pin number	Name	Description	RS485 communication
1	-	For factory	Do not connect
2	-		
3	(SG)	Ground	
4	RXD+/TXD+	Same phase reception data	Using
5	RXD-/TXD-	Anti-phase reception data	
6	-	Open	Do not connect
7	P8	Power supply for option	
8	SG	Ground	Using



Termination resistor : 100 to 120Ω-1/4W or more

∩ Connect only Pin-4, 5, 8 when manufacturing on the communication cable on the user side.
Never use pin-7. Note 1)

In case branch cables, use the terminal board or refer to following table.
Full length must be within 500m and stab length of branches must be within 1m each.

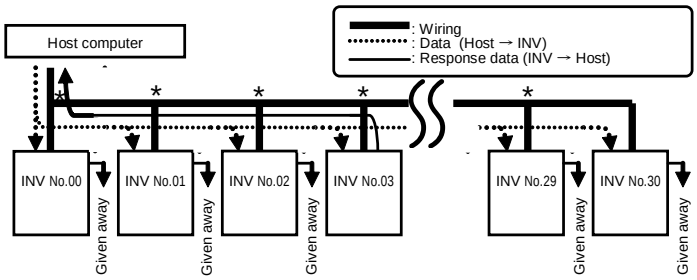
Product	Type	Maker
Jack / jack type branch adaptor	BJ8888W	SANWA DENKI KOGYO CO.,LTD.
Branch connector	BMJ-8	HACHIKO ELECTRIC CO.,LTD.
Branch connector with termination resistor	BMJ-8P	
Rosette (additional 8 units)	OMJ-88R	

Note 1) Pin-7 provides power to the remote keypad for option. Do not use this pin for RS485 communication.
Incorrect connect may result in the inverter malfunction or failure.

■ Connection example when using the computer link function

<Independent communication>

Perform computer-inverter connection as follows to send operation frequency commands from the host computer to inverter No. 3:



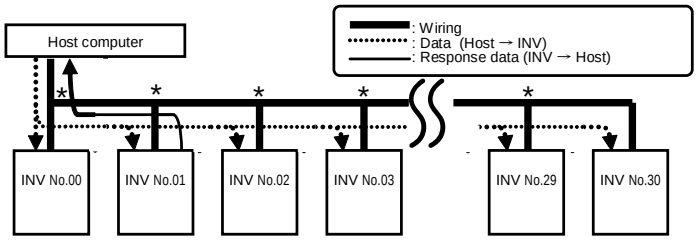
"Given away": Only the inverter with the selected inverter number conducts data processing. All other inverters, even if they have received the data, give it away and stand by to receive the next data.

* : Use the terminal board to branch the cable.

(1) Data is sent from the host computer.
(2) Data from the computer is received at each inverter and the inverter numbers are checked.
(3) The command is decoded and processed only by the inverter with the selected inverter number.
(4) The selected inverter responds by sending the processing results, together with its own inverter number, to the host computer.
(5) As a result, only the selected inverter starts operating in accordance with the operation frequency command by communicating independently.

<Broadcast communication>

When sending an operation frequency command via a broadcast from the host computer



: Split the cable among terminal blocks.

(1) Send data from the host computer.
(2) The inverters receive data from the host computer and the inverter number is checked.
(3) When * is next to the position of an inverter number, it is judged a broadcast. The command is decoded and processed.
(4) To prevent data conflicts, only inverters where * is overwritten to 0 can reply with data to the host computer.
(5) As a result, all inverters are operating with the broadcast operation frequency command.

Note: Specify inverter numbers by group for group broadcasts.
(Function only for ASCII mode. For parity mode, see the Communications Function Instruction Manual.)
(Ex) When *1 is set, inverters 01, 11, 21, 31 to 91 can be broadcast to.
In this case, the inverter specified in 01 can reply.

6.22 Free notes

F880: Free notes

- Function
  To enable easier management and maintenance of the inverter, it is possible to enter the identification number.

[Parameter setting]

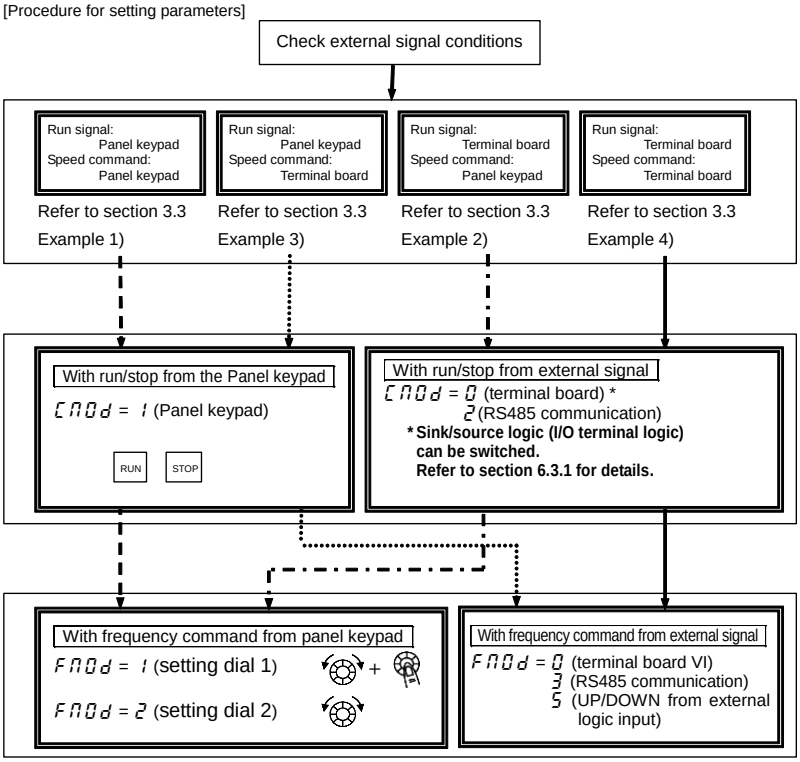
Title	Function	Adjustment range	Default setting
F880	Free notes	0 - 65535	0

7. Operations with external signal

7.1 Operating external signals

You can control the inverter externally.
The parameter settings differ depending upon your method of operation. Determine your method of operation (the operational signal input method, speed command input method) before using the procedure below to set the parameters.

[Procedure for setting parameters]



* For settings based on communication, refer to the Communication Instruction Manual or section 6.22.

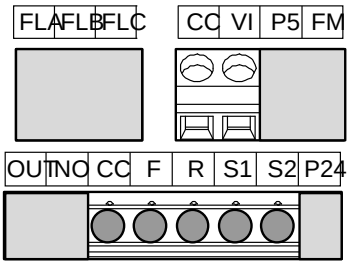
7.2 Applied operations by an I/O signal (operation from the terminal block)

Input terminal sink and source logic are set according to the selection on the setup menu. (Refer to section 3.1)

7.2.1 Input terminal function

This function is used to send a signal to the input terminal from an external programmable controller to operate or configure the inverter.
The ability to select from a variety of functions allows for flexible system design.

[Control terminal board]



■ Settings for the logic input terminal function

Terminal symbol	Title	Function	Adjustment range	Default setting
F	F111	Input terminal selection 1A (F)	0-201 Note 1)	2 (F)
	F151	Input terminal selection 1B (F)		0 (No function)
	F155	Input terminal selection 1C (F)		0 (No function)
R	F112	Input terminal selection 2A (R)	0-201 Note 1)	4 (R)
	F152	Input terminal selection 2B (R)		0 (No function)
	F156	Input terminal selection 2C (R)		0 (No function)
S1	F113	Input terminal selection 3A (S1)	0-201 Note 1)	10 (SS1)
	F153	Input terminal selection 3B (S1)		0 (No function)
S2	F114	Input terminal selection 4A (S2)	0-201 Note 1)	12 (SS2)
	F154	Input terminal selection 4B (S2)		0 (No function)
VI	F109	Analog/logic input Selection (VI terminal)	0: Voltage signal input (0 - 10 V) 1: Current signal input (4 - 20 mA) 2: Logic input 3: Voltage signal input (0 - 5 V)	0
	F115	Input terminal selection 5 (VI)	8-55 Note 3)	14 (SS3)

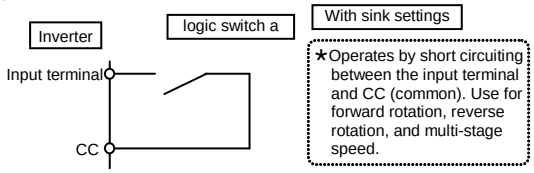
Note 1) Multiple functions assigned to a single terminal operate simultaneously.

Note 2) In case of setting always active function, assign the menu number to F108 and F110 (always active function selection).

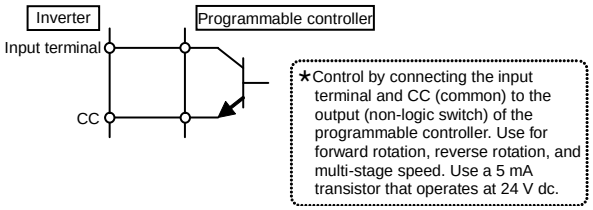
Note 3) When VI is used for the logic input, always connect a resistor between VI and terminal P24 in sink logic, between VI and terminal CC in source logic. Refer to section 2.3.2 (page B-10) for details.

■ Connecting

1) For logic input a



2) For connection (sink logic) via transistor output



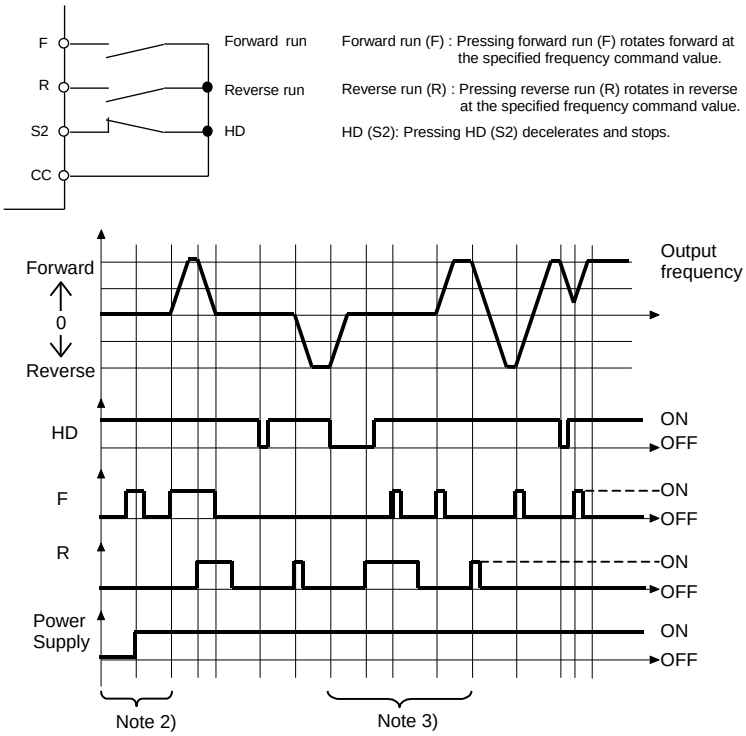
∗ About programmable controllers and interfaces

Supply the power for logic input terminal from external to P24 terminal (external 24Vdc input terminal) in case of controlling the inverter by using an open collector output of programmable controller.

7

■ Usage example 1 ··· 3-wire operation (one-push operation)

Use the 3-wire operation function to operate the inverter, maintaining operation without using the sequence circuit by inputting an external signal (reset logic signal).



Note 1) Set F110 = 6 (ST: standby) and CNOd = 0 (terminal board) for 3 wire operation. Assign HD (operation hold) to any input terminal at input terminal selection. When assigning the S2 terminal as shown above, set F114 = 50 (HD: operation hold).

Note 2) If the terminals are ON before turning on the power, terminal input is ignored when the power is turned ON. (Prevents sudden movements.) After turning the power ON, turn terminal input ON again.

Note 3) When HD is OFF, F and R are ignored even when ON. R does not operate even if it's ON when HD is ON. Likewise in this state, F does not operate even if it's ON. Turn F and R OFF and then turn them ON.

Note 4) During 3 wire operation, sending the jog run mode command stops operation.

Note 5) Be aware that DC braking continues even if a startup signal is input during DC braking.
Note 6) Only F and R maintain HD (operation hold). When using F or R in combination with other functions, be aware that the other functions do not hold. For example, when F and SS1 are assigned, F holds, but SS1 does not.

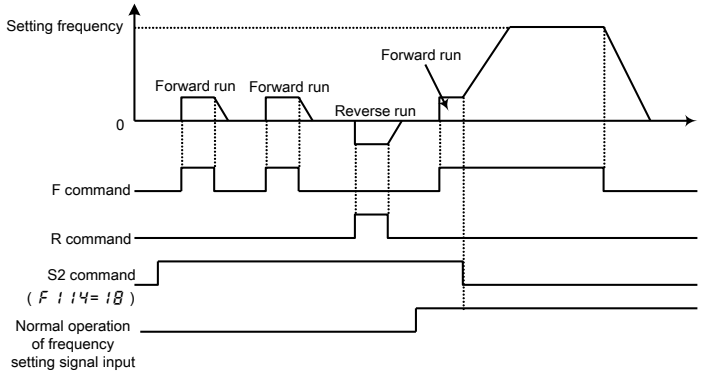
[Parameter settings]

Terminal symbol	Title	Function	Adjustment range	Setting example
S2	F114	Input terminal selection 4A (S2)	0-201	50 (HD operation hold)

■ Usage example 2 ··· Jog run

Jog run is used for inching the motor. When a jog run signal is input, a jog run frequency is immediately output, regardless of the acceleration time set.

Assign the jog run function to any input terminal. For example, when assigned to the S2 terminal, set F114 = 18. Jog run is done while the jog input terminal (S2 terminal) and either F or R are ON.



- The jog frequency is fixed at 5Hz.
- The stop pattern is slowdown stop.
- The jog run setting terminal is valid when the operation frequency is less than the jog frequency. Jog run does not function when the operation frequency is higher than the jog frequency.
- Even if an operation command is input midway, jog operation is prioritized.
- The jog frequency is not limited by the upper limit frequency (parameter UL).

■ List of logic input terminal function settings

Parameter programmed value		Function	Parameter programmed value		Function
Positive logic	Negative logic		Positive logic	Negative logic	
0	1	No function	36	37	PID control prohibition
2	3	Forward run command	48	49	Forced local from communication
4	5	Reverse run command	50	51	Operation hold (hold of 3-wire operation)
6	7	Standby	52	53	PID integral/differential clear
8	9	Reset command	54	55	PID characteristics switching
10	11	Preset-speed command 1	88	89	Frequency UP *1
12	13	Preset-speed command 2	90	91	Frequency DOWN *1
14	15	Preset-speed command 3	92	93	Clear frequency UP/DOWN *1
16	17	Preset-speed command 4	96	97	Coast stop command
18	19	Jog run mode	106	107	Frequency setting mode terminal board VI
20	21	Emergency stop by external signal	108	109	Command mode terminal board
22	23	DC braking command	110	111	Parameter editing permission
24	25	2nd acceleration/deceleration	122	123	Forced deceleration command
28	29	2nd V/F control mode switching	200	201	Parameter editing prohibition
32	33	2nd stall prevention level			

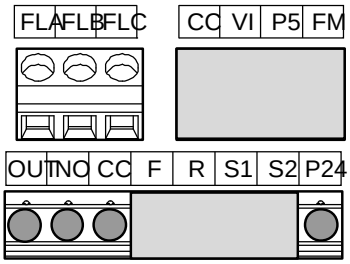
*1: Active when FMOd (frequency setting mode selection) = 5 (UP/DOWN from external logic input) is set. The frequency setup range is from 0.0 to UL (upper limit frequency). The acceleration/deceleration time relative to the set frequency is ACC/dEC while the acceleration/deceleration speed is not switched.

☆ Refer to section 11.6 for details about the input terminal function.

7.2.2 Output terminal function (sink logic)

This function is used to output a variety of signals to external devices from the inverter.
With the logic output terminal function, you can select from multiple output terminal functions. Set two types of functions for the OUT terminal and then you can output when either one or both of them is ON.

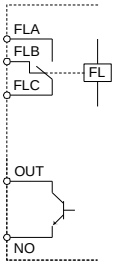
[Control terminal block]



■ Usage

FLA, B, C function: Set at parameter ϕ132.

OUT function: Set at parameter ϕ130 and 137.



■ Assign one type of function to an output terminal

Terminal symbol	Title	Function	Adjustment range	Default setting
OUT	F130	Output terminal selection 1A	0 ~ 255	4 (Low-speed detection signal)
FL (A, B, C)	F132	Output terminal selection 2		10 (Fault signal (trip output))

Note) When assigning 1 type of function to the OUT terminal, set only F130.
Leave parameter F137 as the standard setting (F137 = 255).

■ Assign two types of functions to the output terminal (OUT)

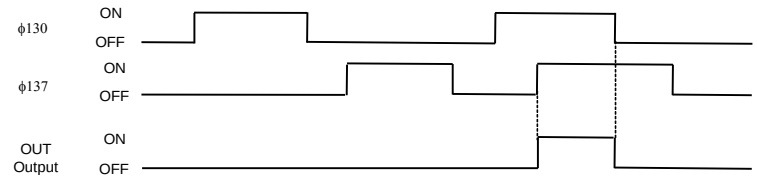
Terminal symbol	Title	Function	Adjustment range	Default setting
OUT	F130	Output terminal selection 1A	0 - 255	4 (Low-speed detection signal)
	F137	Output terminal selection 1B		255 (Always ON)
	F139	Output terminal logic selection	0: F130 and F137 1: F130 or F137	0

Note 1) F130 and F137 are active only when F669 = 0: Logic output (default).
Function is inactive when F669 = 1: Pulse train output is set.

(1) Output signals when two types of functions are simultaneously turned ON.

Signals are output when parameter F139 is the default (F139 = 0), and the functions set at parameters F130 and F137 are simultaneously turned ON.

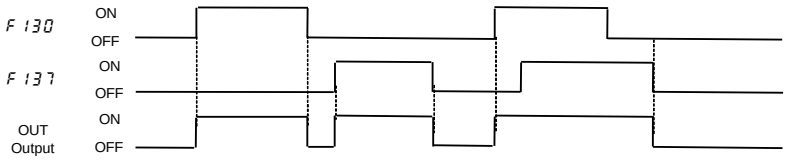
☆ Timing chart



(2) Output signals when either one of two types of functions are simultaneously turned ON.

Signals are output when parameter F139 = 1, and either of the functions set at parameters F130 and F137 are turned on.

☆ Timing chart



■ List of output terminal function settings

<Explanation of terminology>
• Alarm ….. Alarm output when a setting has been exceeded.
• Pre-alarm ….. Alarm output when the inverter may cause a trip during continued operation.

List of detection levels for output terminal selection

Parameter programmed value		Function	Parameter programmed value		Function
Positive logic	Negative logic		Positive logic	Negative logic	
0	1	Frequency lower limit	26	27	Small current detection
2	3	Frequency upper limit	28	29	Over-torque detection
4	5	Low-speed detection signal	40	41	Run/Stop
6	7	Output frequency attainment signal (acceleration/deceleration completed)	56	57	Cumulative operation time alarm
8	9	Set frequency attainment signal	60	61	Forward/reverse run
10	11	Fault signal (trip output)	78	79	RS485 communication error
14	15	Over-current pre-alarm	92	93	Designated data output
16	17	Overload pre-alarm	128	129	Parts replacement alarm
20	21	Overheat pre-alarm	146	147	Fault signal (output also at a ready)
22	23	Overvoltage pre-alarm	254		Always OFF
24	25	Power circuit undervoltage detection	255		Always ON

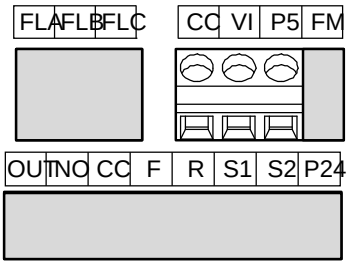
Note 1) ON with positive logic : Open collector output transistor or relay turned ON.
OFF : Open collector output transistor or relay turned OFF.
ON with negative logic : Open collector output transistor or relay turned OFF.
OFF : Open collector output transistor or relay turned ON.

☆ Refer to section 11.7 for details about the output terminal functions or levels.

7.3 Speed instruction (analog signal) settings from external devices

You can select from voltage input (0 to 10V, 0 to 5V), and current input (4 to 20mA) for an analog input terminal (VI). The maximum resolution is 1/1000.

[Control terminal block]



■ Analog input terminal (VI) function settings

Title	Function	Adjustment range	Default setting
F109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 - 5V)	0
F201	VI input point 1 setting	0 - 100%	0
F202	VI input point 1 frequency	0.0 - 400.0Hz	0.0
F203	VI input point 2 setting	0 - 100%	100
F204	VI input point 2 frequency	0.0 - 400.0Hz	*
F209	Analog input filter	4 - 1000 ms	64

* Depends upon the setup menu settings. Refer to section 11.5

Note1) When stable operation cannot be attained because of frequency setting circuit noise, increase F209.

Note2) Semiconductor switch is used to switch between current input and voltage input.
When power supply is off, it is high impedance between VI-CC terminals in spite of current input selecting.
The break detection might operate when current generator (4-20mA) with the break detection function is used.
Please correspond as following to prevent this problem.

1) Solution by sequence
Power supply is switched off inverter and current generator (PLC etc...) at same time with interlock sequence not to operate break detection function.

2) Solution by external resistor connection
Connect resistor 1/2W-500Ω or 470Ω between VI-CC terminals, and set the following parameter (voltage input setting).
F109=0 (Voltage input : Default setting)

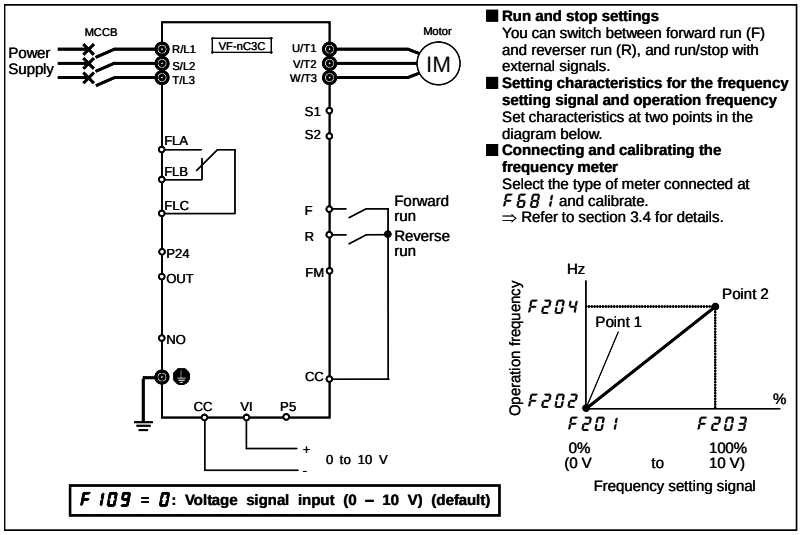
7.3.1 Settings depending on voltage (0 to 10 V) input

You can set the frequency settings by inputting an analog voltage signal of 0 to 10Vdc between the VI and CC terminals.

The following shows examples when the run command is input from the terminal.

Title	Function	Adjustment range	Default setting	Setting example
CMOd	Command mode selection	0 - 2	1 (panel keypad)	0 (terminal board)
FMOd	Frequency setting mode selection	0 – 5	2 (setting dial)	0 (terminal board VI)
F109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 - 5V)	0	0 (Voltage signal (0 – 10V))
F201	VI input point 1 setting	0 - 100%	0	0
F202	VI input point 1 frequency	0.0 - 400.0Hz	0.0	0.0
F203	VI input point 2 setting	0 - 100%	100	100
F204	VI input point 2 frequency	0.0 - 400.0Hz	*	60.0
F209	Analog input filter	4 - 1000 ms	64	64

* Depends upon the setup menu settings. Refer to section 11.5.



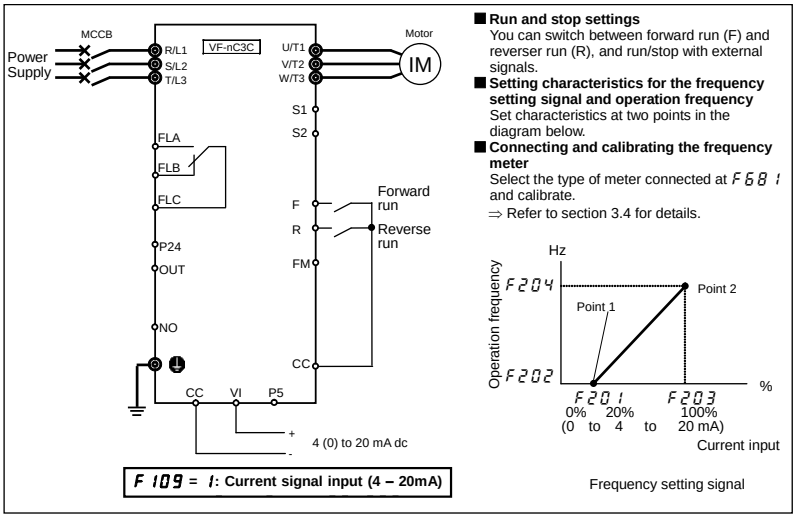
7.3.2 Settings depending on current (4 to 20 mA) input

You can set the frequency settings by inputting an analog current signal of 4 (0) to 20mA dc between the VI and CC terminals.

The following shows examples when the run command is input from the terminal.

Title	Function	Adjustment range	Default setting	Setting example
CNOd	Command mode selection	0 - 2	1 (panel keypad)	0 (terminal board)
FNOd	Frequency setting mode selection	0 - 5	2 (setting dial)	0 (terminal board VI)
F109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 – 5V)	0	1 (Current signal (4 – 20mA))
F201	VI input point 1 setting	0 - 100%	0	20(0)
F202	VI input point 1 frequency	0.0 - 400.0Hz	0.0	0.0
F203	VI input point 2 setting	0 - 100%	100	100
F204	VI input point 2 frequency	0.0 - 400.0Hz	*	60.0
F209	Analog input filter	4 - 1000 ms	64	64

* Depends upon the setup menu settings. Refer to section 11.5.



7.3.3 Settings depending on voltage (0 to 5 V) input <external potentiometer>

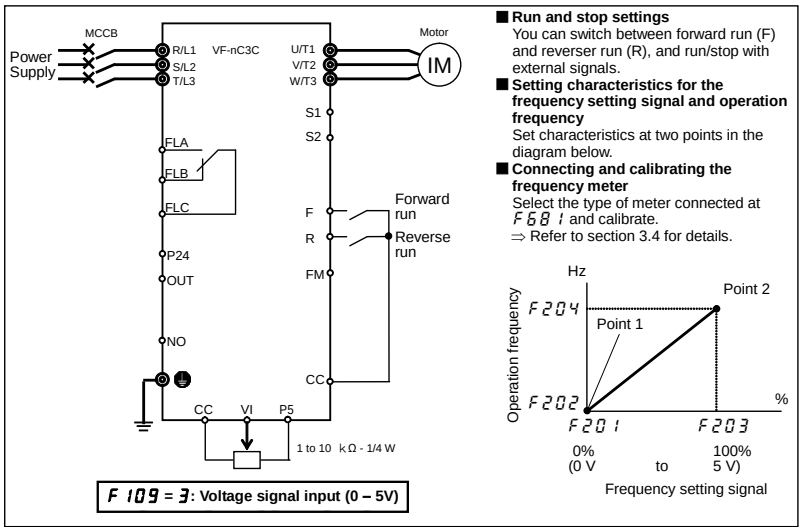
You can set the frequency by connecting the FRH kit (optional), or a potentiometer (1 to 10kΩ – 1/4W) to the VI terminal.

Connect the potentiometer between the P5, VI, and CC terminals. The standard voltage for the P5 terminal is 5Vdc. Instead of using the potentiometer, you can set the frequency settings by inputting an analog voltage signal of 0 to 5Vdc between the VI and CC terminals.

The following shows examples when the run command is input from the terminal.

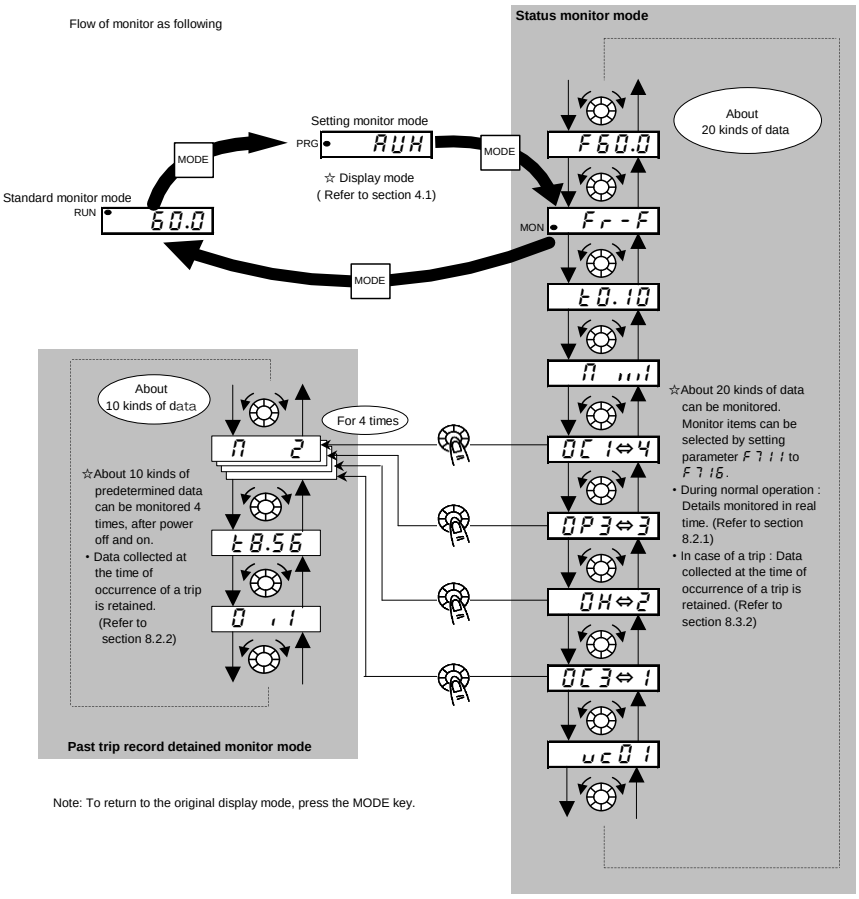
Title	Function	Adjustment range	Default setting	Setting example
CMOd	Command mode selection	0 - 2	1 (panel keypad)	0 (terminal board)
FMOd	Frequency setting mode selection	0 - 5	2 (setting dial)	0 (terminal board VI)
F109	Analog/logic input selection (VI terminal)	0: Voltage signal input (0 - 10V) 1: Current signal input (4 - 20mA) 2: Logic input 3: Voltage signal input (0 - 5V)	0	3 (Voltage signal (0 - 5V))
F201	VI input point 1 setting	0 - 100%	0	0
F202	VI input point 1 frequency	0.0 - 400.0Hz	0.0	0.0
F203	VI input point 2 setting	0 - 100%	100	100
F204	VI input point 2 frequency	0.0 - 400.0Hz	*	60.0
F209	Analog input filter	4 - 1000 ms	64	64

*Depends upon the setup menu settings. Refer to section 11.5.



8. Monitoring the operation status

8.1 Flow of status monitor mode



Note: To return to the original display mode, press the MODE key.

8

8.2 Status monitor mode

8.2.1 Status monitor under normal conditions

In this mode, you can monitor the operation status of the inverter.

To display the operation status during normal operation:

Press the MODE key twice.

Setting procedure (eg. operation at 40Hz)

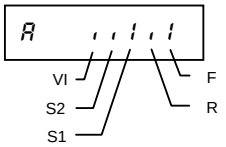
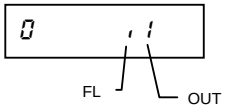
	Item displayed	Panel operated	LED display	Communication No.	Description
	Operation frequency *		40.0		The operation frequency is displayed (Operation at 60Hz). (When standard monitor display selection F710 is set at 0 [operation frequency])
	Parameter setting mode	MODE	AUH		The first basic parameter "AUH" (history function) is displayed.
	Direction of rotation	MODE	Fr-F	FE01	The direction of rotation is displayed. (Fr-F: forward run, Fr-r: reverse run)
Note 1	Operation frequency command *		F40.0	FE02	The operation frequency command value (Hz/free unit) is displayed. (In case of F711=2)
Note 2	Output current *		C 80	FE03	The inverter output current (load current) (%/A) is displayed. (In case of F712=1)
Note 3	Input voltage *		U100	FE04	The inverter input (DC) voltage (%/V) is displayed. (In case of F713=3)
	Output voltage *		P 80	FE05	The inverter output voltage (%/V) is displayed. (In case of F714=4)
	Inverter load factor *		L 70	FE27	The inverter load factor (%) is displayed. (In case of F715=27)
	Operation frequency *		o40.0	FD00	The operation frequency (Hz/free unit) is displayed. (In case of F716=0)

(Continued overleaf)

* Monitor items can be selected by setting parameters F710 to F716, (F720). Note 11

Refer to page H-8 for notes.

(Continued)

	Item displayed	Panel operated	LED display	Communication No.	Description
Note 4	Input terminal		A ,,1,1	FE06	The ON/OFF status of each of the control signal input terminals (F, R, S1, S2, VI) is displayed in bits. ON: 1 OFF: , 
Note 5	Output terminal		0 ,1	FE07	The ON/OFF status of each of the control signal output terminals (OUT and FL) is displayed in bits. ON: 1 OFF: , 
	Logic input terminals setting		L-S1	FD31	Logic setting by F127 is displayed. L-S0: Source logic L-S1: Sink logic
	CPU1 version		u101	FE08	The version of the CPU1 is displayed.
Note 6	CPU2 version		uc01	FE73	The version of the CPU2 is displayed.
Note 6	Past trip 1		OC3⇔1	FE10	Past trip 1 (displayed alternately)
Note 6	Past trip 2		OH⇔2	FE11	Past trip 2 (displayed alternately)
	Past trip 3		OP3⇔3	FE12	Past trip 3 (displayed alternately)
Note 6	Past trip 4		nErr⇔4	FE13	Past trip 4 (displayed alternately)

(Continued overleaf)

Refer to page H-8 for notes.

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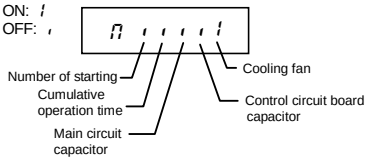
(Continued)

	Item displayed	Panel operated	LED display	Communication No.	Description
Note 7	Parts replacement alarm information		n 0 0 0 1	FE79	The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. ON: 1 OFF: 0 
Note 8	Cumulative operation time		t0.10	FE14	The cumulative operation time is displayed. (0.01=1 hour, 1.00=100 hours)
	Default display mode	MODE	40.0		The operation frequency is displayed (Operation at 40Hz).

8.2.2 Display of detailed information on a past trip

Details on a past trip (of trips 1 to 4) can be displayed, as shown in the table below, by pressing the center of the setting dial when the trip record is selected in the status monitor mode.

Unlike the "Display of trip information at the occurrence of a trip" in 8.3.2, details on a past trip can be displayed, even after the inverter is turned off or reset.

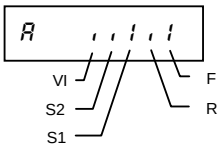
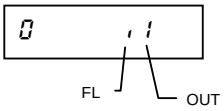
8

	Item displayed	Panel operated	LED display	Description
Note 9	Past trip 1		OC 1 ⇔ 1	Past trip 1 (displayed alternately)
	Continuous trips		n 2	For OCA, OCL, and Err5, the number of times (maximum of 31) the same trip occurred in succession is displayed (unit: times). Detailed information is recorded at the beginning and ending numbers.
Note 1	Operation frequency		o40.0	The operation frequency when the trip occurred is displayed.
	Direction of rotation		Fr-F	The direction of rotation when the trip occurred is displayed. (Fr-F: Forward run, Fr-r: Reverse run)
	Operation frequency command		F50.0	The operation command value when the trip occurred is displayed.
Note 2	Output current		C 150	The inverter output current when the trip occurred is displayed. (%/A)
Note 3	Input voltage		y 120	The inverter input voltage (DC) when the trip occurred is displayed. (%/V).

(Continued overleaf)

Refer to page H-8 for notes.

(Continued)

	Item displayed	Panel operated	LED display	Description
	Output voltage		P 80	The inverter output voltage when the trip occurred is displayed. (%/V)
Note 4	Input terminal		A ,,1,1	The ON/OFF statuses of the control input terminals (F, R, S1, S2, V I) are displayed in bits. ON: 1 OFF: , 
Note 5	Output terminal		0 ,1	The ON/OFF statuses of the control output terminals (OUT and FL) are displayed in bits. ON: 1 OFF: , 
Note 8	Cumulative operation time		t8.56	The cumulative operation time when the trip occurred is displayed. (0.01=1 hour, 1.00=100 hours)
	Past trip 1	MODE	0C 1 ⇔ 1	Press this key to return to past trip 1.

* The monitor value of a trip is not always recorded as the maximum value because of the time required for detection.

Refer to page H-8 for notes.

8

8.3 Display of trip information

8.3.1 Trip code display

If the inverter trips, an error code is displayed to suggest the cause. Since trip records are retained, information on each trip can be displayed anytime in the status monitor mode.

Refer to section 13.1 for details about trip code display.

☆ The monitor value of a trip is not always recorded as the maximum value because of the time required for detection.

8.3.2 Display of trip information at the occurrence of a trip

At the occurrence of a trip, the same information as that displayed in the mode described in " 8.2.1 Status monitor under normal conditions ", can be displayed, as shown in the table below, if the inverter is not turned off or reset. To display trip information after turning off or resetting the inverter, follow the steps described in " 8.2.2 Display of detailed information on a past trip ".

■ Example of call-up of trip information

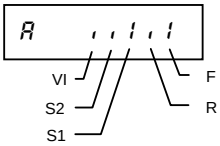
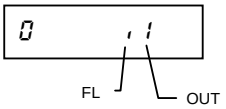
	Item displayed	Panel operated	LED display	Communication No.	Description
	Cause of trip		OP2		Status monitor mode (The code blinks if a trip occurs.) The motor coasts and comes to a stop (coast stop).
	Parameter setting mode	MODE	AUH		The first basic parameter "AUH" (history function) is displayed.
	Direction of rotation	MODE	Fr-F	FE01	The direction of rotation at the occurrence of a trip is displayed. (Fr-F: forward run, Fr-r: reverser run).
Note 1	Operation frequency command *		F40.0	FE02	The operation frequency command value (Hz/free unit) at the occurrence of a trip is displayed. (In case of F711=2)
Note 2	Output current *		C130	FE03	The output power of the inverter at the occurrence of a trip (%/A) is displayed. (In case of F712=1)
Note 3	Input voltage *		V141	FE04	The inverter input (DC) voltage (%/V) at the occurrence of a trip is displayed. (In case of F713=3)
	Output voltage *		P 80	FE05	The output voltage of the inverter at the occurrence of a trip (%/V) is displayed. (In case of F714=4)
	Inverter load factor *		L 70	FE27	The inverter load factor (%) at the occurrence of a trip is displayed. (In case of F715=27)
Note 1	Operation frequency *		o30.0	FE00	The inverter output frequency (Hz/free unit) at the occurrence of a trip is displayed. (In case of F716=0)

(Continued overleaf)

* Monitor items can be selected by settings parameters F710 to F716, (F720). Note 11

Refer to page H-8 for notes.

(Continued)

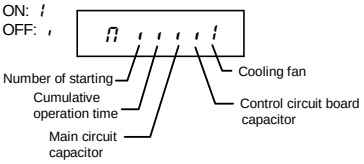
	Item displayed	Panel operated	LED display	Communication No.	Description
Note 4	Input terminal		A ,,1,1	FE06	The ON/OFF statuses of the control input terminals (F, R, S1, S2, VI) are displayed in bits. ON: 1 OFF: , 
Note 5	Output terminal		0 ,1	FE07	The ON/OFF status of each of the control signal output terminals (OUT and FL) at the occurrence of a trip is displayed in bits. ON: 1 OFF: , 
	Logic input terminals setting		L-50	FD31	Logic setting by F127 is displayed. L-50: Source logic L-51: Sink logic
	CPU1 version		u101	FE08	The version of the CPU1 is displayed.
	CPU2 version		uc01	FE73	The version of the CPU2 is displayed.
Note 6	Past trip 1		OP2⇔1	FE10	Past trip 1 (displayed alternately)
Note 6	Past trip 2		OH⇔2	FE11	Past trip 2 (displayed alternately)
Note 6	Past trip 3		OP3⇔3	FE12	Past trip 3 (displayed alternately)
Note 6	Past trip 4		nErr⇔4	FE13	Past trip 4 (displayed alternately)

(Continued overleaf)

Refer to page H-8 for notes.

8

(Continued)

	Item displayed	Panel operated	LED display	Communication No.	Description
Note 7	Parts replacement alarm information		n 0 0 0 0	FE79	The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. ON: 1 OFF: 0 
Note 8	Cumulative operation time		t0.10	FE14	The cumulative operation time is displayed. (0.01=1 hour, 1.00=100 hours)
	Default display mode		OP2		The cause of the trip is displayed.

Note 1: The characters to the left disappear above 100 Hz. (Ex: 120 Hz is 120.0)

Note 2: You can switch between % and A (ampere)/V (volt), using the parameter F701 (current/voltage unit selection).

Note 3: The input (DC) voltage displayed is $1/\sqrt{2}$ times as large as the rectified d.c. input voltage. In case of 1ph-120, displayed value is 1/2 times in addition.

Note 4: If F109 = 2 (Logic input): VI bar is activated depend on VI terminal ON/OFF.
If F109 = 0, 1 or 3 (Voltage/current input): VI bar is always OFF.

Note 5: If F669 = 0 (Logic output): Out bar is activated depend on OUT terminal ON/OFF.
If F669 = 1 (Pulse train output): OUT bar is always OFF.

Note 6: Past trip records are displayed in the following sequence: 1 (latest trip record) ⇔2⇔3⇔4 (oldest trip record). If no trip occurred in the past, the message "nErr" will be displayed. Details on past trip record 1, 2, 3 or 4 can be displayed by pressing the center of the setting dial when past trip 1, 2, 3 or 4 is displayed. Refer to section 8.2.2 for details.

Note 7: Parts replacement alarm is displayed based on the value calculated from the annual average ambient temperature specified using F634, the ON time of the inverter, the operating time of the motor and the output current (load factor). Use this alarm as a guide only, since it is based on a rough estimation.

Note 8: The cumulative operation time increments only when the machine is in operation.

Note 9: If there is no trip record, nErr is displayed.

Note 10: Of the items displayed on the monitor, the reference values of items expressed in percent are listed below.

- Load current: The current monitored is displayed. The unit can be switched to A (amperes).
- Input voltage: The voltage displayed is the voltage determined by converting the voltage measured in the DC section into an AC voltage. The reference value (100% value) is 400 volts for 400V models. The unit can be switched to V (volts).

- Output voltage: The voltage displayed is the output command voltage. 100% reference value is 400V on 400V models.
  This unit can be switched to V (volts).
- Torque current: The current required to generate torque is calculated from the load current by vector operations. The value thus calculated is displayed. The reference value (100% value) is the value at the time when the load current is 100%.
- Load factor of inverter: Depending on the PWM carrier frequency (F300) setting and so on, the actual rated current may become smaller than the rated output current indicated on the nameplate. With the actual rated current at that time (after a reduction) as 100%, the proportion of the load current to the rated current is indicated in percent. The load factor is also used to calculate the conditions for overload trip (OL 1).

Note 11: Status monitor of * mark is displayed by F710 to F718 and F720 setting.
The left side character is as following table by each parameter setting number.

Parameter	Setting No.	LED display	Function	Unit
F710~F716, F720	0	o 50.0	Operation frequency	Hz / free unit
	1	C 16.5	Output current	% / A
	2	F 50.0	Frequency setting value	Hz / free unit
F711~F716	3	Y 100	Input voltage (DC detection)	% / V
	4	P 90	Output voltage (command value)	% / V
	5	h 3.0	Input power	kW
	6	H 2.8	Output power	kW
	7	9 80	Torque	%
	8	c 90	Torque current	% / A
	9-11	-	-	-
	12	b 40.0	Frequency setting value (after compensation)	Hz / free unit
	13-17	-	-	-
F710, F720	18	****	Arbitrary code from communication	-
F711~F716	19-22	-	-	-
	23	d 40.0	PID feedback value	Hz / free unit
	24-26	-	-	-
	27	L 70	Drive load factor	%
F710~F716, F720	28-33	-	-	-
	34	n 89.0	Number of starting	10000 times
	35-51	-	-	-
	52	c 50.0	During stop : Frequency setting value During operation : Operation frequency	Hz / free unit

9. Peripheral devices

⚠ Warning	
Mandatory action	• When using switchgear for the inverter, it must be installed in a cabinet. Failure to do so can lead to risk of electric shock and can result in death or serious injury.
Be Grounded	• Connect earth cables securely. Failure to do so can lead to risk of electric shock or fire in case of a failure or short-circuit or electric leak.

9.1 Selection of wiring materials and devices

■ Selection of cable size

Voltage class	Applicable motor (kW)	Cable size (mm^2) (Note 4)					
		Power circuit (Note 1, 5)		Braking resistor (optional)		Grounding earth cable	
		IEC compliant	For Japan (JEAC8001-2005)	IEC compliant	For Japan (JEAC8001-2005)	IEC compliant	For Japan (JEAC8001-2005)
3 phase 400V class	0.4	1.5	2.0	1.5	2.0	2.5	2.0
	0.75	1.5	2.0	1.5	2.0	2.5	2.0
	1.5	1.5	2.0	1.5	2.0	2.5	2.0
	2.2	1.5	2.0	1.5	2.0	2.5	2.0
	4.0	2.5	2.0	1.5	2.0	2.5	2.0
	5.5	4.0	2.0	1.5	2.0	4.0	3.5
	7.5	6.0	3.5	2.5	2.0	6.0	3.5
	11	10.0	5.5	4.0	2.0	10.0	5.5

Note 1: Sizes of the wires connected to the input terminals R/L1, S/L2 and T/L3 and the output terminals U/T1, V/T2 and W/T3 when the length of each wire does not exceed 30m.

Note 2: For the control circuit, use shielded wires 0.75 mm^2 or more in diameter.

Note 3: For grounding, use a cable with a size equal to or larger than the above.

Note 4: The cable sizes specified in the above table apply to HIV cables (copper cables shielded with an insulator with a maximum allowable temperature of 75°C) used at an ambient temperature of 50°C or less.

■ Selection of wiring devices

Voltage class	Applicable motor (kW)	Input current (A)		Molded case circuit breaker (MCCB) Earth leakage circuit breaker (ELCB)				Magnetic contactor (MC) (Note 1 to 4)			
				Without reactor		with ACL		Without reactor		with ACL	
		Without reactor	With ACL	Rated current (A)	MCCB type (ELCB type)	Rated current (A)	MCCB type (ELCB type)	Rated current (A)	Model	Rated current (A)	Model
3 phase 400V class Note 6)	0.4	2.1	1.5	5	NJ30E (NJV30E)	5	NJ30E (NJV30E)	20	CA13	20	CA13
	0.75	3.6	2.6	5		5		20		20	
	1.5	6.5	4.7	10		10		20		20	
	2.2	8.7	6.4	15		10		20		20	
	4.0	13.7	10.3	20		15		20		20	
	5.5	20.7	14.0	30		20		32	CA20	20	
	7.5	26.5	18.1	30		30		32		32	CA20
	11	36.6	24.1	50	NJ50EB (NJV50EB)	40	NJ50EB (NJV50EB)	50	CA25	32	

The recommended molded case circuit breaker (MCCB) must be connected to primary side of each inverter to protect the wiring system.

Note 1: Models made by Toshiba Industrial Products Sales Corporation are shown.

Note 2: Be sure to attach a surge killer to the exciting coil of the relay and the magnetic contactor.

Note 3: When using the auxiliary contacts 2a of the magnetic contactor MC for the control circuit, connect the contacts 2a in parallel to increase reliability.

Note 4: When a motor is driven by commercial power supply using commercial power supply / inverter switching circuit, use a magnetic contactor appropriated AC-3 class the motor rated current.

Note 5: Select an MCCB with a current breaking rating appropriate to the capacity of the power supply, because short-circuit currents vary greatly depending on the capacity of the power supply and the condition of the wiring system. The MCCB, MC and ELCB in this table were selected, on the assumption that a power supply with a normal capacity would be used.

Note 6: For the operation and control circuits, regulate the voltage at 200V to 240V with a step-down transformer for 400V class.

Note 7: Regarding influence of leakage current, refer to section 1.4.3.

9.2 Installation of a magnetic contactor

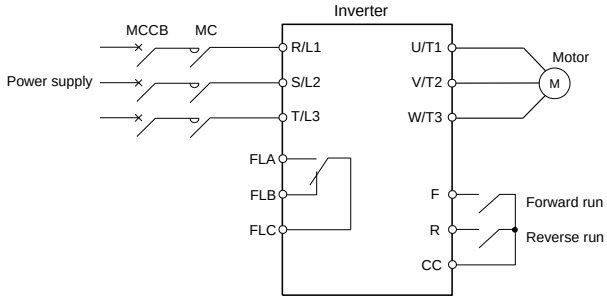
If using the inverter without installing a magnetic contactor (MC) in the primary circuit, use an MCCB (with a power cut off device) to open the primary circuit when the inverter protective circuit is activated.
When using an optional brake module, install a magnetic contactor (MC) or molded-case circuit breaker with a power cutoff device on the primary power supply of the inverter, so that the power circuit opens when the failure detection relay (FL) in the inverter or the externally installed overload relay is actuated.

■ Magnetic contactor in the primary circuit

To detach the inverter from the power supply in any of the following cases, insert a magnetic contactor (primary-side magnetic contactor) between the inverter and the power supply.

(1) If the motor overload relay is tripped
(2) If the protective detector (FL) built into the inverter is activated
(3) In the event of a power failure (for prevention of auto-restart)
(4) If the resistor protective relay is tripped when a braking resistor (option) is used

When using the inverter with no magnetic contactor (MC) on the primary side, install a molded-case circuit breaker with a voltage tripping coil instead of an MC and adjust the circuit breaker so that it will be tripped if the protective relay referred to above is activated. To detect a power failure, use an undervoltage relay or the like.



Example of connection of a magnetic contactor in the primary circuit

Notes on wiring

- When frequently switching between start and stop, do not use the magnetic contactor on the primary side as an on-off switch for the inverter.
  Instead, stop and start the inverter by using terminals F and CC (forward run) or R and CC (reverse run).
- Be sure to attach a surge killer to the exciting coil of the magnetic contactor (MC).

■ Magnetic contactor in the secondary circuit

A magnetic contactor may be installed on the secondary side to switch controlled motors or supply commercial power to the load when the inverter is out of operation.

Notes on wiring

- Be sure to interlock the magnetic contactor on the secondary side with the power supply to prevent commercial power from being applied to the inverter output terminals.
- When installing a magnetic contactor (MC) between the inverter and the motor, avoid turning the magnetic contactor on or off during operation. Turning the magnetic contactor on or off during operation causes a current to rush into the inverter which could lead to malfunction.

9.3 Installation of an overload relay

1) This inverter has an electronic-thermal overload protective function.
   In the following cases, however, an overload relay suitable for the adjustment of the motor electronic thermal protection level (Ethr) and appropriate to the motor used should be installed between the inverter and the motor.
   - When using a motor with a current rating different to that of the corresponding Toshiba general-purpose motor
   - When operating a single motor with an output smaller than that of the applicable standard motor or more than one motor simultaneously.
2) When using this inverter to operate a constant-torque motor, such as the Toshiba VF motor, adjust the protection characteristic of the electronic thermal protection unit (OLM) to the VF motor use.
3) It is recommended to use a motor with a thermal relay embedded in the motor coil to give sufficient protection to the motor, especially when it runs in a low-speed range.

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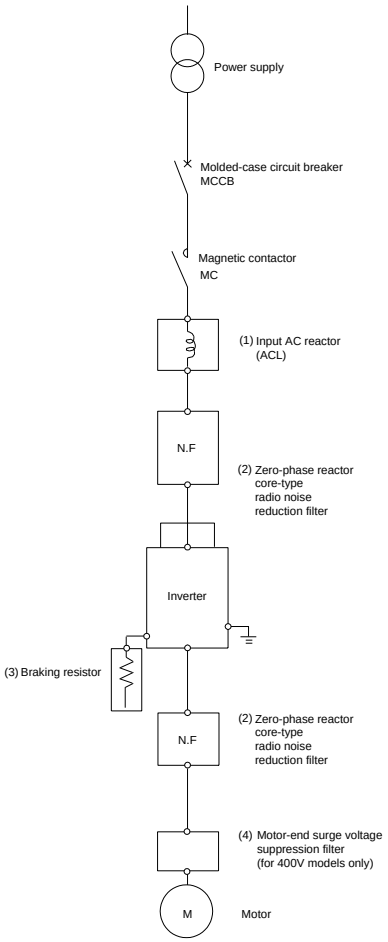
9.4 Optional external devices

The following external devices are optionally available for this inverter series.



(5) Parameter writer : RKP002Z
(6) Remote keypad : RKP007Z
(7) Remote control panel : CBVR-7B1
(8) Frequency meter : QS60T
(9) FRH kit : FRH kit
(10) USB communication converter : USB001Z

10. Table of parameters and data

10.1 Frequency setting parameter

Title	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
FC	Operation frequency of operation panel	Hz	0.1/0.01	LL-UL	0.0		3.2.2

10.2 Basic parameters

- Four navigation functions

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
AUH	-	History function	-	-	Displays parameters in groups of five in the reverse order to that in which their settings were changed. * (Possible to edit)	-		4.3 5.1
AUF	0093	Guidance function	-	-	0: - 1: - 2: Preset speed guidance 3: Analog signal operation guidance 4: Motor 1 & 2 switching operation guidance 5: Motor constant setting guidance	0		4.3 5.2
AU1	0000	Automatic acceleration/ deceleration	-	-	0: Disabled (manual setting) 1: Automatic 2: Automatic (only at acceleration)	0		5.3
AU2	0001	Torque boost setting macro function	-	-	0: Disabled 1: Automatic torque boost + auto-tuning 2: Vector control + auto-tuning 3: Energy saving + auto-tuning	0		5.4

- Basic parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
CNOd	0003	Command mode selection	-	-	0: Terminal board 1: Panel keypad (including remote keypad) 2: RS485 communication	1		3 5.5 7.3
FNOd	0004	Frequency setting mode selection	-	-	0: Terminal board VI 1: Setting dial 1 (press in center to save) 2: Setting dial 2 (save even if power is off) 3: RS485 communication 4: - 5: UP/DOWN from external logic input	2		3 5.5 6.5.1 7.3

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
FMSL	0005	Meter selection	-	-	0: Output frequency 1: Output current 2: Frequency reference 3: Input voltage (DC detection) 4: Output voltage (command value) 5 to 11: - 12: Frequency setting value (after compensation) 13: VI input value 14: - 15: Fixed output 1 (output current 100% equivalent) 16: Fixed output 2 (output current 50% equivalent) 17: Fixed output 3 (Other than the output current) 18: RS485 communication data 19: For adjustments (FM set value is displayed.) 20 to 22: -	0		3.4
FM	0006	Meter adjustment gain	-	-	-	-		
Fr	0008	Forward/reverse run selection (Panel keypad)	-	-	0: Forward run 1: Reverse run 2: Forward run (F/R switching on remote keypad) 3: Reverse run (F/R switching on remote keypad)	0		5.7
ACC	0009	Acceleration time 1	S	0.1/0.1	0.0-3000	10.0		5.3
dEC	0010	Deceleration time 1	S	0.1/0.1	0.0-3000	10.0		
FH	0011	Maximum frequency	Hz	0.1/0.01	30.0-400.0	50		5.8
UL	0012	Upper limit frequency	Hz	0.1/0.01	0.5- FH	50		5.9
LL	0013	Lower limit frequency	Hz	0.1/0.01	0.0- UL	0.0		
uL	0014	Base frequency 1	Hz	0.1/0.01	20.0-400.0	50		5.10
uLu	0409	Base frequency voltage 1	V	1/0.1	50-660	400		5.10 6.12.5
PE	0015	V/F control mode selection	-	-	0: V/F constant 1: Variable torque 2: Automatic torque boost control 3: Vector control 4: Energy-saving 5 to 6: - 7: V/F 5 point setting	0		5.11
ub	0016	Torque boost value 1	%	0.1/0.1	0.0-30.0	* 1		5.12
tHr	0600	Motor electronic-thermal protection level 1	% (A)	1/1	10-100	100		3.5 6.16.1

*1: Default setting values vary depending on the capacity. Refer to section 10.4.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
OLn	0017	Electronic-thermal protection characteristic selection	-	-	Setting / Overload protection / OL stall 0 Standard motor: valid / invalid 1 Standard motor: valid / valid 2 Standard motor: invalid / invalid 3 Standard motor: invalid / valid 4 VF motor: valid / invalid 5 VF motor: valid / valid 6 VF motor: invalid / invalid 7 VF motor: invalid / valid	0		3.5
Sr1	0018	Preset-speed frequency 1	Hz	0.1/0.01	LL-UL	0.0		3.6
Sr2	0019	Preset-speed frequency 2	Hz	0.1/0.01	LL-UL	0.0		
Sr3	0020	Preset-speed frequency 3	Hz	0.1/0.01	LL-UL	0.0		
Sr4	0021	Preset-speed frequency 4	Hz	0.1/0.01	LL-UL	0.0		
Sr5	0022	Preset-speed frequency 5	Hz	0.1/0.01	LL-UL	0.0		
Sr6	0023	Preset-speed frequency 6	Hz	0.1/0.01	LL-UL	0.0		
Sr7	0024	Preset-speed frequency 7	Hz	0.1/0.01	LL-UL	0.0		
tYP	0007	Default setting	-	-	0: - 1: 50Hz default setting 2: 60Hz default setting 3: Default setting 1 (Initialization) 4: Trip record clear 5: Cumulative operation time clear 6: Initialization of type information 7: Save user setting parameters 8. Load user setting parameters 9. Cumulative fan operation time record clears 10 to 11: - 12: Number of starting clear	0		4.3 4.3.2
PSEL	0050	Registered parameters display selection	-	-	0: Standard setting mode at power on 1: Easy setting mode at power on 2: Easy setting mode only	0		4.5
F1--	-	Extended parameter starting at 100	-	-	-	-	-	4.2.2
F2--	-	Extended parameter starting at 200	-	-	-	-	-	
F3--	-	Extended parameter starting at 300	-	-	-	-	-	
F4--	-	Extended parameter starting at 400	-	-	-	-	-	
F5--	-	Extended parameter starting at 500	-	-	-	-	-	
F6--	-	Extended parameter starting at 600	-	-	-	-	-	
F7--	-	Extended parameter starting at 700	-	-	-	-	-	
F8--	-	Extended parameter starting at 800	-	-	-	-	-	
GrU	-	Automatic edit function	-	-	-	-	-	4.3.1

11.3 Extended parameters

- Input/output parameters 1

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F100	0100	Low-speed signal output frequency	Hz	0.1/0.01	0.0-FH	0.0		6.1.1
F101	0101	Speed reach setting frequency	Hz	0.1/0.01	0.0-FH	0.0		6.1.3
F102	0102	Speed reach detection band	Hz	0.1/0.01	0.0-FH	2.5		6.1.2 6.1.3
F105	0105	Priority selection (Both F and R are ON)	-	-	0: Reverse 1: Slowdown Stop	1		6.2.1
F108	0108	Always active function selection 1	-	-	0-153	0 (No function)		6.3.2
F109	0109	Analog/logic input Selection (VI terminal)	-	-	0: Voltage signal input (0-10V) 1: Current signal input (4-20mA) 2: Logic input 3: Voltage signal input (0-5V)	0		6.2.2 6.3.3 6.5.2 7.2.1 7.3
F110	0110	Always active function selection 2	-	-	0-153	6 (ST)		6.3.2
F111	0111	Input terminal selection 1A (F)	-	-	0-201	2 (F)		6.3.3 6.5.1 7.2.1
F112	0112	Input terminal selection 2A (R)	-	-	0-201	4 (R)		
F113	0113	Input terminal selection 3A (S1)	-	-	0-201	10 (SS1)		
F114	0114	Input terminal selection 4A (S2)	-	-	0-201	12 (SS2)		
F115	0115	Input terminal selection 5 (VI)	-	-	8-55	14 (SS3)		
F127	0127	Sink/source switching	-	-	0: Sink(Internal power supply), 100: Source, 200: Sink(External power supply) 1-99, 101-199, 201-255: invalid	0		6.3.1
F130	0130	Output terminal selection 1A (OUT)	-	-	0-255	4 (LOW)		6.3.4 7.2.2
F132	0132	Output terminal selection 2 (FL)	-	-	0-255	10 (FL)		
F137	0137	Output terminal selection 1B (OUT)	-	-	0-255	255 (always ON)		
F139	0139	Output terminal logic selection (OUT)	-	-	0: F130 and F137 1: F130 or F137	0		6.3.4 7.2.2
F144	0144	Factory specific coefficient 1A	-	-	-	-		*1

*1: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F151	0151	Input terminal selection 1B (F)	-	-	0-201	0		6.3.3 6.5.1 7.2.1
F152	0152	Input terminal selection 2B (R)	-	-	0-201	0		
F153	0153	Input terminal selection 3B (S1)	-	-	0-201	0		
F154	0154	Input terminal selection 4B (S2)	-	-	0-201	0		
F155	0155	Input terminal selection 1C (F)	-	-	0-201	0		
F156	0156	Input terminal selection 2C (R)	-	-	0-201	0		

- Basic parameter 2

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F170	0170	Base frequency 2	Hz	0.1/0.01	20.0-400.0	50		6.4.1
F171	0171	Base frequency voltage 2	V	1/0.1	50-660	400		
F172	0172	Torque boost value 2	%	0.1/0.1	0.0-30.0	* 1		
F173	0173	Motor electronic-thermal protection level 2	% (A)	1/1	10-100	100		5.13 6.4.1 6.16.1
F185	0185	Stall prevention level 2	% (A)	1/1	10-199, 200 (disabled)	150		6.4.1 6.19.2
F190	0190	V/f 5-point setting VF1 frequency	Hz	0.1/0.01	0.0-FH	0.0		?? 5.12 6.5
F191	0191	V/f 5-point setting VF1 voltage	%	0.1/0.01	0.0-125.0	0.0		
F192	0192	V/f 5-point setting VF2 frequency	Hz	0.1/0.01	0.0-FH	0.0		
F193	0193	V/f 5-point setting VF2 voltage	%	0.1/0.01	0.0-125.0	0.0		
F194	0194	V/f 5-point setting VF3 frequency	Hz	0.1/0.01	0.0-FH	0.0		
F195	0195	V/f 5-point setting VF3 voltage	%	0.1/0.01	0.0-125.0	0.0		
F196	0196	V/f 5-point setting VF4 frequency	Hz	0.1/0.01	0.0-fh	0.0		
F197	0197	V/f 5-point setting VF4 voltage	%	0.1/0.01	0.0-125.0	0.0		
F198	0198	V/f 5-point setting VF5 frequency	Hz	0.1/0.01	0.0-FH	0.0		
F199	0199	V/f 5-point setting VF5 voltage	%	0.1/0.01	0.0-125.0	0.0		

*1: Default setting values vary depending on the capacity. Refer to section 10.4.

- Frequency parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F201	0201	VI input point 1 setting	%	1/1	0-100	0		6.5.2 7.3
F202	0202	VI input point 1 frequency	Hz	0.1/0.01	0.0-400.0	0.0		
F203	0203	VI input point 2 setting	%	1/1	0-100	100		
F204	0204	VI input point 2 frequency	Hz	0.1/0.01	0.0-400.0	50		
F209	0209	Analog input filter	ms	1/1	4-1000	64		
F240	0240	Starting frequency setting	Hz	0.1/0.01	0.1-10.0	0.5		6.6.1
F241	0241	Operation starting frequency	Hz	0.1/0.01	0.0-FH	0.0		6.6.2
F242	0242	Operation starting frequency hysteresis	Hz	0.1/0.01	0.0-FH	0.0		
F249	0249	Factory specific coefficient 2A	-	-	-	-		* 1
F250	0250	DC braking starting frequency	Hz	0.1/0.01	0.0-FH	0.0		6.7.1
F251	0251	DC braking current	%(A)	1/1	0-100	50		
F252	0252	DC braking time	s	0.1/0.1	0.0-25.5	1.0		
F256	0256	Time limit for lower-limit frequency operation	s	0.1/0.1	0: Disabled 0.1-600.0	0.0		6.8.1
F264	0264	External logic input - UP response time	s	0.1/0.1	0.0-10.0	0.1		6.5.3
F265	0265	External logic input - UP frequency steps	Hz	0.1/0.01	0.0-FH	0.1		
F266	0266	External logic input - DOWN response time	s	0.1/0.1	0.0-10.0	0.1		
F267	0267	External logic input - DOWN frequency steps	Hz	0.1/0.01	0.0-FH	0.1		
F268	0268	Initial value of UP/DOWN frequency	Hz	0.1/0.01	LL-UL	0.0		
F269	0269	Change of the initial value of UP/DOWN frequency	-	-	0: Not changed 1: Setting of F268 changed when power is turned off	1		
F270	0270	Jump frequency	Hz	0.1/0.01	0.0-FH	0.0		6.9
F271	0271	Jumping width	Hz	0.1/0.01	0.0-30.0	0.0		
F287	0287	Preset-speed frequency 8	Hz	0.1/0.01	LL-UL	0.0		3.6 6.10
F288	0288	Preset-speed frequency 9	Hz	0.1/0.01	LL-UL	0.0		
F289	0289	Preset-speed frequency 10	Hz	0.1/0.01	LL-UL	0.0		
F290	0290	Preset-speed frequency 11	Hz	0.1/0.01	LL-UL	0.0		
F291	0291	Preset-speed frequency 12	Hz	0.1/0.01	LL-UL	0.0		

*1: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F292	0292	Preset-speed frequency 13	Hz	0.1/0.01	LL-UL	0.0		3.6 6.10
F293	0293	Preset-speed frequency 14	Hz	0.1/0.01	LL-UL	0.0		
F294	0294	Preset-speed frequency 15	Hz	0.1/0.01	LL-UL	0.0		

- Operation mode parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F300	0300	PWM carrier frequency	kHz	1/0.1	2 -12 (Over 4kHz is available at F316=0,1)	4		6.11
F301	0301	Auto-restart control selection	-	-	0: Disabled 1: At auto-restart after momentary stop 2: At ST terminal off and on 3: 1+2 4: At start-up	0		6.12.1
F302	0302	Regenerative power ride-through control (Deceleration stop)	-	-	0: Disabled 1: Automatic setting 2: Slowdown stop	0		6.12.2
F303	0303	Retry selection (number of times)	Times	1/1	0: Disabled 1-10	0		6.12.3
F304	0304	Dynamic braking selection	-	-	0: Disabled 1: Enabled, Resistor overload protection enabled 2: Enabled 3: Enabled, Resistor overload protection enabled (At ST terminal on) 4: Enabled (At ST terminal on)	0		6.15.4
F305	0305	Overvoltage limit operation (Slowdown stop mode selection)	-	-	0: Enabled 1: Disabled 2: Enabled (Quick deceleration control) 3: Enabled (Dynamic quick deceleration control)	2		6.12.4
F307	0307	Supply voltage correction (output voltage limitation)	-	-	0: Supply voltage uncorrected, output voltage limited 1: Supply voltage corrected, output voltage limited 2: Supply voltage uncorrected, output voltage unlimited 3: Supply voltage corrected, output voltage unlimited	2		6.12.5
F308	0308	Dynamic braking resistance	Ω	0.1/0.1	1.0-1000	*1		6.15.4
F309	0309	Allowable continuous braking resistance	kW	0.01/0.01	0.01-30.00	*1		
F310	0310	Factory specific coefficient 3A	-	-	-	-		* 2

*1: Default setting values vary depending on the capacity. Refer to section 10.4.

*2: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F311	0311	Reverse-run prohibition	-	-	0: Forward/reverse run permitted 1: Reverse run prohibited 2: Forward run prohibited	0		6.12.6
F312	0312	Random mode	-	-	0: Disabled 1: Automatic setting	0		6.11
F316	0316	Carrier frequency control mode selection	-	-	0: Carrier frequency without reduction 1: Carrier frequency with automatic reduction 2: Carrier frequency without reduction Support 400V models 3: Carrier frequency with automatic reduction Support 400V models	3		
F340	0340	Creeping time 1	s	0.01/0.01	0.00-10.00	0.00		6.18.1
F341	0341	Braking mode selection	-	-	0: Disabled 1-2: - 3: Horizontal operation	0		
F343	0343	Torque bias	%	1/0.01	-250- +250	0		
F344	0344	Factory specific coefficient XX	-	-	-	-		* 1
F345	0345	Brake release time	s	0.01/0.01	0.00-10.00	0.05		
F346	0346	Creeping frequency	Hz	0.1/0.01	F240 -20.0	3.0		
F347	0347	Creeping time 2	s	0.01/0.01	0.00-10.00	0.10		
F348	0348	Factory specific coefficient XX	-	-	-	-		* 1
F359	0359	PID control waiting time	s	1/1	0-2400	0		6.13
F360	0360	PID control	-	-	0: Disabled, 1: Enabled	0		
F362	0362	Proportional gain	-	0.01/0.01	0.01-100.0	0.30		
F363	0363	Integral gain	-	0.01/0.01	0.01-100.0	0.20		
F366	0366	Differential gain	-	0.01/0.01	0.00-2.55	0.00		
F380	0380	PID forward/reverse characteristics selection	-	-	0: Forward 1: Reverse	0		
F391	0391	Hysteresis for lower-limit frequency operation	Hz	0.1/0.01	0.0-UL	0.2		6.8.1

*1: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

- Torque boost parameters 1

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F400	0400	Auto-tuning	-	-	0: Auto-tuning disabled 1: Initialization of F402 (reset to 0) 2: Auto-tuning executed (after execution: 0)	0		6.14
F401	0401	Slip frequency gain	%	1/1	0-150	50		
F402	0402	Automatic torque boost value	%	0.1/0.1	0.1-30.0	* 1		
F405	0405	Motor rated capacity	kW	0.01/0.01	0.01-15.00	* 1		
F412	0412	Motor specific coefficient 1	-	-	-	-		* 4
F415	0415	Motor rated current	A	0.1/0.1	0.1-30.0	* 1		6.14
F416	0416	Motor no-load current	%	1/1	10-90	* 1		
F417	0417	Motor rated speed	min-1	1/1	100-32000	1410		
F451	0451	Motor specific coefficient 1A	-	-	-	-		* 2
F458	0458	Motor specific coefficient 2	-	-	-	-		* 2
F459	0459	Load inertia moment ratio	Times	0.1/0.1	0.1-100.0	1.0		6.14
F460	0460	Motor specific coefficient 3	-	-	-	-		* 2
F461	0461	Motor specific coefficient 4	-	-	-	-		
F462	0462	Motor specific coefficient 5	-	-	-	-		
F467	0467	Motor specific coefficient 6	-	-	-	-		

- Input/output parameters 2

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F470	0470	VI input bias	-	1/1	0-255	128		6.5.4
F471	0471	VI input gain	-	1/1	0-255	128		

*1: Default setting values vary depending on the capacity. Refer to section 10.4.

*2: Motor specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

- Torque boost parameters 2

Title	Communications No.	Function	Unit	Minimum setting unit Panel/Communications	Adjustment range	Default setting	User setting	Reference
F480	0480	Motor specific coefficient 7	-	-	-	-		* 1
F485	0485	Motor specific coefficient 8	-	-	-	-		
F491	0491	Motor specific coefficient 8A	-	-	-	-		
F495	0495	Motor specific coefficient 9	-	-	-	-		
F499	0499	Motor specific coefficient 9A	-	-	-	-		

*1: Motor specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

- Acceleration/deceleration time parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F500	0500	Acceleration time 2	s	0.1/0.1	0.0-3000	10.0		6.15
F501	0501	Deceleration time 2	s	0.1/0.1	0.0-3000	10.0		
F502	0502	Acceleration/deceleration 1 pattern	-	-	0: Linear 1: S-pattern 1 2: S-pattern 2	0		
F503	0503	Acceleration/deceleration 2 pattern	-	-		0		
F505	0505	Acceleration/deceleration 1 & 2 switching frequency	Hz	0.1/0.01	0.0 (disabled) 0.1-UL	0.0		

- Protection parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F601	0601	Stall prevention level 1	% (A)	1/1	10-199, 200 (disabled)	150		6.16.2
F602	0602	Inverter trip retention selection	-	-	0: Cleared with power off 1: Retained with power off	0		6.16.3
F603	0603	Emergency stop selection	-	-	0: Coast stop 1: Slowdown stop 2: Emergency DC braking	0		6.16.4
F605	0605	Output phase failure detection selection	-	-	0: Disabled 1: At start-up (only one time after power on) 2: At start-up (each time) 3,4: - 5: Detection of cutoff on output side	0		6.16.5
F607	0607	Motor 150% overload detection time	s	1/1	10-2400	300		3.5 6.16.1
F608	0608	Input phase failure detection selection	-	-	0: Disabled, 1: Enabled	1		6.16.6

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F609	0609	Small current detection hysteresis	%	1/1	1-20	10		6.16.7
F610	0610	Small current trip/alarm selection	-	-	0: Alarm only 1: Tripping	0		
F611	0611	Small current detection current	% (A)	1/1	0-150	0		
F612	0612	Small current detection time	s	1/1	0-255	0		
F613	0613	Detection of output short-circuit at start-up	-	-	0: Each time (standard pulse) 1: Only one time after power on (standard pulse) 2: Each time (short pulse) 3: Only one time after power on (short pulse)	0		6.16.8
F615	0615	Over-torque trip/alarm selection	-	-	0: Alarm only 1: Tripping	0		6.16.9
F616	0616	Over-torque detection level	%	1/1	0 (disabled) 1-200	150		
F618	0618	Over-torque detection time	s	0.1/0.1	0.0-10.0	0.5		
F619	0619	Over-torque detection hysteresis	%	1/1	0-100	10		
F620	0620	Cooling fan ON/OFF control	-	-	0: ON/OFF control 1: Always ON	0		6.16.10
F621	0621	Cumulative operation time alarm setting	100 hours	0.1/0.1 (=10 hours)	0.0-999.9	610.0		6.16.11
F626	0626	Over voltage stall protection level	%	1/1	100-150	136		
F627	0627	Undervoltage trip/alarm selection	-	-	0: Alarm only (detection level 64% or less) 1: Tripping (detection level 64% or less) 2: Alarm only (detection level 50% or less, input AC reactor required)	0		6.16.12
F631	0631	Factory specific coefficient 6A	-	-	-	-		* 1
F632	0632	Electronic-thermal memory	-	-	0: Disabled 1: Enabled	0		5.13 6.16.1
F633	0633	VI analog input break detection level	%	1/1	0: Disabled, 1-100	0		6.16.13
F634	0634	Annual average ambient temperature (parts replacement alarms)	-	-	1: -10 to +10°C 2: 11-20°C 3: 21-30°C 4: 31-40°C 5: 41-50°C 6: 51-60°C	3		6.16.14
F648	0648	Number of starting alarm	10000times	0.1/0.1	0.0-999.9	100.0		xxx

*1: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

- Output parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F669	0669	Logic output/pulse train output selection (OUT-NO)	-	-	0: Logic output 1: Pulse train output	0		6.17.1
F676	0676	Pulse train output function selection (OUT-NO)	-	-	0: Output frequency 1: Output current 2: Frequency reference 3: Input voltage (DC detection) 4: Output voltage (command value) 5 to 11: - 12: Frequency setting value (after compensation) 13: VI input value 14: - 15: Fixed output 1 (output current 100% equivalent) 16: Fixed output 2 (output current 50% equivalent) 17: Fixed output 3 (Other than the output current) 18: RS485 Communication data 19 to 22: -	0		6.17.1
F677	0677	Maximum numbers of pulse train	kpps	0.01/0.01	0.50-1.60	0.80		
F678	0678	Factory specific coefficient 6B	-	-	-	-		* 1
F681	0681	Analog output signal selection	-	-	0: Meter option (0 to 1 mA) 1: Current (0 to 20 mA) output 2: Voltage (0 to 10 V) output	0		6.17.2
F684	0684	Factory specific coefficient 6C	-	-	-	-		* 1
F691	0691	Inclination characteristic of analog output	-	-	0: Negative inclination (downward slope) 1: Positive inclination (upward slope)	1		6.17.2
F692	0692	Analog output bias	%	0.1/0.1	-1.0－+100.0	0		
F693	0693	Factory specific coefficient 6D	-	-	-	-		* 1

- Operation panel parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F700	0700	Parameter write protection selection	-	-	0: Permitted 1: Prohibited (Panel and remote keypad) 2: Prohibited (1 + RS485 communication)	0		6.18.1
F701	0701	Current/voltage unit selection	-	-	0: % 1: A (ampere)/V (volt)	0		6.18.2
F702	0702	Free unit display scale	Times	0.01/0.01	0.00: Disabled (display of frequency) 0.01-200.0	0.00		6.18.3
F707	0707	Free step (1-step rotation of setting dial)	Hz	0.01/0.01	0.00: Disabled 0.01-FH	0.00		6.18.4

* 1 : Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F710	0710	Initial panel display selection	-	-	0: Operation frequency (Hz/free unit) 1: Output current (%/A) 2: Frequency setting value (Hz/free unit) 3 to 17: - 18: Arbitrary code from communication 19 to 33: - 34: Number of starting 35 to 51: - 52: Frequency setting value / Operation frequency (Hz/free unit)	0		6.18.5 8.2.1
F711	0711	Status monitor 1	-	-	0: Operation frequency (Hz/free unit) 1: Output current (%/A) 2: Frequency setting value (Hz/free unit) 3: Input voltage (DC detection) (%/V) 4: Output voltage (command value) (%/V) 5: Input power (kW) 6: Output power (kW) 7: Torque (%) 8: Torque current (%/A) 9 to 11: - 12: Frequency setting value (after compensation) (Hz/free unit) 13 to 22: - 23: PID feedback value (Hz/free unit) 24 to 26: - 27: Drive load factor (%) 28 to 33: - 34: Number of starting 35 to 51: - 52: Frequency setting value / Operation frequency (Hz/free unit)	2		8.2.1 8.3.2
F712	0712	Status monitor 2	-	-		1		
F713	0713	Status monitor 3	-	-		3		
F714	0714	Status monitor 4	-	-		4		
F715	0715	Status monitor 5	-	-		27		
F716	0716	Status monitor 6	-	-		0		
F720	0720	Initial remote keypad display selection	-	-	0-52 (Same as F710)	0		6.18.5 8.2.1
F730	0730	Panel frequency setting prohibition (FC)	-	-	0: Permitted 1: Prohibited	0		6.18.1
F731	0731	Disconnection detected of remote keypad	-	-	0: Permitted 1: Prohibited	0		
F732	0732	Local/remote key prohibition of remote keypad	-	-	0: Permitted 1: Prohibited	1		
F733	0733	Panel operation prohibition (RUN/STOP keys)	-	-	0: Permitted 1: Prohibited	0		
F734	0734	Panel emergency stop operation prohibition	-	-	0: Permitted 1: Prohibited	0		
F735	0735	Panel reset operation prohibition	-	-	0: Permitted 1: Prohibited	0		
F736	0736	CMOd/FMOd change prohibition during operation	-	-	0: Permitted 1: Prohibited	1		
F738	0738	Password setting (F700)	-	-	0: Password unset 1-9998 9999: Password set	0		
F739	0739	Password verification	-	-	0: Password unset 1-9998 9999: Password set	0		

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F746	0746	Factory specific coefficient 7A	-	-	-	-		* 2
F749	0749	Integrating wattmeter display unit selection	-	-	0: 1 = 100 kWh 1: 1 = 1,000 kWh 2: 1 = 10,000 kWh 3: 1 = 100,000 kWh	*1		
F751	0751	Easy setting mode parameter 1	-	-	0-999 (Set by communication number)	3		4.5
F752	0752	Easy setting mode parameter 2	-	-		4		
F753	0753	Easy setting mode parameter 3	-	-		9		
F754	0754	Easy setting mode parameter 4	-	-		10		
F755	0755	Easy setting mode parameter 5	-	-		600		
F756	0756	Easy setting mode parameter 6	-	-		6		
F757	0757	Easy setting mode parameter 7	-	-		999		
F758	0758	Easy setting mode parameter 8	-	-		999		
F759	0759	Easy setting mode parameter 9	-	-		999		
F760	0760	Easy setting mode parameter 10	-	-		999		
F761	0761	Easy setting mode parameter 11	-	-		999		
F762	0762	Easy setting mode parameter 12	-	-		999		
F763	0763	Easy setting mode parameter 13	-	-		999		
F764	0764	Easy setting mode parameter 14	-	-		999		
F765	0765	Easy setting mode parameter 15	-	-		999		
F766	0766	Easy setting mode parameter 16	-	-		999		
F767	0767	Easy setting mode parameter 17	-	-		999		
F768	0768	Easy setting mode parameter 18	-	-		999		
F769	0769	Easy setting mode parameter 19	-	-		999		
F770	0770	Easy setting mode parameter 20	-	-		999		
F771	0771	Easy setting mode parameter 21	-	-		999		
F772	0772	Easy setting mode parameter 22	-	-		999		
F773	0773	Easy setting mode parameter 23	-	-		999		
F774	0774	Easy setting mode parameter 24	-	-		50		
F799	0799	Factory specific coefficient 7B	-	-	-	-		* 2

*1: Default setting values vary depending on the capacity. Refer to section 10.4.

*2: Factory specific coefficient parameters are manufacturer setting parameters. Do not change the value of these parameters.

- Communication parameters

Title	Communication No.	Function	Unit	Minimum setting unit Panel/Communication	Adjustment range	Default setting	User setting	Reference
F800	0800	Baud rate	-	-	3: 9600bps 4: 19200bps 5: 38400bps	4		6.19
F801	0801	Parity	-	-	0: NON (No parity) 1: EVEN (Even parity) 2: ODD (Odd parity)	1		
F802	0802	Inverter number	-	1/1	0-247	0		
F803	0803	Communication time-out time	s	0.1/0.1	0.0: Disabled, 0.1-100.0	0.0		
F804	0804	Communication time-out action	-	-	0: Alarm only 1: Trip (Coast stop) 2: Trip (Deceleration stop)	0		
F808	0808	Communication time-out detection condition	-	-	0: Valid at any time 1: Communication selection of F100 or C100 2: 1 + during operation	1		
F829	0829	Selection of communication protocol	-	-	0: Toshiba inverter protocol 1: Modbus RTU protocol	0		
F870	0870	Block write data 1	-	-	0: No selection 1: Command information 2: - 3: Frequency setting 4: Output data on the terminal board 5: Analog output for communication	0		
F871	0871	Block write data 2	-	-		0		
F875	0875	Block read data 1	-	-	0: No selection 1: Status information 2: Output frequency 3: Output current 4: Output voltage 5: Alarm information 6: PID feedback value 7: Input terminal board monitor 8: Output terminal board monitor 9: VI terminal board monitor	0		
F876	0876	Block read data 2	-	-		0		
F877	0877	Block read data 3	-	-		0		
F878	0878	Block read data 4	-	-		0		
F879	0879	Block read data 5	-	-		0		
F880	0880	Free notes	-	1/1	0-65535	0		6.20

10.4 Default settings by inverter rating

Inverter type	Torque boost value	Dynamic braking resistance	Dynamic braking resistor capacity	Automatic torque boost value	Motor rated capacity	Motor rated current	Motor no-load current	Integrating wattmeter display unit selection
	ub/ F172 (%)	F308 (Ω)	F309 (kW)	F402 (%)	F405 (kW)	F415 (A)	F416 (%)	F749
VFNC3C-4004PL	6.0	200.0	0.12	6.2	0.40	1.0	65	0
VFNC3C-4007PL	6.0	200.0	0.12	5.8	0.75	1.7	60	0
VFNC3C-4015PL	6.0	200.0	0.12	4.3	1.50	2.4	55	0
VFNC3C-4022PL	5.0	200.0	0.12	4.1	2.20	4.5	52	0
VFNC3C-4037PL	5.0	160.0	0.12	3.4	3.70	7.4	48	1
VFNC3C-4055PL	4.0	80.0	0.24	2.6	5.50	10.5	46	1
VFNC3C-4075PL	3.0	60.0	0.44	2.3	7.50	14.1	43	1
VFNC3C-4110PL	2.0	40.0	0.66	2.2	11.00	20.3	41	1

10.5 Input Terminal Function

- Table of input terminal functions 1

Function No.	Code	Function	Action	Reference
0,1	-	No function	Disabled	-
2	F	Forward run command	ON: Forward run, OFF: Slowdown stop	3.2.1
3	FN	Inversion of forward run command	Inversion of F	7.2.1
4	R	Reverse run command	ON: Reverse run, OFF: Slowdown stop	3.2.1
5	RN	Inversion of reverse run command	Inversion of R	7.2.1
6	ST	Standby	ON: Ready for operation OFF: Coast stop (gate OFF)	3.2.1
7	STN	Inversion of standby	Inversion of ST	
8	RES	Reset command	ON: Acceptance of reset command ON □ OFF: Trip reset	13.2
9	RESN	Inversion of reset command	Inversion of RES	
10	SS1	Preset-speed command 1	Selection of 15-speed SS1 to SS4 (SS1N to SS4N) (4 bits)	3.6 7.2.1
11	SS1N	Inversion of preset-speed command 1		
12	SS2	Preset-speed command 2		
13	SS2N	Inversion of preset-speed command 2		
14	SS3	Preset-speed command 3		
15	SS3N	Inversion of preset-speed command 3		
16	SS4	Preset-speed command 4		3.6
17	SS4N	Inversion of preset-speed command 4		
18	JOG	Jog run mode	ON: Jogging mode (fixed at 5Hz) OFF: Jog run canceled	7.2.1
19	JOGN	Inversion of jog run mode	Inversion of JOG	
20	EXT	Emergency stop by external signal	ON: E trip stop OFF: After stopped by F603, E trip	6.16.4
21	EXTN	Inversion of emergency stop by external signal	Inversion of EXT	
22	DB	DC braking command	ON: DC braking, OFF: Brake canceled	6.7.1
23	DBN	Inversion of DC braking command	Inversion of DB	
24	AD2	2nd acceleration/deceleration	ON: Acceleration/deceleration 2 OFF: Acceleration/deceleration 1	6.4.1 6.15.1
25	AD2N	Inversion of 2nd acceleration/deceleration	Inversion of AD2	
28	VF2	2nd V/F control mode switching	ON: 2nd V/F control mode (V/F fixed, F170□, F171, F172, F173) OFF: 1st V/F control mode (PE setting, uL, uLu, ub, tHr)	6.4.1
29	VF2N	Inversion of 2nd V/F control switching	Inversion of VF2	
32	OCS2	2nd stall prevention level	ON: Enabled at the value of F185 OFF: Enabled at the value of F601	6.4.1
33	OCS2N	Inversion of 2nd stall prevention level	Inversion of OCS2	
36	PID	PID control prohibition	ON: PID control prohibited OFF: PID control enabled	6.13
37	PIDN	Inversion of PID control prohibition	Inversion of PID	
48	SCLC	Forced local from communication	Enabled during communication ON: Local (Setting of CNOd, FNOd) OFF: Communication	5.5
49	SCLCN	Inversion of forced local from communication	Inversion of SCLC	
50	HD	Operation hold (hold of 3-wire operation)	ON: F (forward run), R: (reverse run) held, 3-wire operation OFF: Slowdown stop	7.2.1
51	HDN	Inversion of operation hold (hold of 3-wire operation)	Inversion of HD	
52	IDC	PID integral/differential clear	ON: Integral/differential clear, OFF: Clear canceled	6.13
53	IDCN	Inversion of PID integral/differential clear	Inversion of IDC	
54	DR	PID characteristics switching	ON: Inverted characteristics of F380□ selection OFF: Characteristics of F380□ selection	6.13
55	DRN	Inversion of PID characteristics switching	Inversion of DR	

- Table of input terminal functions 2

Function No.	Code	Function	Action	Reference
88	UP	Frequency UP	ON: Frequency increased OFF: Frequency increase canceled	6.5.3
89	UPN	Inversion of frequency UP	Inversion of UP	
90	DWN	Frequency DOWN	ON: Frequency decreased OFF: Frequency decrease canceled	6.5.3
91	DWNN	Inversion of frequency DOWN	Inversion of DWN	
92	CLR	Clear frequency UP/DOWN	OFF ON: Clear frequency UP/DOWN	6.5.3
93	CLRN	Inversion of clear frequency UP/DOWN	Inversion of CLR	
96	FRR	Coast stop command	ON: Coast stop (Gate OFF) OFF: Coast stop canceled	3.2.1
97	FRRN	Inversion of coast stop command	Inversion of FRP	
106	FMTB	Frequency setting mode terminal board VI	ON: Terminal board (VI) enabled OFF: Setting of F001	5.5
107	FMTBN	Inversion of frequency setting mode terminal board VI	Inversion of FMTB	
108	CMTB	Command mode terminal board	ON: Terminal board enabled OFF: Setting of F002	5.5
109	CMTBN	Inversion of command mode terminal board	Inversion of CMTB	
110	PWE	Parameter editing permission	ON: Parameter editing permitted OFF: Setting of F700	6.18.1
111	PWEN	Inversion of parameter editing permission	Inversion of PWE	
122	FST	Forced deceleration command	ON: Forced deceleration command (Automatic deceleration) OFF: Forced deceleration canceled (Note that operation is resumed when forced deceleration is canceled)	5.3.1
123	FSTN	Inversion of forced deceleration command	Inversion of FST	
200	PWP	Parameter editing prohibition	ON: Parameter editing prohibited OFF: Setting of F700	6.18.1
201	PWPN	Inversion of parameter editing prohibition	Inversion of PWP	

Note 1: Function No. 26, 27, 30, 31, 34, 35, 38 to 47, 50, 51, 56 to 87, 94, 95, 98 to 105, 112 to 121 and 124 to 199 are assigned "No function".

- Input terminal function priority

Code	Function No.	2,3 4,5	6,7	8,9	10,11 12,13 14,15 16,17	18 19	20 21	22 23	24,25 28,29 32,33	36,37 52,53 54,55	48 49 106 107 108 109	50 51	88,89 90,91 92,93	96 97	110 111 200 201	122 123
F/ R	2,3 4,5		X	○	○	○	X	X	○	○	○	○	○	X	○	X
ST	6,7	◎		○	◎	◎	○	◎	○	○	○	◎	○	○	○	◎
RES	8,9	○	○		○	○	X	○	○	○	○	○	○	○	○	○
SS1/ SS2/ SS3/ SS4	10,11 12,13 14,15 16,17	○	X	○		X	X	X	○	○	○	○	○	X	○	X
JOG	18,19	○	X	○	◎		X	X	○	◎	○	X	○	X	○	X
EXT	20,21	◎	○	◎	◎	◎		◎	○	○	○	◎	○	○	○	◎
DB	22,23	◎	X	○	◎	◎	X		○	◎	○	◎	○	X	○	X
AD2/ VF2/ OCS2	24,25 28,29 32,33	○	○	○	○	○	○	○		○	○	○	○	○	○	○
PID/ IDC/ PIDSW	36,37 52,53 54,55	○	○	○	○	X	○	X	○		○	○	○	○	○	○
SCLC/ FMTB/ CMTB	48,49 106,107 108,109	○	○	○	○	○	○	○	○	○		○	○	○	○	○
HD	50,51	○	X	○	○	X	X	X	○	○	○		○	X	○	X
UP/ DWN/ CLR	88,89 90,91 92,93	○	○	○	○	○	○	○	○	○	○	○		○	○	○
FRR	96,97	◎	○	○	◎	◎	○	◎	○	○	○	◎	○		○	◎
PWE/ PWP	110,111 200,201	○	○	○	○	○	○	○	○	○	○	○	○	○		○
FST	122,123	◎	X	○	◎	◎	X	◎	○	○	○	◎	○	X	○	

◎ Priority ○ Enabled X Disabled

10.6 Output Terminal Function

- Table of output terminal functions 1

Function No.	Code	Function	Action	Reference
0	LL	Frequency lower limit	ON: Output frequency is more than LL OFF: Output frequency is LL or less	5.9
1	LLN	Inversion of frequency lower limit	Inversion of LL	
2	UL	Frequency upper limit	ON: Output frequency is UL or more OFF: Output frequency is less than UL	5.9
3	ULN	Inversion of frequency upper limit	Inversion of UL	
4	LOW	Low-speed detection signal	ON: Output frequency is F100 or more OFF: Output frequency is less than F100	7.2.2 6.1.1
5	LOWN	Inversion of low-speed detection signal	Inversion of LOW	
6	RCH	Output frequency attainment signal (acceleration/deceleration completed)	ON: Output frequency is within command frequency ± F102 OFF: Output frequency is more than command frequency ± F102	6.1.2
7	RCHN	Inversion of output frequency attainment signal (inversion of acceleration/deceleration completed)	Inversion of RCHF	
8	RCHF	Set frequency attainment signal	ON: Output frequency is within F101±F102 OFF: Output frequency is more than F101 ±F102	6.1.3
9	RCHFN	Inversion of set frequency attainment signal	Inversion of RCHF	
10	FL	Fault signal (trip output)	ON: Inverter tripped OFF: Inverter not tripped	7.2.2
11	FLN	Inversion of fault signal (inversion of trip output)	Inversion of FL	
14	POC	Over-current pre-alarm	ON: Output current is F601 or more OFF: Output current is less than F601	6.16.2
15	POCN	Inversion of over-current pre-alarm	Inversion of POC	
16	POL	Overload detection pre-alarm	ON: 50% or more of calculated value of overload protection level OFF: Less than 50% of calculated value of overload protection level	3.5
17	POLN	Inversion overload pre-alarm	Inversion of POL	
20	POH	Overheat pre-alarm	ON: Approx. 95°C or more of IGBT element OFF: Less than approx. 95°C of IGBT element (90°C or less after detection is turned on)	-
21	POHN	Inversion of overheat pre-alarm	Inversion of POH	
22	POP	Overvoltage pre-alarm	ON: Overvoltage limit in operation OFF: Overvoltage detection canceled	6.12.4
23	POPN	Inversion of overvoltage pre-alarm	Inversion of POP	
24	MOFF	Power circuit undervoltage detection	ON: Power circuit undervoltage (MOFF) detected OFF: Undervoltage detection canceled	6.16.12
25	MOFFN	Inversion of power circuit undervoltage detection	Inversion of MOFF	
26	UC	Small current detection	ON: After output current comes to F611 or less, value of less than F611+F609 for F612 set time OFF: Output current is more than F611 (F611+F609 or more after detection turns on)	6.16.7
27	UCN	Inversion of small current detection	Inversion of UC	
28	OT	Over-torque detection	ON: After torque comes to F615 or more, value of more than F615-F619 for F618 set time OFF: Torque is less than F615 (F615-F619 or less after detection turns on)	6.16.9
29	OTN	Inversion of over-torque detection	Inversion of OT	

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- Table of output terminal functions 2

Function No.	Code	Function	Action	Reference
40	RUN	Run/stop	ON: While operation frequency is output or DC braking is in operation (db) OFF: Operation stopped	3.2.1
41	RUNN	Inversion of run/stop	Inversion of RUN	
56	COT	Cumulative operation time alarm	ON: Cumulative operation time is F621 or more OFF: The cumulative operation time is less than F621	6.16.11
57	COTN	Inversion of cumulative operation time alarm	Inversion of COT	
60	FR	Forward/reverse run	ON: Reverse run OFF: Forward run (The last status is held while motor operation is stopped)	3.2.1
61	FRN	Inversion of forward/reverse run	Inversion of FR	
68	BR	Brake release	ON: Brake exciting signal OFF: Brake releasing signal	6.18
69	BRN	Inversion of brake release	Inversion of BR	
78	COME	RS485 communication error	ON: Communication error occurred OFF: Communication works	6.19
79	COMEN	Inversion of RS485 communication error	Inversion of COME	
92	DATA	Designated data output	ON: bit0 of FA50 is ON OFF: bit0 of FA50 is OFF	6.19
93	DATAN	Inversion of designated data output	Inversion of DATA	
128	LTA	Parts replacement alarm	ON: Any one of cooling fan, control board capacitor, or main circuit capacitor reaches parts replacement time OFF: Any one of cooling fan, control board capacitor, or main circuit capacitor does not reach parts replacement time	6.16.14
129	LTAN	Inversion of parts replacement alarm	Inversion of LTA	
146	FLR	Fault signal (output also at a retry)	ON: While inverter is tripped or retried OFF: While inverter is not tripped and not retried	6.12.3
147	FLRN	Inversion of fault signal (output also at a retry)	Inversion of FLR	
162	NSA	Number of starting alarm	ON: Number of starting alarm is F648 or more OFF: Number of starting alarm is less than F648	6.24.16
163	NSAN	Inversion of number of starting alarm	Inversion of NSA	
254	AOFF	Always OFF	Always OFF	7.2.2
255	AON	Always ON	Always ON	7.2.2

Note 1: As function No. 12, 13, 18, 19, 30 to 39, 42 to 55, 58, 59, 62 to 67, 70 to 77, 80 to 91, 94 to 127, 130 to 145 and 148 to 253 are "No function", output signal is always “OFF” at even number, output signal is always “ON” at odd number.

11. Specifications

11.1 Models and their standard specifications

■ Standard specifications

Item		Specification							
Input voltage class		3-phase 400V class							
Applicable motor (kW)		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
Rating	Type	VFNC3C							
	Form	4004P	4007P	4015P	4022P	4037P	4055P	4075P	4110P
	Capacity (kVA) Note 1)	1.1	1.8	3.1	4.2	7.2	9.6	13	18
	Output current (A) Note 2)	1.5 (1.2)	2.3 (1.5)	4.1 (4.0)	5.5 (4.2)	9.5 (8.8)	12.6 (9.5)	17 (16.2)	24 (17)
	Rated output voltage Note 3)	3-phase 380V to 460V							
	Overload current rating	150%-60 seconds, 200% -0.5 second							
Power supply	Voltage-frequency	3-phase 380V to 460V - 50/60Hz							
	Allowable fluctuation	Voltage 323 to 506V Note 4), frequency ±5%							
	Required Power supply capacity (kVA) Note 5)	1.5	2.7	4.8	6.4	10.0	15.6	19.7	26.6
Protective method (IEC60529)		IP20							
Cooling method		Self-cooling		Forced air-cooled					
Color		RAL 7016							

Note 1. Capacity is calculated at 440V for output voltage.

Note 2. Indicates rated output current setting when the PWM carrier frequency (parameter F300) is 4kHz or less. Above 4kHz, the rated output current is indicated in the ( ). The default setting of the PWM carrier frequency is 4kHz.

Note 3. Maximum output voltage is the same as the input voltage.

Note 4. 342V-506V (400V class) when the inverter is used continuously (load of 100%).

Note 5. Required power supply capacity varies with the value of the power supply side inverter impedance (including those of the input reactor and cables).

■ Common specification

Item		Specification
Principal control functions	Control system	Sinusoidal PWM control
	Output voltage range	Adjustable within the range of 50 to 660V by correcting the supply voltage Note1)
	Output frequency range	0.1 to 400.0Hz, default setting: 0.5 to 50Hz, maximum frequency: 30 to 400Hz
	Minimum setting steps of frequency	0.1Hz: analog input (when the max. frequency is 100Hz), 0.01Hz: Operation panel setting and communication setting.
	Frequency accuracy	Digital setting: within ±0.1% of the max. frequency (-10 to +60°C) Analog setting: within ±1.0% of the max. frequency (25°C ±10°C)
	Voltage/frequency characteristics	V/f constant, variable torque, automatic torque boost, vector control, automatic energy-saving, V/F 5-point setting, Auto-tuning. Base frequency (20-400Hz) adjusting to 1 & 2, torque boost (0-30%) adjusting to 1 & 2, adjusting frequency at start (0.1-10Hz)
	Frequency setting signal	Setting dial on the front panel, external frequency potentiometer (connectable to a potentiometer with a rated impedance of 1k-10kΩ), 0-10Vdc / 0-5Vdc (input impedance: VI=40kΩ), 4-20mAdc (Input impedance: 250Ω). Note 2)
	Terminal board base frequency	The characteristic can be set arbitrarily by two-point setting. Possible to set: analog input (VI).
	Frequency jump	Setting of the jump frequency and the range.
	Upper- and lower-limit frequencies	Upper-limit frequency: 0 to max. frequency, lower-limit frequency: 0 to upper-limit frequency
	PWM carrier frequency	Adjustable range of 2k to 12kHz (default: 4kHz).
	PID control	Setting of proportional gain, integral gain, differential gain and control wait time. Checking whether the amount of processing amount and the amount of feedback agree.
Operation specifications	Acceleration/deceleration time	Selectable from among acceleration/deceleration times 1 & 2 (0.0 to 3000 sec.). Automatic acceleration/deceleration function. S-pattern acceleration/deceleration 1 & 2. Control of forced rapid deceleration.
	DC braking	Braking start-up frequency: 0 to maximum frequency, braking rate: 0 to 100%, braking time: 0 to 20 seconds, emergency DC braking.
	Dynamic Braking Drive Circuit	Control and drive circuit is built in the inverter with the braking resistor outside (optional). VFNC3C-4004P to 4007P models cannot be used with the braking resistor.
	Input terminal function (programmable)	Possible to select from among about 60 functions, such as forward/reverse run signal input, jog run signal input, operation base signal input and reset signal input, to assign to 5 input terminals. Logic selectable between sink and source.
	Output terminal functions (programmable)	Possible to select from among about 40 functions, such as upper/lower limit frequency signal output, low speed detection signal output, specified speed reach signal output and failure signal output, to assign to FL relay output, open collector output terminals.
	Forward/reverse run	The RUN and STOP keys on the operation panel are used to start and stop operation, respectively. Forward/reverse run possible through communication and logic inputs from the terminal block.
	Jog run	Jog mode, if selected, allows jog operation from the terminal board.
	Preset speed operation	Base frequency + 15-speed operation possible by changing the combination of 4 contacts on the terminal board.
	Retry operation	Capable of restarting automatically after a check of the main circuit elements in case the protective function is activated. 10 times (Max.) (selectable with a parameter)
	Various prohibition settings / Password setting	Possible to write-protect parameters and to prohibit the change of panel frequency settings and the use of operation panel for operation, emergency stop or resetting. Possible to write-protect parameters by setting 4 digits password and terminal input.
	Regenerative power ride-through control	Possible to keep the motor running using its regenerative energy in case of a momentary power failure (default: OFF).
	Auto-restart operation	In the event of a momentary power failure, the inverter reads the rotational speed of the coasting motor and outputs a frequency appropriate to the rotational speed in order to restart the motor smoothly. This function can also be used when switching to commercial power.
	Failure detection signal	1c- contact output: (250 Vac - 2 A (cosΦ=1): At resistive load, 30 V dc -1 A, 250 Vac - 1 A (cosΦ=0.4)) Minimum permissible load : 5Vdc-100mA

<Continued overleaf>

<Continued>

	Item	Specification
Protective function	Protective function	Stall prevention, current limitation, over-current, output short circuit, over-voltage, over-voltage limitation, undervoltage, ground fault, detection, input phase failure, output phase failure, overload protection by electronic thermal function, armature over-current at start-up, load side over-current at start-up, over-torque, undercurrent, overheating, cumulative operation time, life alarm, emergency stop, various pre-alarms
	Electronic thermal characteristic	Switching between standard motor and constant-torque VF motor, switching between motors 1 & 2, setting of overload trip time, adjustment of stall prevention levels 1 & 2, selection of overload stall
	Reset function	Function of resetting by closing contact 1a or by turning off power or the operation panel. This function is also used to save and clear trip records.
Display function	Alarms	Stall prevention, overvoltage, overload, under-voltage, setting error, retry in process, upper/lower limits
	Causes of failures	Over-current, overvoltage, overheat, output short-circuit, ground fault, overload on inverter, arm overcurrent at start-up, overcurrent on the load side at start-up, CPU fault, EEPROM fault, RAM fault, ROM fault, communication error. (Selectable: emergency stop, under-voltage, small current, over-torque, motor overload, input phase failure, output phase failure)
	Monitoring function	Operation frequency, operation frequency command, forward/reverse run, output current, input voltage (DC detection), output voltage, torque, torque current, load factor of inverter, input power, output power, information on input terminals, information on output terminals, logic input terminals setting, version of CPU1, version of CPU2, PID feedback value, frequency command (after compensation), causes of past trips 1to 4, parts replacement alarm, cumulative operation time
	Past trip monitoring function	Stores data on the past four trips: number of trips that occurred in succession, operation frequency, forward/reverse run, output current, input voltage (DC detection), output voltage, information on input terminals, information on output terminals, and cumulative operation time when each trip occurred.
	Output for frequency meter	Analog output for motor: 1mA dc full-scale dc ammeter 0 - 20mA (4 to 20mA) output: DC ammeter (allowable load resistance: Less than 750Ω) 0 - 10V output: DC voltmeter (allowable load resistance: Over 1kΩ) Resolution: Maximum of 1/255
	4-digit 7-segments LED	Frequency: inverter output frequency. Alarm: stall alarm “C”, overvoltage alarm “P”, overload alarm “L”, overheat alarm “H”. Status: inverter status (frequency, cause of activation of protective function, input/output voltage, output current, etc.) and parameter settings. Free-unit display: arbitrary unit (e.g. rotating speed) corresponding to output frequency.
	Indicator	Lamps indicating the inverter status by lighting, such as RUN lamp, MON lamp, PRG lamp, % lamp, Hz lamp. The charge lamp indicates that the main circuit capacitors are electrically charged.
Environments	Location of use	Indoors; not exposed to direct sunlight, corrosive gas, explosive gas, flammable gas, oil mist, or dust; and vibration of less than 5.9m/s^2 (10 to 55Hz).
	Elevation	3000 m or less (current reduction required over 1000 m) Note 3)
	Ambient temperature	-10 to +60°C Note 4)
	Storage temperature	-25 to +70°C
	Relative humidity	5 to 95% (free from condensation and vapor).

Note 1. Maximum output voltage is the same as the input voltage.

Note 2: Be careful, if 4-20mA is selected, when the inverter's power is ON, the internal impedance is 250Ω, but when the power is OFF, the internal impedance increases very much to approximately 40kΩ.

Note 3. Current must be reduced by 1% for each 100 m over 1000 m. For example, 90% at 2000m and 80% at 3000m.

Note 4. Above 50°C : Remove the protective seal from the top of the inverter.

Above 50°C: Remove the seal from the top of the inverter and use the inverter with the output current reduced.

. Side by side installation (with no space between inverters): Remove the seal from the top of each inverter. When installing the inverter where the ambient temperature will rise above 50°C, remove the seal from the top of the inverter and use the inverter with the output current reduced.

(Refer to section 6.11 for details)

11.2 Outside dimensions and mass

■ Outside dimensions and mass

	Applicable motor (kW)	Inverter type	Dimensions (mm)						Drawing	Approx. weight (kg)
			W	H	D	W1	H1	H2		
Voltage class	0.4	VFNC3C-4004P	72	130	130	60	118	13	A	0.7
	0.75	VFNC3C-4007P			140					
	1.5	VFNC3C-4015P	105	130	151	93	118	13	B	1.1
	2.2	VFNC3C-4022P								
	3.7	VFNC3C-4037P	140	171	151	126	157	13	C	1.8
	5.5	VFNC3C-4055P								
	7.5	VFNC3C-4075P	150	220	171	130	210	12	D	3.7
	11.0	VFNC3C-4110P								

Note 1. To make it easier to grasp the dimensions of each inverter, dimensions common to all inverters in these figures are shown with numeric values but not with symbols.
Here are the meanings of the symbols used.
W: Width
H: Height
D: Depth
W1: Mounting dimension (horizontal)
H1: Mounting dimension (vertical)
H2: Height of Grounding terminal area

Note 2. The models shown in Fig. A to Fig. B are fixed at two points: in the upper left and lower right corners.

Note 3. The model shown in Fig. A is not equipped with a cooling fan.

Note 4. Height measurements do not include the protuberance for installation.

■ Outline drawing

Fig.A

Fig.B

12

Fig.C

Fig.D

12. Before making a service call - Trip information and remedies

12.1 Trip causes/warnings and remedies

When a problem arises, diagnose it in accordance with the following table.
If it is found that replacement of parts is required or the problem cannot be solved by any remedy described in the table, contact your Toshiba dealer.

[Trip information]

Error code	Failure code	Problem	Possible causes	Remedies
OC1	0001	Overcurrent during acceleration	• The acceleration time ACC is too short.	• Increase the acceleration time ACC.
			• The V/F setting is improper.	• Check the V/F parameter.
			• A restart signal is imput to the rotating motor after a momentary stop, etc.	• Use F301 (auto-restart) and F302 (ride-through control).
			• A special motor (e.g. motor with a small impedance) is used.	• In case of PE=0, 1, decrease ub. • In case of PE=2, 3, 4, set F415 (Motor rated current) and make an auto-tuning.
OC2	0002	Overcurrent during deceleration	• The deceleration time dEC is too short.	• Increase the deceleration time dEC.
OC3	0003	Overcurrent during constant speed operation	• The load fluctuates abruptly. • The load is in an abnormal condition.	• Reduce the load fluctuation. • Check the load (operated machine).
OCL	0004	Overcurrent (An overcurrent on the load side at start-up)	• The insulation of the output main circuit or motor is defective. • The motor has too small impedance.	• Check the secondary wiring and insulation state. • Set F613=2, 3
OCA	0005	Arm overcurrent at start-up	• A main circuit elements is defective.	• Make a service call.
* EPH1	0008	Input phase failure	• A phase failure occured in the input line of the main circuit. • The capacitor in the main circuit lacks capacitance.	• Check the main circuit input line for phase failure. • Set input phase failure detection selection F608=0. • Check the capacitor in the main circuit for exhaustion.
* EPH0	0009	Output phase failure	• A phase failure occurred in the output line of the main circuit.	• Check the main circuit output line, motor, etc. for phase failure. • Set output phase failure detection selection F605=0.
OP1	000A	Overvoltage during acceleration	• The input voltage fluctuates abnormally. (1) The power supply has a capacity of 200kVA or more. (2) A power factor improvement capacitor is opened or closed. (3) A system using a thyrister is connected to the same power distribution line.	• Insert a suitable input reactor.
			• A restart signal is input to the rotating motor after a momentary stop, etc.	• Use F301 (auto-restart) and F302 (ride-through control).

* You can select a trip ON/OFF by parameters.

(Continued overleaf)

(Continued)

Error code	Failure code	Problem	Possible causes	Remedies
OP2	000B	Overvoltage during deceleration	• The deceleration time dEC is too short. (Regenerative energy is too large.)	• Increase the deceleration time dEC.
			• Overvoltage limit operation F305 is set to 0, 2, 3.	• Decrease the overvoltage stall protection level F626.
			• F305 is set to 1. (Disabled).	• Set F305 to 0, 2, 3.
			• The input voltage fluctuates abnormally. (1) The power supply has a capacity of 200kVA or more. (2) A power factor improvement capacitor is opened and closed. (3) A system using a thyrister is connected to the same power distribution line.	• Insert a suitable input reactor.
OP3	000C	Overvoltage during constant-speed operation	• The input voltage fluctuates abnormally. (1) The power supply has a capacity of 200kVA or more. (2) A power factor improvement capacitor is opened or closed. (3) A system using a thyrister is connected to the same power distribution line.	• Insert a suitable input reactor.
			• The motor is in a regenerative state because the load causes the motor to run at a frequency higher than the inverter output frequency.	• Install an optional brake resister. (4004P and 4007P models cannot be used brake resister.)
OL 1	000D	Inverter overload	• The acceleration time ACC is too short.	• Increase the acceleration time ACC.
			• The DC braking amount is too large.	• Reduce the DC braking amount F251 and the DC braking time F252.
			• The V/F setting is improper.	• Check the V/F parameter setting.
			• A restart signal is input to the rotating motor after a momentary stop, etc.	• Use F301 (auto-restart) and F302 (ride-through control).
			• The load is too large.	• Use an inverter with a larger rating.
OL2	000E	Motor overload	• The V/F setting is improper.	• Check the V/F parameter setting.
			• The motor is locked up.	• Check the load (operated machine).
			• Low-speed operation is performed continuously. • An excessive load is applied to the motor during operation.	• Adjust OLn to the overload that the motor can withstand during operation in a low speed range.
OL3	003E	Main module overload	• The carrier frequency is high and load current has increased at low speeds (mainly at 15Hz or less).	• Raise the operation frequency. • Reduce the load. • Reduce the carrier frequency. • When an operating motor is started up at 0Hz, use the auto-restart function. • Set carrier frequency control mode selection F316 to 1. (carrier frequency with automatic reduction).
OH	0010	Overheat	• The cooling fan does not rotate.	• The fan requires replacement if it does not rotate during operation. • Restart the operation by resetting the inverter after it has cooled down enough.
			• The ambient temperature is too high.	• Restart the operation by resetting the inverter after it has cooled down enough.
			• The vent is blocked up.	• Secure sufficient space around the inverter.
			• A heat generating device is installed close to the inverter.	• Do not place any heat generating device near the inverter.
E	0011	Emergency stop	• During automatic operation or remote operation, a stop command is entered from the operation panel or a remote input device.	• Reset the inverter. • If the emergency stop signal is input, reset after releasing this signal.

(Continued overleaf)

(Continued)

Error code	Failure code	Problem	Possible causes	Remedies
EEP1	0012	EEPROM fault 1	• A data writing error occurs.	• Turn off the inverter, then turn it again. If it does not recover from the error, make a service call.
EEP2	0013	EEPROM fault 2	• Power supply is cut off during tYP operation and data writing is aborted. • The error occurred when various data was written.	• Turn the power off temporarily and turn it back on, and then try tYP operation again. • Write the data again. Make a service call when it happening frequently.
EEP3	0014	EEPROM fault 3	• A data reading error occurred.	• Turn off the inverter, then turn it again. If it does not recover from the error, make a service call.
Err2	0015	Main unit RAM fault	• The control RAM is defective.	• Make a service call.
Err3	0016	Main unit ROM fault	• The control ROM is defective.	• Make a service call.
Err4	0017	CPU fault 1	• The control CPU is defective.	• Make a service call.
Err5	0018	Remote control error	• The communication was broken off.	• Check the remote control device, cables, etc.
Err7	001A	Current detector fault	• The current detector is defective.	• Make a service call.
* UC	001D	Low-current operation Trip	• The output current decreased to a low-current detection level during operation.	• Enable F610 (low-current detection). • Check the suitable detection level for the system (F609, F611, F612). • Make a service call if the setting is correct.
* UP1	001E	Undervoltage trip (main circuit)	• The input voltage (in the main circuit) is too low.	• Check the input voltage. • Enable F627 (undervoltage trip selection). • To take measures to momentary power failure, set F627=0 or 2, Regenerative power ride-through control F302 and Auto-restart control selection F301.
* OL	0020	Over-torque trip	• Over-torque reaches to a detection level during operation.	• Enable F615 (over-torque trip selection). • Check system error.
EF2	0022	Ground fault trip	• A ground fault occurs in the output cable or the motor.	• Check the cable and the motor for ground faults.
Etn1	0054	Auto-tuning error	• The motor parameter oL, oLo, F405, F415, F417 are not set correctly.	• Set the left column parameters correctly as a motor name plate and make an auto-tuning again.
			• The motor with the capacity of 2 classes or less than the inverter is used. • The output cable is too thin. • The inverter is used for loads other than those of three-phase induction motors.	• Set the left column parameters correctly as a motor name plate and make an auto-tuning again. • Then set F400=1, when trip occurs.
			• The motor is rotating.	• Make an auto-tuning again after the rotation of the motor stops.
EtYP	0029	Inverter type error	• It may be a breakdown failure.	• Make a service call.
E-13	0045	Over speed fault	• The input voltage fluctuates abnormally. • Over speed fault due to the overvoltage limit operation.	• Check the input voltage. • Install an optional braking module.
* E-18	0032	Brea in analog signal cable	• The input signal from VI is equal to or less than the F633 setting.	• Check the VI signal cable for breaks. Also, check the input signal value or setting of F633.
E-19	0033	CPU communications error	• A communications error occurs between control CPUs.	• Make a service call.
E-20	0034	Excessive torque boosted	• The automatic torque boost parameter F402 setting is too high. • The motor has too small impedance.	• Set a lower automatic torque boost parameter F402 setting. • Make an auto-tuning.
E-21	0035	CPU fault 2	• The control CPU is defective.	• Make a service call.
E-26	003A	CPU fault 3	• The control CPU is defective.	• Make a service call.

* You can select a trip ON/OFF by parameters.

[Alarm information] Each message in the table is displayed to give a warning but does not cause the inverter to trip.

Error code	Problem	Possible causes	Remedies
OFF	ST terminal OFF	• The ST-CC circuit is opened.	• Close the ST-CC circuit.
nOFF	Undervoltage in main circuit	• The supply voltage between R, S and T is under voltage.	• Measure the main circuit supply voltage (between the terminal PA and PC). If the voltage is at a normal level, the inverter requires repairing.
rtry	Retry in process	• The inverter is in process of retry. • A momentary stop occurred. The motor speed is being detected.	• The inverter restarts automatically. Be careful of the machine because it may suddenly restart.
Err1	Frequency point setting error alarm	• The frequency setting signals at points 1 and 2 are set too close to each other.	• Set the frequency setting signals at points 1 and 2 apart from each other.
CLr	Clear command acceptable	• This message is displayed when pressing the STOP key while an error code is displayed.	• Press the STOP key again to clear the trip.
EOFF	Emergency stop command acceptable	• The operation panel is used to stop the operation in automatic control or remote control mode.	• Press the STOP key for an emergency stop. To cancel the emergency stop, press any other key.
HI! LO	Setting error alarm / An error code and data are displayed alternately twice each.	• An error is found in a setting when data is reading or writing.	• Check whether the setting is made correctly.
HEAd/ End	Display of first/last data items	• The first and last data item in the AUX data group is displayed.	• Press MODE key to exit the data group.
db	DC braking	• DC braking in process	• The message goes off in several tens of seconds if no problem occurs. Note)
E1 E2 E3	Flowing out of excess number of digits	• The number of digits such as frequencies is more than 4. (The upper digits have a priority.)	• Lower the frequency free unit magnification F702.
StOP	Momentary power failure slowdown stop prohibition function activated.	• The slowdown stop prohibition function set with F302 (momentary power failure ride-through operation) is activated.	• To restart operation, reset the inverter or input an operation signal again.
LStP	Auto-stop because of continuous operation at the lower-limit frequency	• The automatic stop function selected with F256 was activated.	• This function is cancelled, when frequency reference reaches LL+0.2Hz or operation command is OFF.
Init	Parameters in the process of initialization	• Parameters are being initialized to default values.	• Normal if the message disappears after a while (several seconds to several tens of seconds).
A-05	Output frequency upper limit	• An attempt was made to operate at a frequency higher than 10 times the base frequency (uL or F170).	• Operate at a frequency within 10 times the base frequency.
A-17	Operation panel key fault	• The RUN or STOP key is held down for more than 20 seconds. • The RUN or STOP key is faulty.	• Check the operation panel.
A-30	Carrier frequency setting error alarm	• The carrier frequency(F300) setting is higher than 4kHz when F316 = 2 or 3.	• Check the parameter F300 and F316.
Atn	Auto-tuning	• Auto-tuning in process	• Normal if it the message disappears after a few seconds.

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Note) When the ON/OFF function is selected for DC braking (DB), using the input terminal selection parameter, you can judge the inverter to be normal if "db" disappears when opening the circuit between the terminal and CC.

(Continued overleaf)

(Continued)

Error code	Problem	Possible causes	Remedies
E-49	External power supply input logic switching check alarm	• The input terminal was switched to sink logic of external power supply input (+24V).	• Check the wiring, and set the appropriate logic. • Check to make sure that the wiring is normal, and reset or turn the power off and then back on again. This switches the logic.
E-50	Source logic switching check alarm	• The input terminal was switched to source logic.	
E-51	Sink logic switching check alarm	• The input terminal was switched to sink logic.	
PASS/ FAIL	Password verification result	• After the password setting (F738), the password was input to F739 (password verification).	• If the password is correct, PASS is displayed and if it is incorrect, FAIL is displayed.
EASY/ Std	Switching display of Easy setting mode / Standard setting mode	• The EASY key was pushed in the standard monitor mode.	• When EASY is displayed, setting mode becomes easy setting mode. When Std is displayed, it becomes standard setting mode.
nErr	No trip of past trip	• No new record of past trip, after past trips were clear.	• Normal operation.
n---	No detailed information of past trip	• The detailed information of past trip is read by pushing the center of setting dial during blinking nErr ⇔ number.	• Normal operation. To be returned by pressing MODE key.

[Prealarm display]

C	Overcurrent alarm	Same as OC (overcurrent)
P	Overvoltage alarm	Same as OP (overvoltage)
L	Overload alarm	Same as OL 1 and OL 2 (overload)
H	Overheat alarm	Same as OH (overheat)
t	Communication alarm	Same as Err5 (communication fault)

If two or more problems arise simultaneously, one of the following alarms appears and blinks.
CP, PL, CPL
The blinking alarms C, P, L, H, t are displayed in this order from left to right.

12.2 Restoring the inverter from a trip

Do not reset the inverter when tripped because of a failure or error before eliminating the cause. Resetting the tripped inverter before eliminating the problem causes it to trip again.

The inverter can be restored from a trip by any of the following operations:

(1) By turning off the power (Keep the inverter off until the LED turns off.)
Note) See inverter trip hold selection F602 for details.
(2) By means of an external signal (Short circuit across RES and CC on control terminal block → Open): The reset function must be assigned to the input terminal block. (function number 8, 9)
(3) By panel keypad operation
(4) By inputting a trip clear signal from communication
(Refer to communication manual for details.)

To reset the inverter by panel keypad operation, follow these steps.

1. Press the STOP key and make sure that CLr is displayed.
2. Pressing the STOP key again will reset the inverter if the cause of the trip has already been eliminated.

∩ When any overload function [OL 1: inverter overload, OL2: motor overload] is active, the inverter cannot be reset by inputting a reset signal from an external device or by operation panel operation before the virtual cooling time has passed.

Virtual cooling time ... OL 1 : about 30 seconds after the occurrence of a trip
OL2 : about 120 seconds after a occurrence of a trip

∩ In case of a trip due to overheat (OH), the inverter checks the temperature within. Wait until the temperature in the inverter falls sufficiently before resetting the inverter.
∩ The inverter cannot be reset while the emergency stop signal is being input from the terminal.

[Caution]
Turning the inverter off then turning it on again resets the inverter immediately. You can use this mode of resetting if there is a need to reset the inverter immediately. Note, however, that this operation may damage the system or the motor if it is repeated frequently.

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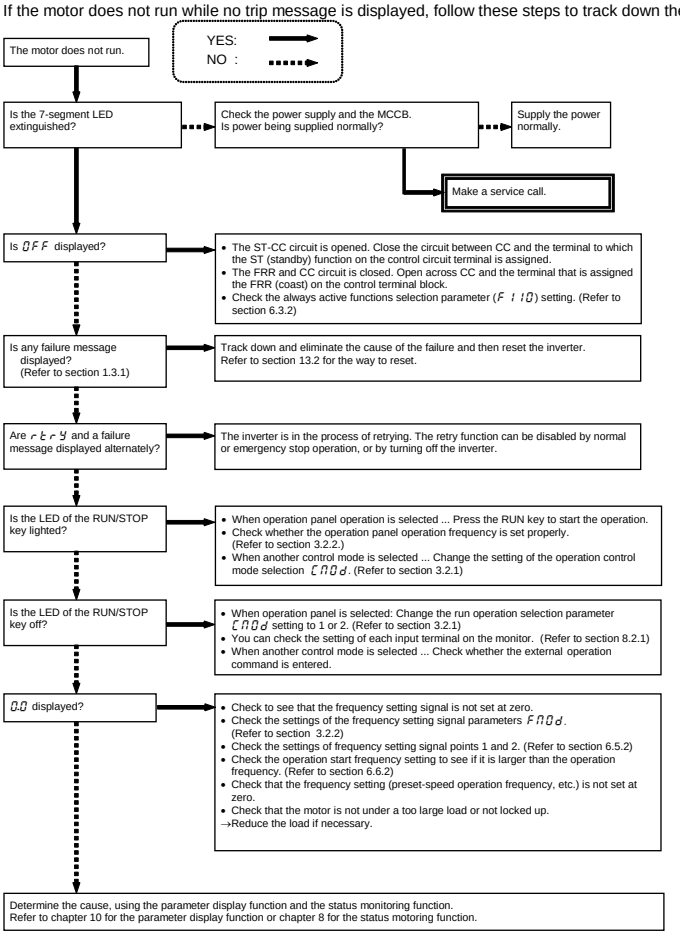
12.3 If the motor does not run while no trip message is displayed ...

If the motor does not run while no trip message is displayed, follow these steps to track down the cause.



12.4 How to determine the causes of other problems

The following table provides a listing of other problems, their possible causes and remedies.

Problems	Causes and remedies
The motor runs in the wrong direction.	• Invert the phases of the output terminals U, V and W. • Invert the forward/reverse run-signal terminals of the external input device. (Refer to section 7.2.1 "Assignment of functions to control terminals" in E6581595) • Change the setting of the parameter Fr in the case of panel operation.
The motor runs but its speed does not change normally.	• The load is too heavy. Reduce the load. • The soft stall function is activated. Disable the soft stall function. (Refer to section 3.5 in E6581595) • The maximum frequency FH and the upper limit frequency UL are set too low. Increase the maximum frequency FH and the upper limit frequency UL. • The frequency setting signal is too low. Check the signal set value, circuit, cables, etc. • Check the setting characteristics (point 1 and point 2 settings) of the frequency setting signal parameters. (Refer to section 6.5.2 in E6581595) • If the motor runs at a low speed, check to see that the stall prevention function is activated because the torque boost amount is too large. Adjust the torque boost amount (ub) and the acceleration time (ACC). (Refer to section 5.12 and 5.3 in E6581595)
The motor does not ac-celerate or decelerate smoothly.	• The acceleration time (ACC) or the deceleration time (dEC) is set too short. Increase the acceleration time (ACC) or the deceleration time (dEC).
A too large current flows into the motor.	• The load is too heavy. Reduce the load. • If the motor runs at a low speed, check whether the torque boost amount is too large. (Refer to section 5.12 in E6581595)
The motor runs at a higher or lower speed than the specified one.	• The motor has an improper voltage rating. Use a motor with a proper voltage rating. • The motor terminal voltage is too low. Check the setting of the base frequency voltage parameter (uLu) . (Refer to section 5.10 in E6581595) Replace the cable with a cable larger in diameter. • The reduction gear ratio, etc., are not set properly. Adjust the reduction gear ratio, etc. • The output frequency is not set correctly. Check the output frequency range. • Adjust the base frequency. (Refer to section 5.10 in E6581595)
The motor speed fluctu-ates during operation.	• The load is too heavy or too light. Reduce the load fluctuation. • The inverter or motor used does not have a rating large enough to drive the load. Use an inverter or motor with a rating large enough. • Check whether the frequency setting signal changes. • If the V/F control selection parameter Pt is set at 3, check the vector control setting, operation conditions, etc. (Refer to section 5.11 in E6581595)
Parameter settings cannot be changed.	Change the setting of the parameter setting selection prohibited parameter F700 to 0 (enabled) if it is set to 1 or 2 (prohibited). * For reasons of safety, some parameters cannot be reprogrammed while the inverter is running. (Refer to section 6.18.1 in E6581595)

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How to cope with parameter setting-related problems

If you forget parameters which have been reset	• You can search for all reset parameters and change their settings. * Refer to section 4.3.1 for details.
If you want to return all reset parameters to their respective default settings	• You can return all parameters which have been reset to their default settings. * Refer to section 4.3.2 for details.

13. Inspection and maintenance

⚠ Warning	
Mandatory action	• The equipment must be inspected every day. If the equipment is not inspected and maintained, errors and malfunctions may not be discovered which could lead to accidents. • Before inspection, perform the following steps. (1) Shut off all input power to the inverter. (2) Wait at least 15 minutes and check to make sure that the charge lamp is no longer lit. Performing an inspection without carrying out these steps first could lead to electric shock.

Be sure to inspect the inverter regularly and periodically to prevent it from breaking down because of the environment of use, such as temperature, humidity, dust and vibration, or deterioration of its components with aging.

13.1 Regular inspection

Since electronic parts are susceptible to heat, install the inverter in a cool, well-ventilated and dust-free place. This is essential for increasing the service life.

The purpose of regular inspections is to maintain the correct environment of use and to find any sign of failure or malfunction by comparing current operation data with past operation records.

Subject of inspection	Inspection procedure			Criteria for judgement
	Inspection item	Inspection cycle	Inspection method	
1. Indoor environment	1) Dust, temperature and gas	Occasionally	1) Visual check, check by means of a thermometer, smell check	1) Improve the environment if it is found to be unfavorable.
	2) Drop of water or other liquid	Occasionally	2) Visual check	2) Check for any trace of water condensation.
	3) Room temperature	Occasionally	3) Check by means of a thermometer	3) Max. temperature: 60°C
2. Units and components	1) Vibration and noise	Occasionally	Tactile check of the cabinet	Is something unusual is found, open the door and check the transformer, reactors, contactors, relays, cooling fan, etc., inside. If necessary, stop the operation.
3. Operation data (output side)	1) Load current	Occasionally	Moving-iron type AC ammeter	To be within the rated current, voltage and temperature. No significant difference from data collected in a normal state.
	2) Voltage (*)	Occasionally	Rectifier type AC voltmeter	
	3) Temperature	Occasionally	Thermometer	

*) The voltage measured may slightly vary from voltmeter to voltmeter. When measuring the voltage, always take readings from the same circuit tester or voltmeter.

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■ Check points

1. Something unusual in the installation environment
2. Something unusual in the cooling system
3. Unusual vibration or noise
4. Overheating or discoloration
5. Unusual odor
6. Unusual motor vibration, noise or overheating
7. Adhesion or accumulation of foreign substances (conductive substances)

13.2 Periodical inspection

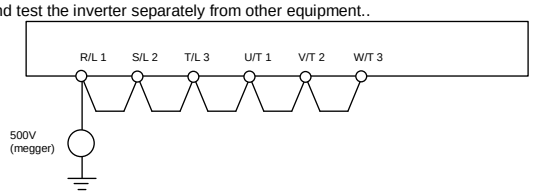
Make a periodical inspection at intervals of 3 or 6 months depending on the operating conditions.

⚠ Warning	
Mandatory action	•Before inspection, perform the following steps. (1) Shut off all input power to the inverter. (2) Wait at least 15 minutes and check to make sure that the charge lamp is no longer lit. Performing an inspection without carrying out these steps first could lead to electric shock.
Prohibited	• Never replace any part. This could be a cause of electric shock, fire and bodily injury. To replace parts, call the local sales agency.

■ Check items

1. Check to see if all screwed terminals are tightened firmly. If any screw is found loose, tighten it again with a screwdriver.
2. Check to see if all caulked terminals are fixed properly. Check them visually to see that there is no trace of overheating around any of them.
3. Check all cables and wires for damage. Check them visually.
4. Remove dirt and dust. With a vacuum cleaner, remove dirt and dust. When cleaning, clean the vents and the printed circuit boards. Always keep them clean to prevent an accident due to dirt or dust.
5. If no power is supplied to the inverter for a long time, the performance of its large-capacity electrolytic capacitor declines.
   When leaving the inverter unused for a long time, supply it with electricity once every two years, for 5 hours or more each, to recover the performance of the large-capacity electrolytic capacitor. And also check the function of the inverter. It is advisable not to supply the commercial power directly to the inverter but to gradually increase the power supply voltage with a transformer, etc.
6. If the need arises, conduct an insulation test on the main circuit terminal board only, using a 500V insulation tester. Never conduct an insulation test on control terminals other than terminals on the printed circuit board or on control terminals. When testing the motor for insulation performance, separate it from the inverter in advance by disconnecting the cables from the inverter output terminals U, V and W. When conducting an insulation test on peripheral circuits other than the motor circuit, disconnect all cables from the inverter so that no voltage is applied to the inverter during the test.

(Note) Before an insulation test, always disconnect all cables from the main circuit terminal board and test the inverter separately from other equipment..



7. Never test the inverter for pressure. A pressure test may cause damage to its components.
8. Voltage and temperature check

Recommended voltmeter : Input side ... Moving-iron type voltmeter ()

Output side ... Rectifier type voltmeter ()

It will be very helpful for detecting a defect if you always measure and record the ambient temperature before, during and after the operation.

■ Replacement of expendable parts

The inverter is composed of a large number of electronic parts including semiconductor devices.
The following parts deteriorate with the passage of time because of their composition or physical properties.
The use of aged or deteriorated parts leads to degradation in the performance or a breakdown of the inverter. To avoid such trouble, the inverter should be checked periodically.

Note) Generally, the life of a part depends on the ambient temperature and the conditions of use. The life spans listed below are applicable to parts when used under normal environmental conditions.

1) Cooling fan
The fan for cooling heat-generating parts has a service life of about ten years. The fan also needs to be replaced if it makes a noise or vibrates abnormally.

2) Smoothing capacitor
The smoothing aluminum electrolytic capacitor in the main circuit DC section degrades in performance because of ripple currents, etc. It becomes necessary to replace the capacitor after it is used for about 5 years under normal conditions. Since the smoothing capacitor is mounted on a printed circuit board, it must be replaced together with the circuit board.
<Criteria for appearance check>
- Absence of liquid leak
- Safety valve in the depressed position
- Measurement of electrostatic capacitance and insulation resistance

Note: Checking the life alarm function is useful for roughly determining the parts replacement time.
To ensure customer safety, you should never replace parts on your own. (It is also possible to monitor the part replacement alarm and output a signal.)

■ Standard replacement cycles of principal parts

As guides, the table below lists part replacement cycles that were estimated based on the assumption that the inverter would be used in a normal use environment under normal conditions (ambient temperature, ventilation conditions, and energizing time). The replacement cycle of each part does not mean its service life but the number of years over which its failure rate does not increase significantly.
Also, make use of the life alarm function.

Part name	Standard replacement cycle Note 1:	Replacement mode and others
Cooling fan	10 years	Replacement with a new one (To be determined after inspection)
Main circuit smoothing aluminum electrolytic capacitor	10 years Note 2	Replacement with a new one (To be determined after inspection)
Relays	-	Whether to replace or not depends on the check results
Aluminum electrolytic capacitor mounted on a printed circuit board	10 years Note 2	Replace with a new circuit board (To be determined after inspection)

Note 1: The replacement cycle is calculated on the assumption that the average ambient temperature over a year is 40°C. The environment must be free of corrosive gases, oil mist and dust.
Note 2: Figures are for when the inverter output current is 80% of the rated current of the inverter.
Note 3: The life of parts varies greatly depending on the operating environment.

13.3 Keeping the inverter in storage

Take the following precautions when keeping the inverter in storage temporarily or for a long period of time.

1. Store the inverter in a well-ventilated place away from heat, damp, dust and metal powder.
2. If no power is supplied to the inverter for a long time, the performance of its large-capacity electrolytic capacitor declines.
   When leaving the inverter unused for a long time, supply it with electricity once every two years, for 5 hours or more each, to recover the performance of the large-capacity electrolytic capacitor. And also check the function of the inverter. It is advisable not to supply the commercial power directly to the inverter but to gradually increase the power supply voltage with a transformer, etc.

14. Disposal of the inverter

⚠ Caution	
Mandatory action	• If you dispose of the inverter, have it done by a specialist in industry waste disposal(*). If you dispose of he inverter by yourself, this can result in explosion of capacitor or produce noxious gases, resulting in injury. (*) Persons who specialize in the processing of waste and known as "industrial waste product collectors and transporters" or "industrial waste disposal persons. "If the collection, transport and disposal of industrial waste is done by someone who is not licensed for that job, it is a punishable violation of the law. (Laws in regard to cleaning and processing of waste materials)

For safety's sake, do not dispose of the disused inverter yourself but ask an industrial waste disposal agent.
Disposing of the inverter improperly could cause its capacitor to explode and emit toxic gas, causing injury to persons.